Instruction Manual

pH/ION/COND METER
F-74

■ Preface

This manual describes the operation of the F-74 pH/ION/COND Meter.
Be sure to read this manual before using the product to ensure proper and safe operation of the instrument. Also safely store the manual so it is readily possible whenever necessary.

Product specifications and appearance, as well as the contents of this manual are subject to change without notice.

■ Warranty and Responsibility

HORIBA, Ltd. warrants that the Product shall be free from defects in material and workmanship and agrees to repair or replace free of charge, at option of HORIBA, Ltd., any malfunctioned or damaged Product attributable to responsibility of HORIBA, Ltd. for a period of one (1) year from the delivery unless otherwise agreed with a written agreement. In any one of the following cases, none of the warranties set forth herein shall be extended;

- Any malfunction or damage attributable to improper operation
- Any malfunction attributable to repair or modification by any person not authorized by HORIBA, Ltd.
- Any malfunction or damage attributable to the use in an environment not specified in this manual
- Any malfunction or damage attributable to violation of the instructions in this manual or operations in the manner not specified in this manual
- Any malfunction or damage attributable to any cause or causes beyond the reasonable control of HORIBA, Ltd. such as natural disasters
- Any deterioration in appearance attributable to corrosion, rust, and so on
- Replacement of consumables

HORIBA, LTD. SHALL NOT BE LIABLE FOR ANY DAMAGES RESULTING FROM ANY MALFUNCTIONS OF THE PRODUCT, ANY ERASURE OF DATA, OR ANY OTHER USES OF THE PRODUCT.

■ Trademarks

Generally, company names and brand names are either registered trademarks or trademarks of the respective companies.

■ Unauthorized Reprinting or Copying of This Operation Manual

No unauthorized reprinting or copying of all or part of this operation manual is allowed. The utmost care has been used in the preparation of this operation manual.

■ Conformable Directive

This equipment conforms to the following directives and standards:

Directives: The EMC Directive 2004/108/EC
The Low Voltage Directive 2006/95/EC

Standards: [the EMC Directive] EN61326-1:2006
Class B, Basic requirements
[the Low Voltage Directive] EN61010-1:2010(Ed.3.0)

● Installation Environment

This product is designed for the following environment.
- Overvoltage category II
- Measurement category I

WARNING: Do not use the equipment for measurements within measurement categories II, III and IV.

● Information on Disposal of Electrical and Electronic Equipment and Disposal of Batteries and Accumulators

The crossed out wheeled bin symbol with underbar shown on the product or accompanying documents indicates the product requires appropriate treatment, collection and recycle for waste electrical and electronic equipment (WEEE) under the Directive 2002/96/EC, and/or waste batteries and accumulators under the Directive 2006/66/EC in the European Union.

The symbol might be put with one of the chemical symbols below. In this case, it satisfies the requirements of the Directive 2006/66/EC for the object chemical.

This product should not be disposed of as unsorted household waste. Your correct disposal of WEEE, waste batteries and accumulators will contribute to reducing wasteful consumption of natural resources, and protecting human health and the environment from potential negative effects caused by hazardous substance in products.

Contact your supplier for information on applicable disposal methods.

Cd**Pb****Hg**

I
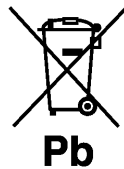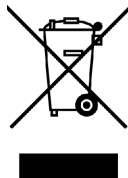
■ FCC Rules

Any changes or modifications not expressly approved by the party responsible for compliance shall void the user's authority to operate the equipment.

● WARNING

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications.

Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

■ Hazard Classification and Warning Symbols

Warning messages are described in the following manner. Read the messages and follow the instructions carefully.

● Hazard classification

⚠ DANGER

This indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations.

⚠ WARNING

This indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION

This indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices. Without safety alert indication of hazardous situation which, if not avoided, could result in property damage.

● Warning symbols

Description of what should be done, or what should be followed

Description of what should never be done, or what is prohibited

■ Safety Precautions

This section provides precautions to enable you to use the product safely and correctly and to prevent injury and damage. The terms of DANGER, WARNING, and CAUTION indicate the degree of imminency and hazardous situation. Read the precautions carefully as it contains important safety messages.

⚠ WARNING
🚫 Do not use an unspecified AC adapter. Otherwise, it may heat up or be ignited resulting in a fire or an accident.
🚫 Do not disassemble or modify the meter. Otherwise, it may heat up or be ignited resulting in a fire or an accident.

⚠ CAUTION
❗ **Harmful chemicals** Some ion electrodes are used with hazardous standard solutions. Handle them with care. If the internal solution comes in contact with the skin, wash it off immediately. If it gets into eyes, flush with plenty of water and then consult a doctor.
❗ **Harmful chemicals** The internal solution of an electrodes is highly concentrated potassium chloride (3.33 mol/L KCl). If the internal solution comes in contact with the skin, wash it off immediately. If it gets into eyes, flush with plenty of water and then consult a doctor.
❗ **Broken glass** Broken glass may cause injury. The outer tube and tip of an electrode are made of glass. Handle them with care.
🚫 Do not use the cable of serial communication, USB, or AC adapter under wet or humid conditions. Otherwise, it may cause an fire, electric shock, or breakage.

■ Product Handling Information

● Operational Precautions

- Do not drop, crash, or give any physical impact on the instrument.
- Do not immerse the instrument into alcohol, organic solvent, strong acid, strong alkaline, or the like. The instrument body contains ABS resin, acrylic resin, and some rubber parts.
- If the instrument is dropped into water or gets wet, wipe it using soft cloth. Do not heat to dry it with a hair-dryer (or the like).
- Use fingers to press the operation keys or the touch panel. Do not use a hard object like a metal stick or rod.
- Be careful not to let water into the instruction inside. The instrument is not water-proof.
- To disconnect an electrode or interface cable, hold the connector and pull it off. If you pull at the cable, it may cause a breakage.
- The touch panel is capacitance-type. Make sure to turn OFF the power before cleaning the panel. If you wipe it with the power ON, it may cause instrument malfunction.
- RS-232C or USB communication between the instrument and a personal computer may fail because of environmental conditions, such as (radio/electromagnetic) noise.

● Environmental conditions for use and storage

- Temperature: 0°C to 45°C
- Humidity: under 80% in relative humidity and free from condensation

Avoid the following conditions:
- Dusty environment
- Strong vibration
- Direct sunlight
- Corrosive gas environment
- Close to an air-conditioner
- Direct wind

● Transportation

When transporting the instrument, repackage it in the original package box. Otherwise, it may cause instrument breakage.

● Disposal

Standard solution used for the calibration must be under neutralized before the disposal. As for the disposal of the meter, treat it as an industrial waste.

■ Description in This Manual

— NOTE ———

This interprets the necessary points for correct operation and notifies the important points for handling the instrument.

— REF ———

This indicates the part of where to refer the information.

— **HINT!** ———

This indicates reference information.

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This chapter describes functions and basic operations of the instrument.

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CH2 for temperature electrode

CH1 reference electrode
CH1 measurement electrode
CH1 for temperature electrode

1.1.2 Display

Status bar

Touch panel

Icon bar

POWER key

CAL key
MEAS key
DATA key

1.1.3 Left Side

Serial communication connector (RS-232C)

AC adapter connector

Analog output connector 1 (CH1 data)

Analog output connector 2 (CH2 data)

Analog output connector 3 (Alarm)

1.1.4 Right Side

Connector for USB memory

Connector for USB communication with a personal computer

1.1.5 Accessories

Name	Function
AC adapter	Used to power the instrument.
Electrode stand	Used to move and set electrodes during measurement.
Rubber cover	Protects the instrument side surfaces.
Instruction manual	Instructs the usage of the instrument.
Quick manual	Instructs the operations of calibration and measurement.
Ferrite core	Attach this device to the AC adapter cable to reduce interference.

*Clock battery (CR-2032) is put into the battery cover at the instrument bottom.

1.1.6 Operation Keys

Operation key		Function
⏻	POWER	Turns ON or OFF the power. (Press and hold for 2 seconds or more.)
CAL	CAL	Displays the calibration screen (CAL screen).
MEAS	MEAS	Displays the measurement screen (MEAS screen).
DATA	DATA	Displays the data screen (DATA screen).

NOTE

The POWER key does not work for 10 seconds after the AC adapter is connected. Wait for a while after connecting AC adapter.

1.1.7 Icons (Icon Bar)

The icons displayed on the bottom of the touch panel allow you to set up the instrument, check calibration information, and print out and save data.
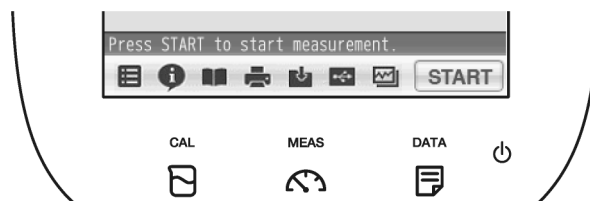
Icon		Function
	Menu	Used to perform measurement, display the Meter SET screen, and switch to the inspection and application modes.
	Information	Used to check calibration information on the MEAS or CAL screen, and application information on the Meter SET screen.
	User's guide	Used to check operation instructions and information about measurement and maintenance.
	Printer	Used to print out measurement or calibration values or saved data when a printer is connected.
	Save in USB	Used to save measured data into a USB memory.
	Save data	Used to save measurement values displayed on the screen into the instrument.
	2CH simultaneous graph	Used to check both the measurement values of CH1 and CH2 at the same time.
	Trash box	Used to delete calibration data or the data saved in the instrument.
START	Operation	Used to start and stop the operations of measurement and calibration, and to change to the instantaneous value display. The icon label depends on the corresponding operation.

1.1.8 Status Icons

The icons displayed on the top of the touch panel show information on the instrument.

Status icon		Function
A	Auto hold	Shows that the automatic hold function is ON, and that the end point is determined automatically according to input signals from the electrode based on the pre-selected stability criterion of measurement values. Refer to "2.2 Auto Hold Setting" (P.16).
M	Manual hold	Shows that the manual hold function is ON, and that the end point is determined manually. Refer to "2.2 Auto Hold Setting" (P.16).
⋯	USB1[*1]	Shows that the instrument is connected with a personal computer via a USB cable.
⋯	USB2[*1]	Shows that the instrument is connected with a USB data storage media.
🖶	Printer	Shows that the instrument is connected with a printer with a dedicated printer cable.

*1: These icons appear when a USB cable is connected, but it does not always mean that the communication is conducted.

1.1.9 Meas Screen

Status

Measurement mode

Date and time

Temperature compensation electrode connection indicator

⌔ MEAS | 🅰 ⇐₁ ⇐₂ 🖨 | 2011/01/01 08:1

Channel → CH1 ▶

Hold | 25.0℃

Temperature

Measurement item → pH ▶

HOLD indicator

4. 000

Measurement values

Press START to start measurement.

Measurement operation information

Icon → 🗒 ❶ 📖 🖨 📥 🔀 📈 | START
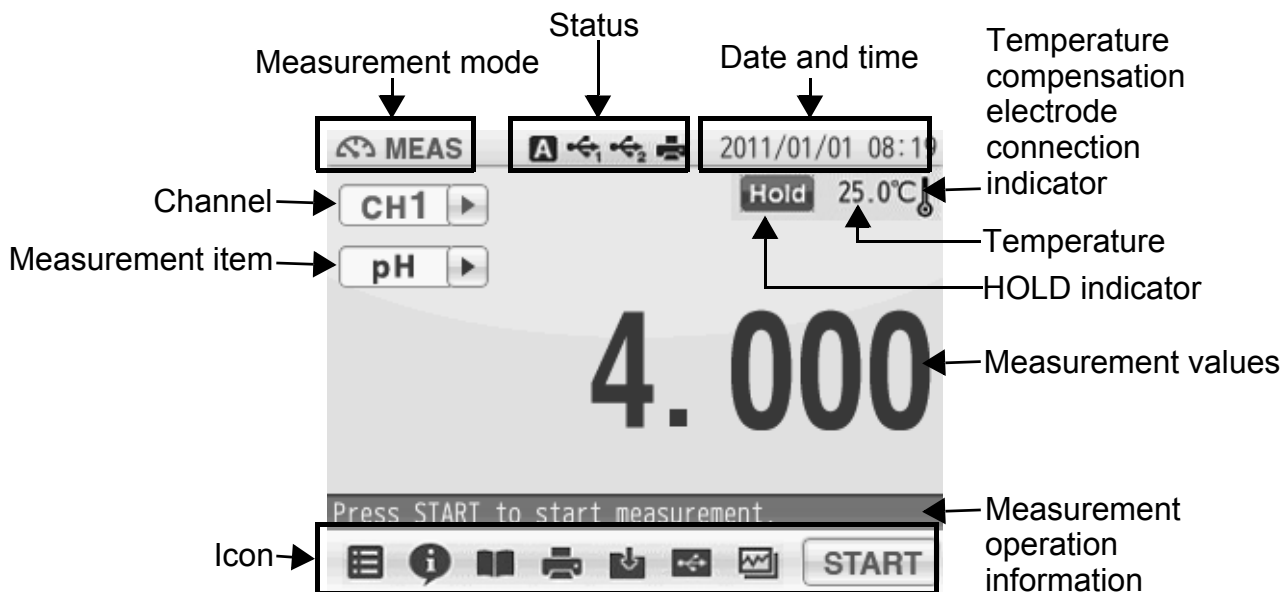
Indicator	Name	Description	
🌡	Temperature compensation electrode connection indicator	Displayed:	A temperature compensation electrode is connected. The displayed temperature is the electrode temperature (ATC).
		Not displayed:	The displayed temperature is preset value (MTC).
Hold	HOLD indicator	Not displayed: Blinking: Lighting up:	An instantaneous value is displayed. In-process for HOLD HOLD completed.

1.2 Basic Operation of Touch-Panel and Touch-Key

The instrument has touch panel and keys and you can operate it by touching the screen.
The 3 basic operations of Tap, Flick, and Drag allow you to operate the instrument
intuitively. This section describes the basic operations.
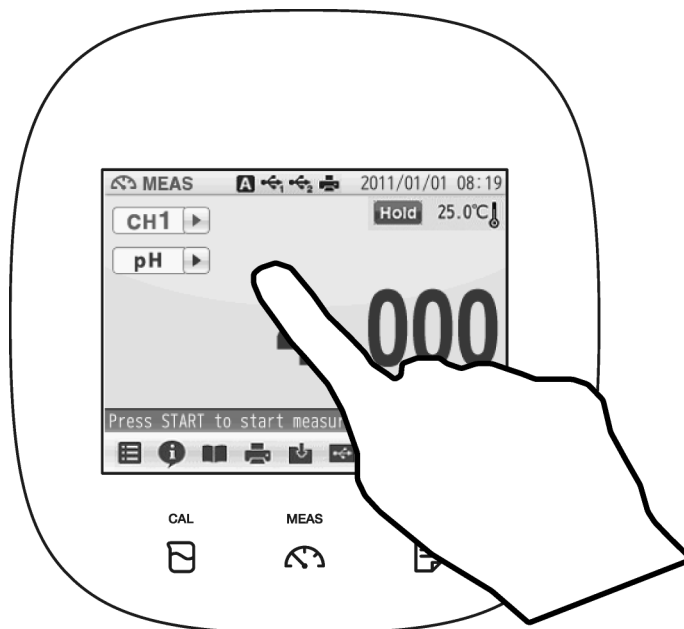
Operation	Description
Tap	Tap on the screen lightly once with a finger. Tap a menu item or icon to select it or change settings.
Flick	Touch and flick on the screen with a finger. Used to switch to the digital or graph display on the MEAS or CAL screen.
Drag	Keep a finger in contact with the screen and drag it on the screen. Used to search a setting item, or measurement data on the DATA screen. When a scroll bar is displayed on the right of the screen, you can scroll the screen by this operation.

1.3 Function and Operation of the Meas Screen

The MEAS screen has three display methods to check variation and tendency of measurement values.
You can shift the screen to the digital, graph or analog screen by flicking it.

Digital display
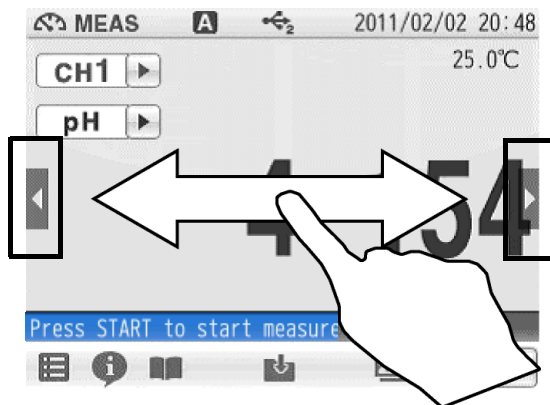
If arrows, like ◄ and ►, appear when you touch the screen, you can flick in the directions to switch the screen display.

Graph display

Analog display

HORIBA
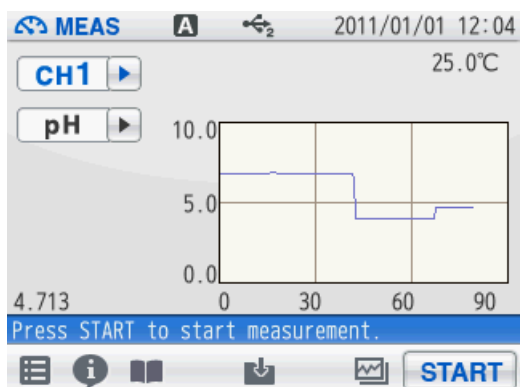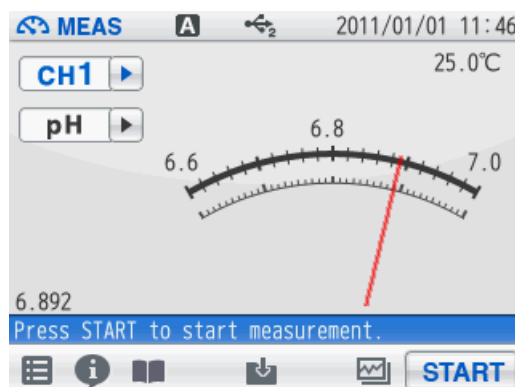
● **Graph display**

You can change the scale of the vertical axis in the graph display.
It allows you to check a small change in measurement values.

The vertical axis is zoomed in.
The displayed range narrows.
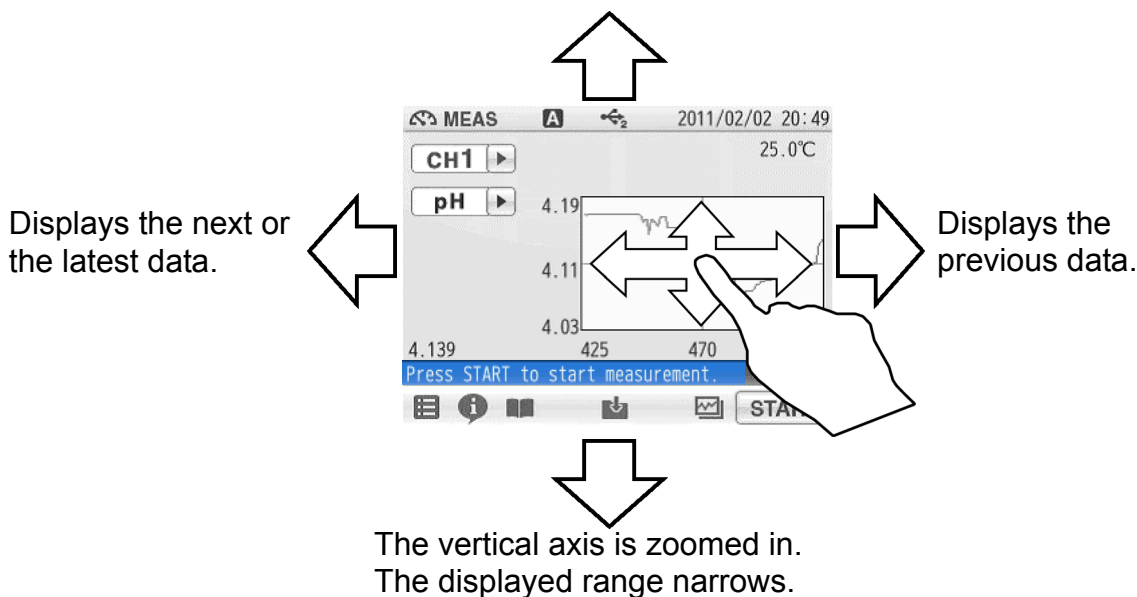
Displays the next or
the latest data.

Displays the
previous data.

The vertical axis is zoomed in.
The displayed range narrows.

Tap on the screen after the above operations, and the latest data will be displayed in optimized range.

● **Analog display**

You can change the scale of the vertical axis in the analog display.
It allows you to check a small change in measurement values.

The displayed range narrows. It allows you to check the
detailed variation of measurement values.
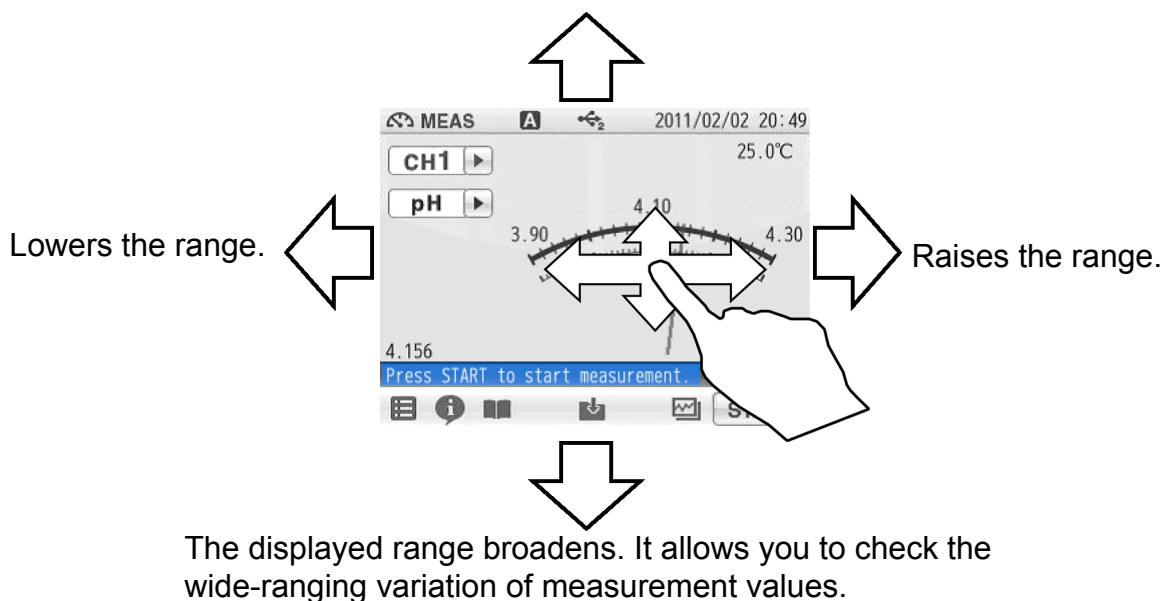
Lowers the range.

Raises the range.

The displayed range broadens. It allows you to check the
wide-ranging variation of measurement values.

Tap on the screen after the above operations, and the latest data will be displayed in optimized range.

1.4 Function and Operation of the CAL Screen

The CAL screen has 2 functions and allows you to check the stability of readings.

● **Stability: Only pH and ION calibration**
You can check the change in the indicated value by seeing the stability always displayed under the indicated value in the digital display. The stability value is a deviation between the maximum and minimum values in the last 10 seconds.
For example, you will make a good pH calibration during the stability value is 0.002 or less, though it depends on measurement environment.

● **Graph display**
Flick the screen during calibration to shift to the graph display.
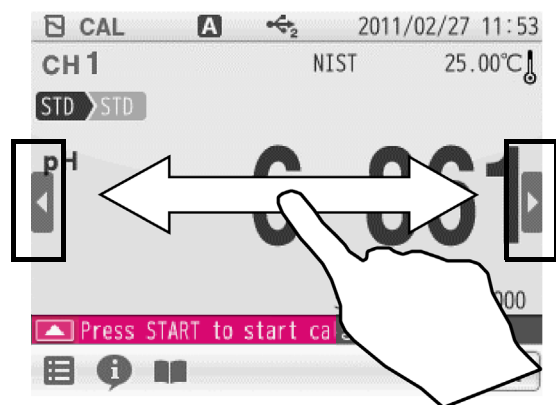
Digital display   Graph display
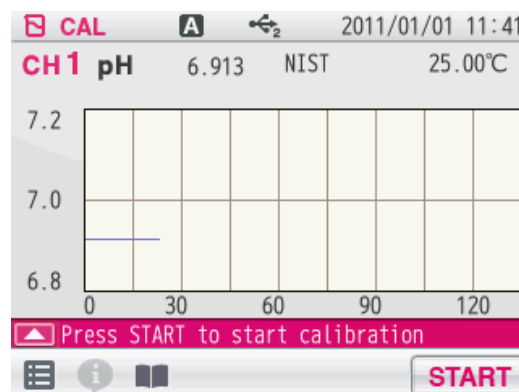
If arrows, like ◀ and ▶, appear when you touch the screen, you can flick in the directions to switch the screen display.

You can change the width of graph so that you can easily recognize variation of the indicated value at the graph screen.

The width of measurement range becomes narrower
to enlarge the display of measurement values.

Displays the next or
the latest data.

Displays the
previous data.
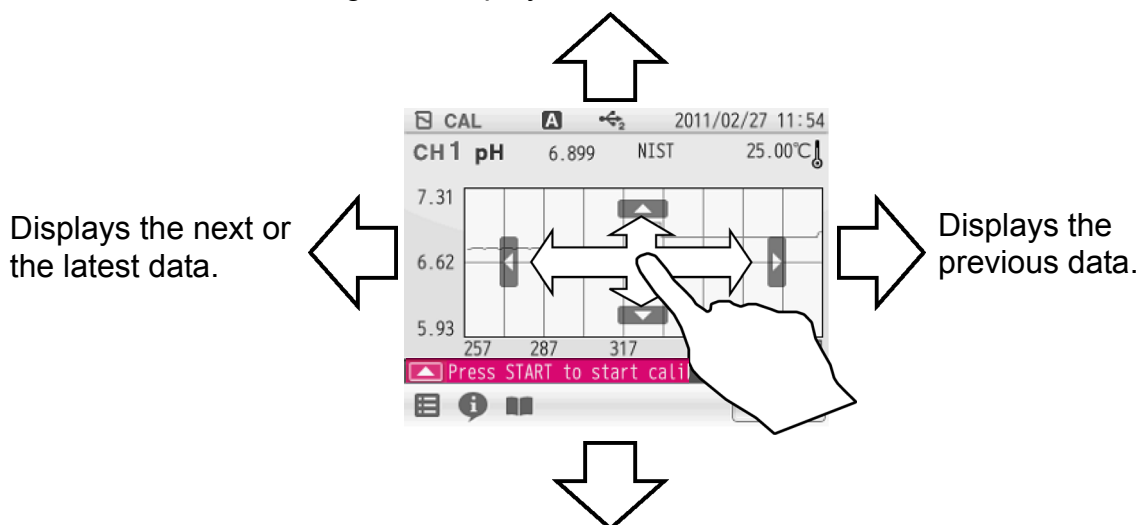
The width of measurement range becomes wider
to reduce the display of measurement values.

By tapping the graph screen after you have changed it, the graph screen range optimizes
automatically and displays the latest data.

1.5 Assembling the Electrode Stand

Stand shaft

Stand arm
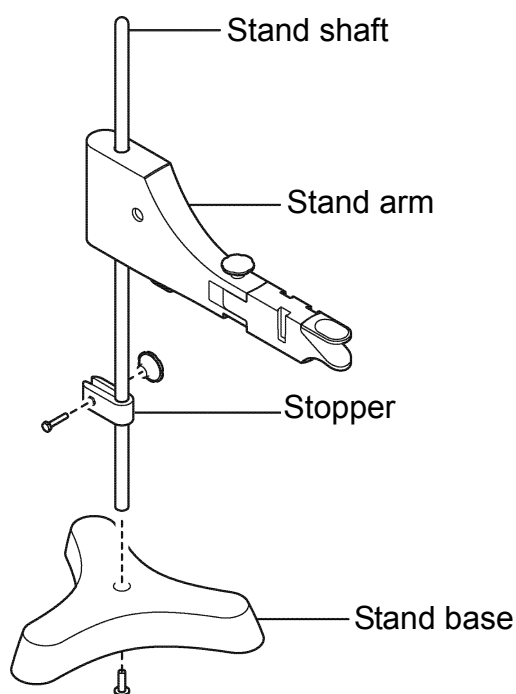
Stopper

Stand base

1. Attach the stand shaft to the stand base.

2. Attach the stopper and the stand arm to
the stand shaft.

1.6 Connecting the Electrode

1.6.1 Electrode Connector

CH2 reference electrode   CH1 reference electrode

CH2 measurement electrode   CH1 measurement electrode

CH2 for temperature electrode   CH1 for temperature electrode
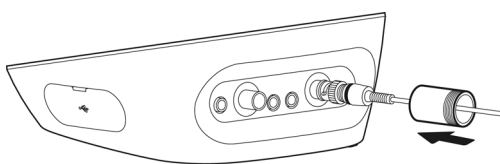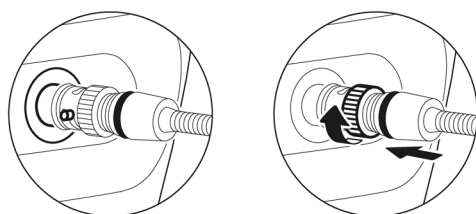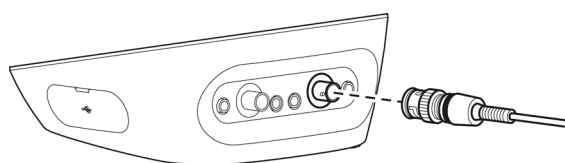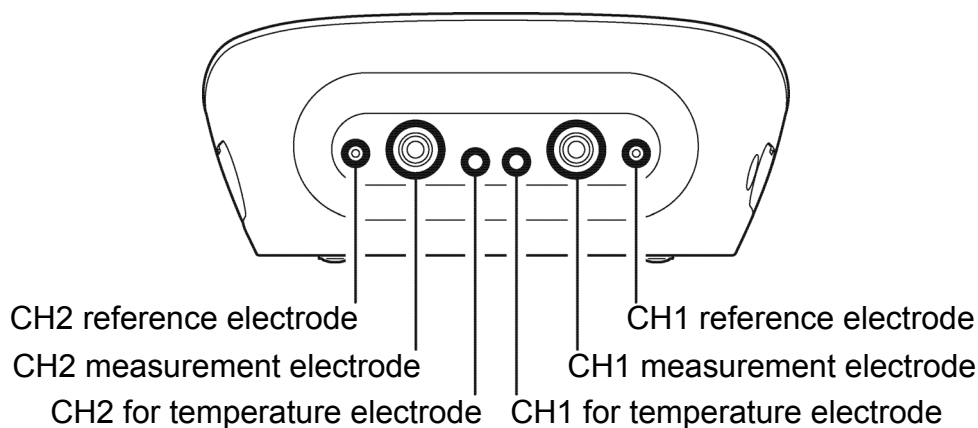
1. Insert the groove of electrode connector by fitting with the connector socket pin of the instrument.

| NOTE |

Do not insert it with force when the pin and groove are misaligned.

2. Turn the electrode connector to the right along the groove to plug the connector.

3. Put the connector cover on the connector.

| NOTE |

Just push the cover on the instrument. Do not screw in it.

1.6.2 Temperature Connector
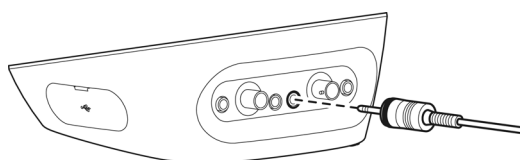
1. Insert the temperature connector into the jack socket on the instrument.

| NOTE |

If the temperature connector is unconnected or the connection is wrong, the MTC set temperature is displayed as the liquid temperature.

1.7 Connecting the Power Source

AC adapter connector
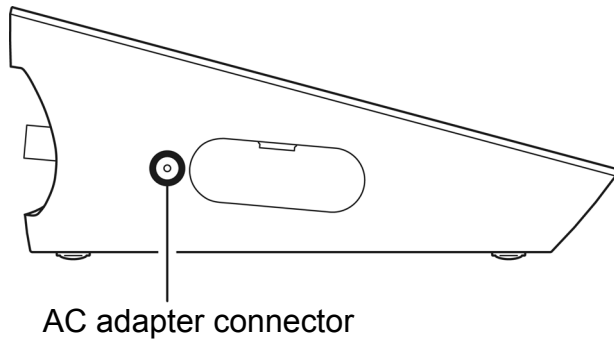
1. Insert the AC adapter cable by fitting with the connector socket of in the instrument.

> NOTE
>
> · Do not insert the cable with force when the connectors do not match.
> · Attach the provided ferrite core to the AC adapter cable.

1.8 Connecting the Printer
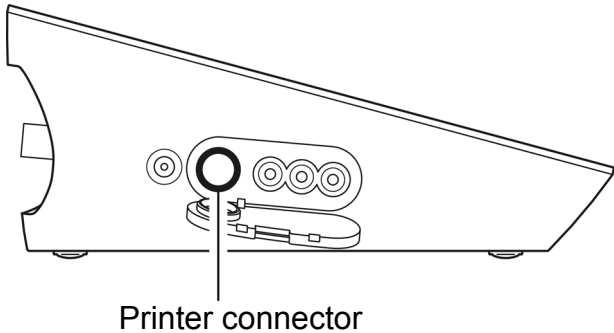
Printer connector

1. Insert the printer cable by fitting with the connector socket of in the instrument.

> NOTE
>
> Do not insert the cable with force when the connectors do not match.

The following printer is available.
Printer
CITIZEN CBM-910-24RJ120 V: plain paper type (Parts No.: 3014030146)
CITIZEN CBM-910-24RJ230 V: plain paper type (Parts No.: 3014030147)
Optional printer cable (Parts No.: 3014030148) is required.

> NOTE
>
> · Make sure to use the appropriate cable for the printer.
> · Make sure to power OFF the instrument before connecting a printer.
> · When you do not connect a printer with the instrument, disconnect the printer cable and put the rubber cap firmly on the connector socket on the instrument.

● **Setting the Printer**
Refer to the instruction manual of the printer for settings and operations of the printer.

1. Set the DIP switch No. 6 to ON and No. 7 to OFF, and then set printer paper and ink ribbon. Keep the LF key held down.
2. Keep the SEL key held down.
   The printer prints output when the SEL key is being pressed.

1.9 Connecting the Personal Computer
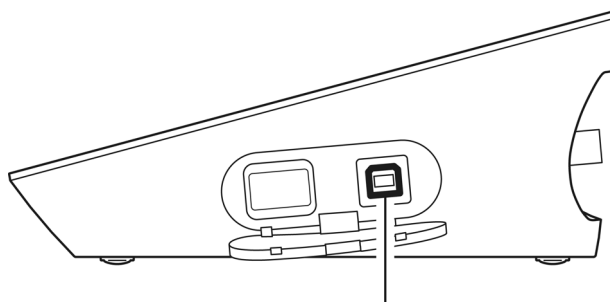
USB connector for personal computer communication

・Use designated cables to connect with a personal computer.
 Designated cable
 Parts name: USB cable (1 m)
 Parts No.: 3200373941

・Make sure that the transfer formats of the measuring instrument and personal computer are same. Otherwise, communication may fail due to a communication error or the online mode start failure. If you change the transfer formats, power OFF both of the instrument and the personal computer once, and then turn ON them again.

・For the details of communication commands, register with our website and see the free download page of manuals.

1.10 Turn on the Power

Press and hold the POWER key for 2 seconds or longer.
Following the startup screen, the MEAS screen will be displayed.
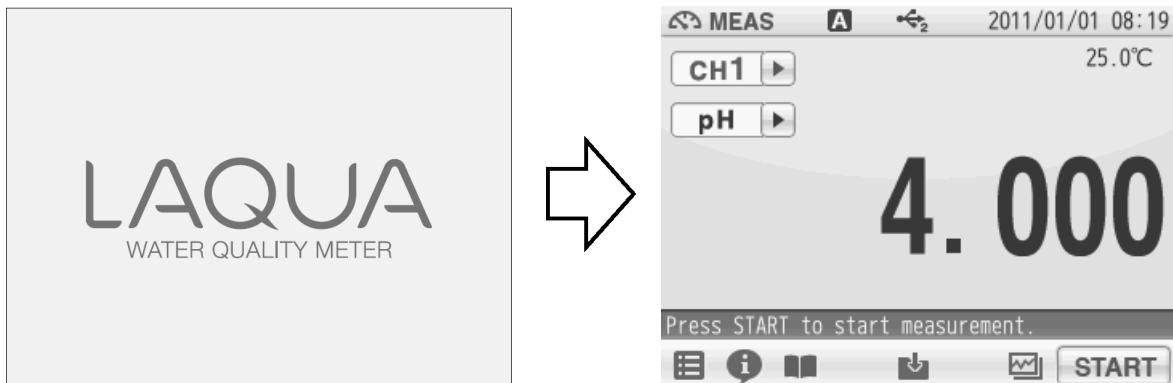
NOTE

・The POWER key does not work for 10 seconds after the AC adapter is connected.
  Wait for a while after connecting AC adapter.
・If the following message appears on the screen during operation, disconnect the AC
  adapter and then connect it again and power ON the instrument.

> ==F-7X series memory manager==
> Exception failure occurred.
> Please detach AC adapter and restart.

Chapter 2 Before Measurement (Meter SET)

This chapter explains the procedures of the instrument condition setting, which should be performed before measurement.

2.1 Meter SET Screen
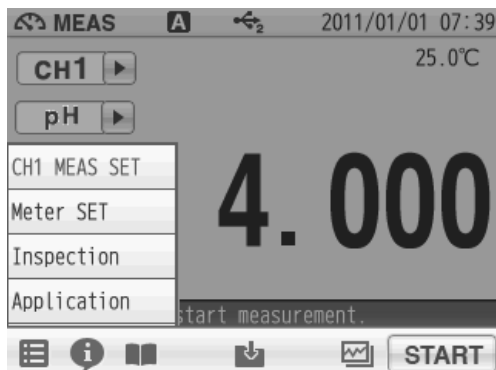
1. Tap [icon] and tap Meter SET.

   Meter SET items are displayed.
   You will see the remaining items by dragging.

2. Select items and set the conditions.

   The setting procedures for each item are explained below.

2.2 Auto Hold Setting

In the AUTO HOLD mode, the instrument judges potential stability automatically to the measurement values. This instrument allows you to select one among the 6 type criteria of potential stability.

1. Change the auto hold settings, tap $>$ on the right of the AUTO HOLD item.

2. Tap $\blacktriangledown$ on the right of the HOLD TYPE item.

3. Select the measurement stability condition of the 6 types (EXACT, NORMAL, BRIEF, TIME, CUSTOMIZE, Manual) in the AUTO HOLD selection screen.

   To cancel the operation, tap $\times$ to return to the previous screen.

Each HOLD condition is described below.

Stability condition		Function				
A Auto hold		In the AUTO HOLD mode, the instrument judges potential stability automatically to set the measurement values.				
				Content		
	Mode	Measuring target	Time (s)	Temperature (°C)	Criteria	【Default】
EXACT	pH	10	2.0	0.005 pH (Equivalent to 0.3 mV)	
	ION, mV, ORP			0.3 mV	
	COND, Resist			Minimum display digit: 1 digt	
	SAL			0.30 ppt (0.03%)	
	TDS			10 mg/L	
NORMAL	pH	10	2.0	0.015 pH (Equivalent to 1.0 mV)	Default setting of auto hold
	ION, mV, ORP			1.0 mV	
	COND, Resist			Minimum display digit: 3 digt	
	SAL			1.00 ppt (0.10%)	
	TDS			30 mg/L	
BRIEF	pH	10	2.0	0.050 pH (Equivalent to 3.0 mV)	
	ION, mV, ORP			3.0 mV	
	COND, Resist			Minimum display digit: 5 digt	
	SAL			3.00 ppt (0.30%)	
	TDS			100 mg/L	
TIME	Common	-	-	Arbitrarily set at 2 s to 999 s.	【10 s】
CUSTOMIZE	pH	Arbitrary setting 2 s to 60 s 【10 s】	2.0	Arbitrarily set at 0.001 pH to 0.100 pH.	【0.005 pH】
	ION			Arbitrarily set at 0.1 mV to 60 mV.	【0.3 mV】
	mV			Arbitrarily set at 0.1 mV to 60 mV.	【0.3 mV】
	ORP			Arbitrarily set at 0.1 mV to 60 mV.	【0.3 mV】
	COND			Arbitrarily set at 0.1 mS/m to 10.00 mS/m (0.001 mS/cm to 0.100 mS/cm).	【0.1 mS/m (0.001 mS/cm)】
	SAL			Arbitrarily set at 0.10 PPT to 10.00 PPT (0.01% to 1.00%).	【0.3 PPT (0.03%)】
	Resist			Setting value of COND is reflected.	
	TDS			Arbitrarily set at 0.1 mg/L to 100 mg/L.	【0.1 mg/L】
M Manual hold		Determine an end point manually. (Tap START to hold it.)				

2.3 Custom Setting

We will explain the procedures of CUSTOMIZE setting taking the AUTO HOLD item as an example.

1. Select the CUSTOMIZE of the Hold type to set the stability condition time and the stability condition value.

2. Use the numeric-key screen to enter measurement variations as HOLD criteria for each measurement item.

   Tap $<$ to return to the previous screen.

2.4 Sample Name Setting

You can set sample names for CH1 and CH2.

1. Tap $>$ on the right of the Sample name item.
2. Tap $\blacktriangledown$ on the right of the item in the CH1 or the CH2 to enter the sample name.
3. Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in lower-case alphabets.
   Up to 10 characters can be input.
4. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

   Tap $<$ to return to the previous screen.

HINT!

To delete a registered sample name, tap $\blacktriangledown$ on the right of the sample name, enter nothing, and tap ENTER .

2.5 Interval Memory Setting
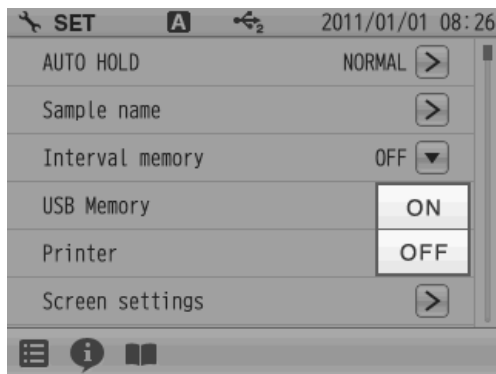
The measured data can be stored at set time intervals.

1. Tap ▼ on the right of the Interval memory item and select ON.

Enter Interval Time

1. Display the Time item when select ON.
Tap ▼ on the right of the Time item.

2. Enter the interval time in the numerical key screen.
(Setting range: 1 to 999 sec.)

3. Tap ENTER .
The setting applies.

To cancel the settings, tap ✕ .

2.6 USB Memory Setting

SET	🅰	⟵⟶₂	2011/01/01 08:24
AUTO HOLD		NORMAL	>
Sample name			>
Interval memory		OFF	▼
USB Memory			>
Printer			>
Screen settings			>

Memory data can be written into a USB memory.

1. Tap > on the right of the USB Memory item.
   The USB memory setting screen is displayed.
   Tap < to return to the previous screen.

Simultaneously Memory

SET	🅰	⟵⟶₂	2011/01/01 08:30
<	USB Memory		
Simultaneously memory		OFF	▼
Eject			▼
Format			▼
Update			>
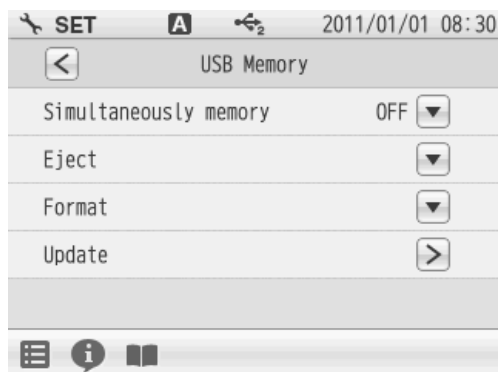
When a USB memory is inserted into the instrument, the data can be written into both the instrument and USB memories at the same time.

1. Tap ▼ on the right of the Simultaneously memory item and select ON.

Eject

SET	🅰	⟵⟶₂	2011/01/01 08:27
<	USB Memory		
Simultaneously memory		OFF	▼
Eject			▼
Format			▼
Update			>
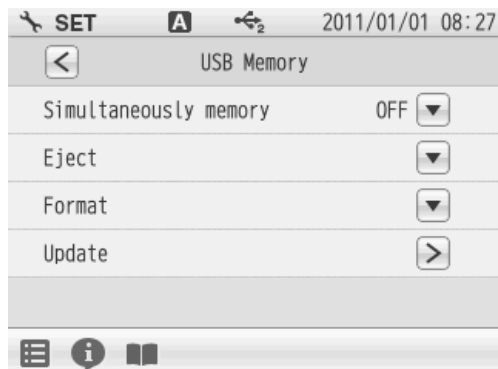
Use this item to eject the USB memory from the instrument.

1. Tap ▼ on the right of the Eject item and tap OK in the execution confirmation screen.
   To cancel the operation, tap CANCEL .

2. When the ejection is completed, a notice message will appears. Tap OK .

NOTE

If you remove a USB memory from the instrument in a way other than mentioned above, data may not be saved correctly or data may be corrupted.

Format

```
⌕ SET        Ⓐ    ⇠₂    2011/01/01 08:27
 ◄            USB Memory
Simultaneously memory        OFF  ▼
Eject                             ▼
Format                            ▼
Update                            ►

☰  ⓘ  📖
```
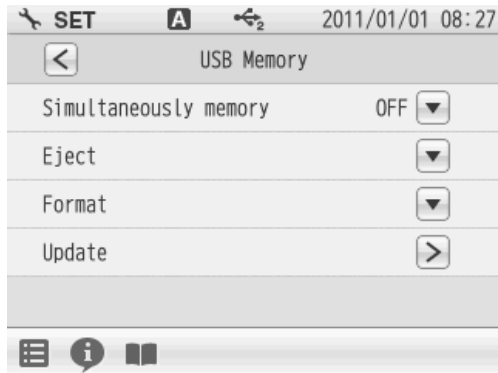
Use this item to format a USB memory in FAT16. Note that formatting deletes all stored data.

1. Tap ▼ on the right of the Format item and tap OK in the execution confirmation screen.

To cancel the operation, tap CANCEL .

NOTE

A message that formatting is in progress appears during formatting. Do not remove the USB memory and do not disconnect the instrument power while this message appears. The instrument and USB memory are being accessed.

2. When the format is completed, a notice message will appears. Tap OK .

2.7 Printer Setting

The Printer item allows you to set printing contents, etc. effective only when a printer is connected with the instrument.

1. Tap $>$ on the right of the Printer item.
The printer setting screen is displayed.
Tap $<$ to return to the previous screen.

Printer Test
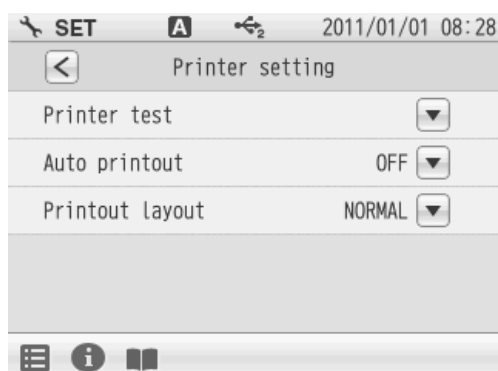
When a printer is connected with the instrument, this item allows you to perform a printer test.

1. Tap $\blacktriangledown$ on the right of the Printer test item.
The printing test is executed.
Printout contents

```
 !"#$%&'()*+,-./0123
456789:;<=>?@ABCDEFG
HIJKLMNOPQRSTUVWXYZ[
¥]^_`abcdefghijklmno
pqrstuvwxyz{|}
```

Auto Printout
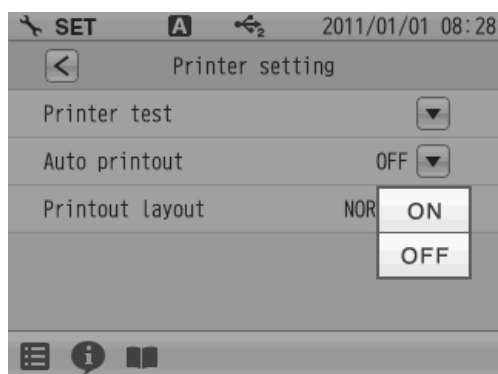
When a printer is connected with the instrument, this item allows you to perform an automatic printer test after measurement or calibration completion.

1. Tap $\blacktriangledown$ on the right of the Auto printout item and select ON.

Printout Layout
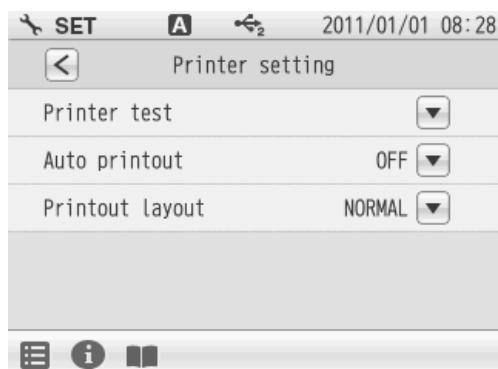
This item allows you to change printing contents.

1. Tap $\blacktriangledown$ on the right of the Printout Layout item.
The printing format screen is displayed.
Tap $<$ to return to the previous screen.

● **When selecting CUSTOMIZE**

CUSTOMIZE allows you to select items you want to print out among Measurement date/time, User name, Settings, Sensor info•Cal. User.

1. Select CUSTOMIZE from Printout Layout, and tap ☑ on the right of the each printing item.

☑ is ON: The item is selected.

☑ is OFF: The item is not selected.

● **Printout example (pH)**
The following are the examples of BRIEF, NORMAL and GLP printouts.
Contents of results or conditions follows colon mark (:) of each item name.
If they exceeds 10 characters, the exceeded part is displayed on the next line with right alignment.
When selecting CUSTOMIZE, you can select items that you want to print out among the GLP printing contents. But measurement values are always printed.

BRIEF
pH measurement

```
Date        :2011/01/01
Time        :10:10
pH          :7.000
HOLD        :AUTO
Temperature :25.0˚C ATC
```

NORMAL
pH measurement

```
Date        :2011/01/01
Time        :10:10
pH          :7.000
HOLD        :AUTO
Temperature :25.0˚C ATC
Operator    :*GUEST*
Sample ID   :pH buffer
Inst. model :F-7X
Inst. SN    :1234567
Elect. model :9615-10D
Elect. Lot  :1234567
Elect. status:OK
Offset      :-0.1mV
Sensitivity
pH4.008-6.865:100.0%
Cal.Operator :*GUEST*
```

GLP (CUSTOMIZE)
pH measurement

```
GLP
Date        :2011/01/01    ─ Measurement
Time        :10:10           date
pH          :7.000         ─ Measurement
mV          :   0.1mV        value
HOLD        :AUTO            (Not be omitted)
Temperature :25.0˚C ATC   ─

Operator    :*GUEST*       ─ Measurement
Inst. model :F-7X            operator
Inst. SN    :1234567       ─ Settings
Elect. model :9615-10D
Elect. Lot  :1234567       ─

Elect. status:OK           ─ Electrode
Offset      :-0.1mV        ─ Calibration
Sensitivity                  operator
pH4.008-6.865:100.0%
Cal. Operator:*GUEST*      ─

Calibration data
Cal. date   :2011/01/01
Cal. Time   :10:00
pH4.008     :175.7mV       ─ Calibration data
             25.0˚C ATC
pH6.865     :6.7mV
             25.0˚C ATC    ─

Signature:                 ─ Signature

      _____
```

2.8 Screen Settings

SET	Ⓐ	⟵⟶₂	2011/01/01 08:24
AUTO HOLD		NORMAL	>
Sample name			>
Interval memory		OFF	▼
USB Memory			>
Printer			>
Screen settings			>
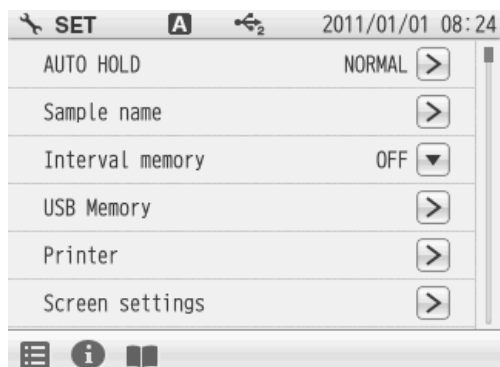
You can change screen settings.

1. Tap > on the right of the Screen settings item. The screen settings screen is displayed.

Tap < to return to the previous screen.

Screen Theme

SET	Ⓐ	⟵⟶₂	2011/01/01 08:30
<		Screen settings	
Screen theme		STANDARD	▼
Display brightness		5	▼
Power saving mode		OFF	▼
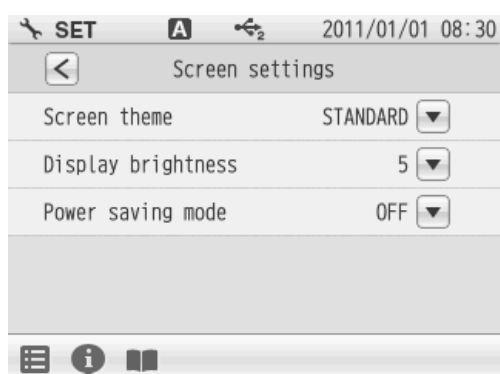
You can select one among 4 type screen thems; STANDARD, COOL, MONOTONE and KYOTO.

1. Tap ▼ on the right of the Screen theme item.
2. Select screen theme.

To cancel the operation, tap ✕ to return to the previous screen.

Display Brightness

SET	Ⓐ	⟵⟶₂	2011/01/01 08:30
<		Screen settings	
Screen theme		STANDARD	▼
Display brightness		5	▼
Power saving mode		OFF	▼

You can adjust the display brightness by tapping + or − , or by dragging on the scale.

1. Tap ▼ on the right of the Display brightness item.
2. When the screen becomes the desired brightness, tap ENTER .

To cancel the operation, tap ✕ to return to the previous screen.

Power Saving Mode
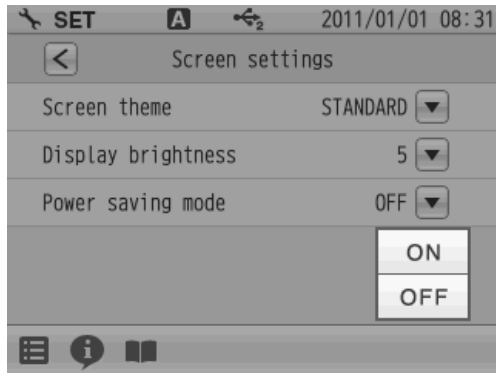
You can set the time for power saving mode.

1. Tap ▼ on the right of the Power saving mode item and select ON.

● Back light off time
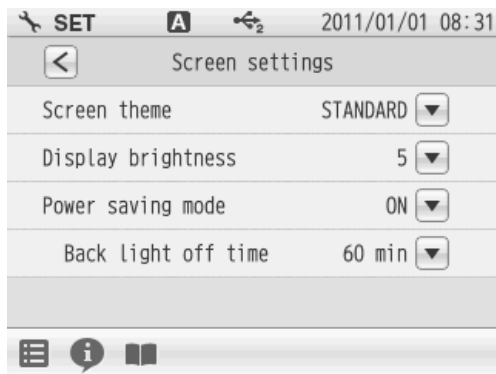
When selecting ON for Power saving mode, the Back light off time item is displayed.

1. Tap ▼ on the right of the Back light off time item.

2. Enter the desired time on the numerical key screen. (Setting range: 1 to 999 minutes)

3. Tap ENTER .
The set time applies.

To cancel the settings, tap ✕ .

HINT!
During the power saving mode, the LED lamp above the POWER key lights up.
Press the POWER key to exit the power saving mode.

2.9 Sound Setting

You can change sound settings.

1. Tap $>$ on the right of the Sound settings item. The sound settings screen is displayed.

Tap $<$ to return to the previous screen.

Sound Theme
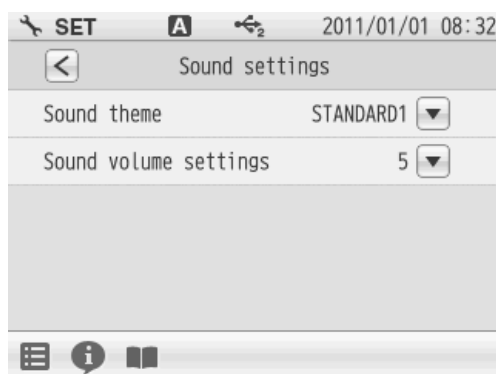
You can select one among 4 type sound thems; STANDARD, COOL, MONOTONE and KYOTO.

1. Tap ▼ on the right of the Sound theme item.

2. Select sound theme.

To cancel the operation, tap ✖ to return to the previous screen.

Volume Setting
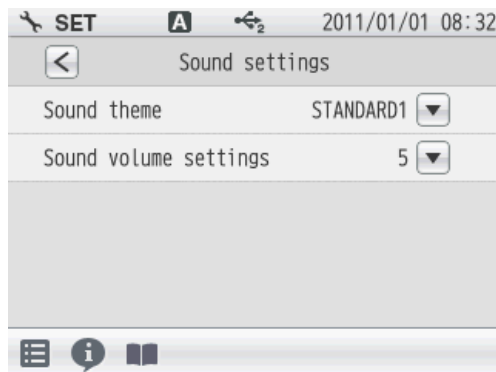
You can adjust the sound volume by tapping + or ─ , or by dragging on the scale. When the sound volume is set to 0, the instrument is in the mute mode.

1. Tap ▼ on the right of the Sound volume settings item.

2. When the screen becomes the desired volume, tap ENTER .

To cancel the operation, tap ✖ to return to the previous screen.

2.10 Language Setting

You can change language settings.

1. Tap ▼ on the right of the Language item.
2. Select the language.
   To cancel the operation, tap ☒ .

2.11 Security Setting

Security setting allows you to set a password for an administrator of the instrument.
After the setting is ON, the instrument requires you to select an operator name at the startup.
Security setting, Date/Time setting, Analog output adj., Temp. calibration and Meter initialization are restricted to the administrator.
To change the administrator or operator when the Security setting is ON, power OFF the instrument. At the next startup, the user selection screen appears to allows you change it.
25 administrators or operators in total can be registered.

1. Tap > on the right of the Security item.
   The User management screen is displayed.

   To cancel the operation, tap < to return to the previous screen.

2. Tap > on the right of the User management item and select ON.

When using the Security setting, administrator registration is required.

SET   Ⓐ   ⬱₂   2011/01/01 08:33

Administrator entry

Require to resister administrator
to activate user management function

User name [＿＿＿＿＿＿＿]

Password [＿＿＿＿＿＿＿]

[CANCEL]   [ENTER]

▤ ⓘ ▥

1. Tap the blank area at the right of "User name" to display the letter entry screen.

2. Enter the operator name, and tap ENTER .

Tap the A1 to switch the keyboard entry screen of Alphabet and Numerical/Symbol. Tap the SHIFT to input in lower-case alphabets.
Up to twelve characters can be input.

3. Tap the blank area at the right of "Password" to display the numerical screen.

4. Enter the password, and tap ENTER .
The password can be set between 2 and 10 characters.

5. Tap ENTER to set.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.
Administrator's names are marked with a star on the user selection screen.

2.12 User Entry/Info Change/Delete

When an operater is registered, the operater name can be put in measurement/calibration information, data printouts, data memory.

1. Tap $>$ on the right of the User entry/info change/delete item, when user registration, change password and user deletion.

The User entry/info change/delete screen ia displayed.

To cancel the operation, tap $<$ to return to the previous screen.

User Registration
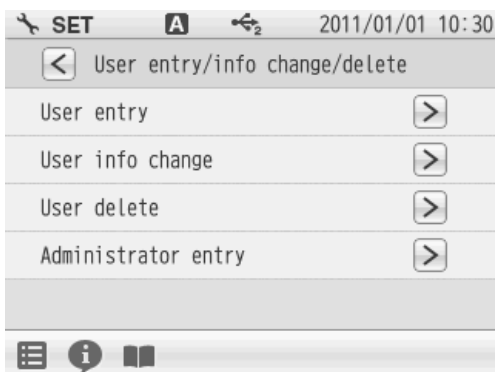
You can register operators.

1. Tap $>$ on the right of the User entry item.

2. Tap the blank area at the right of "User name" to display the letter entry screen.

3. Enter the operator name, and tap ENTER .

Tap the A1 to switch the keyboard entry screen of Alphabet and Numerical/Symbol.

Tap the SHIFT to input in lower-case alphabets.
Up to 12 characters can be input.

4. Tap the blank area at the right of "Password" to display the numerical screen.

5. Enter the password, and tap ENTER .
The password can be set between 2 and 10 characters.

6. Tap ENTER to set.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.
Administrator's names are marked with a star on the user selection screen.

User Information Changing

> Operaters can change the password.

1. Tap $>$ on the right of the User info change item.
2. Enter the password, and tap ENTER .
3. Tap the current password at the right of "Password" to display the numerical-key screen.
4. Enter the password, and tap ENTER .
   The password can be set between 2 and 10 characters.

User Deleting

> Only administrators can deregister an operator.

1. Tap $>$ on the right of the User delete item.
2. Tap $>$ on the right of the operator item.
3. Tap OK .
   Tap CANCEL , when do not deleting.

Administrator Registration

> Only administrators can assign/remove an operater as an administrator.

1. Tap $>$ on the right of the Administrator entry item.
2. Tap ✔ to add a new administrator at the Administrator entry screen. Then, the ✔ lights up to show it is in the state of being selected.
   Tap ✔ to change the current administrator to operator.
   At this time, the ✔ lights out to show it is in the state of being unselected.

NOTE

When the Security setting is ON, at least 1 administrator is required for the instrument. Administrators have to keep the password. We recommend registering 2 or more administrators.
Administrator's names are marked with a star on the user selection screen.

2.13 Date Setting

You can set the date and time.

1. Tap $>$ on the right of the Date/Time setting item.

The Date/Time setting screen is displayed.

Tap $<$ to return to the previous screen.

Date
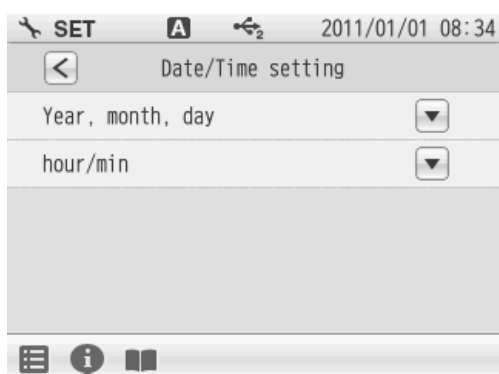
You can set the date.

1. Tap $\blacktriangledown$ on the right of the Year, month, day item.

2. Tap $+$ or $-$ to set the date.

3. Tap ENTER .

To cancel the operation, tap $\times$ to return to the previous screen.

Time
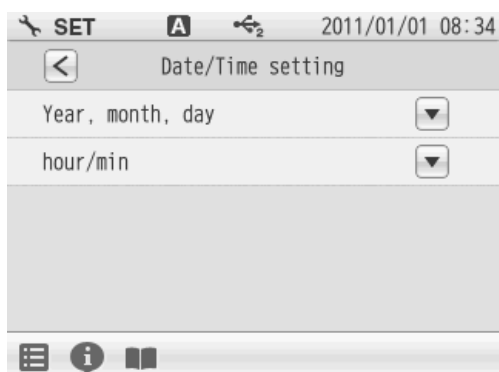
You can set the time.

1. Tap $\blacktriangledown$ on the right of the hour/min item.

2. Tap $+$ or $-$ to set the time.

3. Tap ENTER .

To cancel the operation, tap $\times$ to return to the previous screen.

2.14 Analog Output Adjustment

Voltage output can be acquired from the analog output connector located at the instrument side

1. Tap $>$ on the right of the Analog output adj. item.

The Analog output adj. screen is displayed.

Tap $<$ to return to the previous screen.

How to Analog Output Adj.

Connect the instrument with a digital multimeter, digital recorder, pen recorder or the like using an designated cable (analog output cable: Parts No.3014030152), and check and adjust the analog output value of the instrument.

1. Tap $\blacktriangledown$ on the right of the analog output item. The Output value adjustment screen is displayed.

2. Tap $\blacktriangle$ or $\blacktriangledown$ to adjust the analog output voltage.

3. Tap ENTER .

To cancel the operation, tap $\times$ to return to the previous screen.

2.15 Temperature Sensor Calibration

You can perform calibration of the temperature sensor.

1. Tap $>$ on the right of the Temp. calibration item.

The Temp. calibration setting screen is displayed.

To cancel the operation, tap $<$ to return to the previous screen.

2. Display the measured temperature by the temperature sensor connected to the instrument. Display "------", when not connecting the temperature sensor.

3. Tap $>$ on the right of the temperature sensor's channel item.

4. Enter the temperature with the numerical screen and tap ENTER .

Tap ✕ when do not reflect the setting.

2.16 Resetting to Factory Defaults

```
⌕ SET        Ⓐ   ⟵₂      2011/01/01 08:32
Language              English  ▼
Security                        ⊳
Date/Time setting               ⊳
Analog output adj.              ⊳
Temp. calibration               ⊳
Meter initialization            ▼
☰  ⓘ  📖
```

You can reset the instrument to the factory default conditions.

1. Tap ▼ on the right of the Meter initialization item.

2. Tap OK in the execution confirmation screen.

   Tap CANCEL , when do not resetting.

3. Display the confirmation screen again, and tap OK .

   Tap CANCEL , when do not resetting.

4. Restart after the Meter initialization was finished. Press the POWER key to turn OFF.

5. Press and hold the POWER key for 2 seconds to turn ON.

NOTE

If you disconnect the AC adapter after powering OFF, the POWER key does not work for 10 seconds after the AC adapter is reconnected.
Wait for a while after reconnecting AC adapter.

Chapter 3 pH Measurement

3.1 pH Calibration Setting

This section describes the procedures to set the conditions of pH calibration.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "pH".

2. Press the CAL key to display the pH CAL screen.

3. Tap [icon] and tap "CH1 CAL SET".

   pH calibration setting items are displayed.
   You will see the remaining items by dragging.

4. Select items and set the conditions.

   The setting procedures for each item are explained below.

3.1.1 Standard Solution
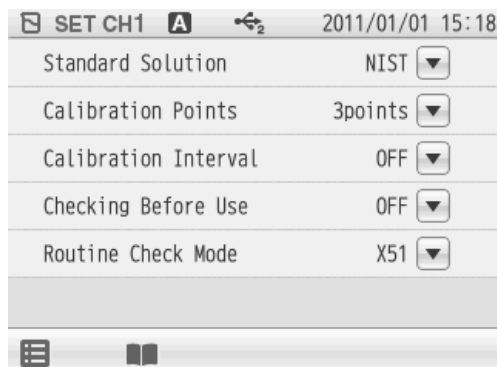
Standard solutions of NIST, USA, China and CUSTOM (other than above, or user's designated) can be used for pH calibration. NIST is set as default.

1. Tap [▼] on the right of the Standard Solution item, and tap the standard solution in the selection screen.

   The setting applies. The check mark on the current setting item is displayed.

   To cancel the settings, tap [✕].

3.1.2 Calibration Points
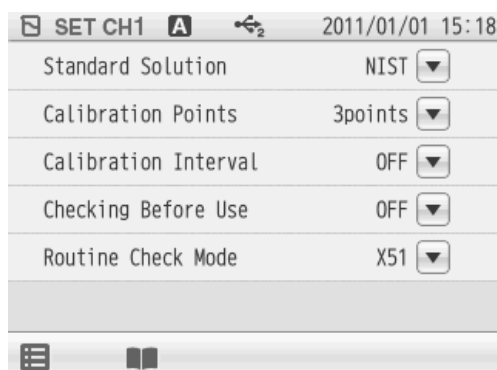
Up to 5 points calibration is possible.
Set the number of the calibration points.

1. Tap [▼] on the right of the Calibration Points item.

2. Tap [+] or [−] in the Calibration points setting screen to set the calibration points.

3. Tap [ENTER].
   The setting applies.

3.1.3 Calibration Interval
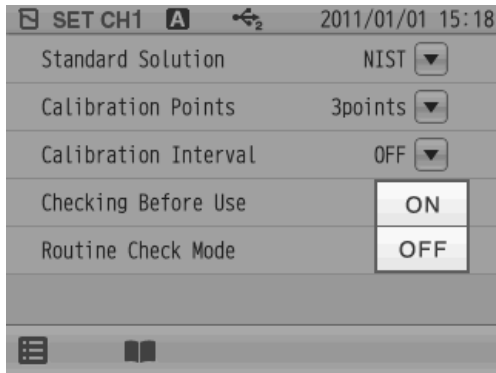
You can set the number of days between calibrations to the initiate an alert.

1. Tap ▼ on the right of the Calibration Interval item to set the calibration interval.

2. Tap ON .

Enter Calibration Interval
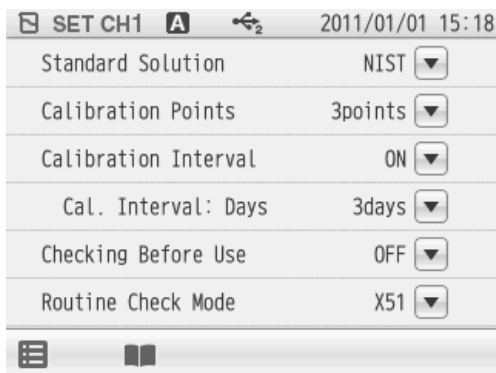
1. Display the Cal. Interval item when select ON at the calibration interval. Tap ▼ on the right of the Cal. Interval item.

2. Enter the interval day in the numerical-key screen.

3. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

─── **HINT!** ──────────────────────────
We recommend performing calibration once a day, before measurement.

3.1.4 Checking Before Use
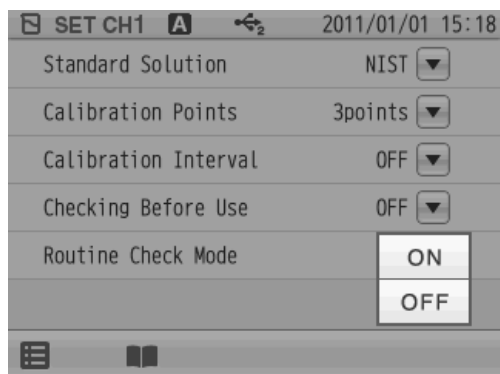
If you set the Checking Before Use setting to ON, it allows you to check repeatability after calibration by comparing the measured value of pH7 standard solution with the calibration result.
After the set point calibrations are completed, repeatability is automatically checked using the deviation between the calibrated and measured values at pH7.
For example, the sequence for the 2 points calibration by pH7 and pH4 is as follows.
pH7 (Calibration of 1st point) --> pH4 (Calibration of 2nd point) --> pH7 (Repeatability check with the calibrated value by 1st point)

1. Tap ▼ on the right of the Checking Before Use item to set the preliminary checking.

2. Tap ON .

NOTE

This preliminary check function is possible only when the standard solution is set to NIST, USA, or China.
When the standard solution is set to CUSTOM, this function can not performed.

3.2 pH Calibration

It is necessary to perform calibration before pH measurement.
We recommend performing calibration once a day, before measurement.
Set the conditions of resolution and temperature compensation before pH calibration according to "3.5 pH Measurement Setting" (P.43).

— **HINT!** —
How to select standard solutions used for calibration
  ・Perform 2 points calibration using pH7 and pH4 when you know that the sample is acidic; pH7 and pH9 when you know that the sample is alkaline.
  ・Perform 3 points calibration using pH4, pH7, and pH9 when the sample is unknown.
  ・For calibration other than that by 2 points, change the calibration point setting.
  ・Tapping 🛈 on the pH CAL screen allows you to check the current calibration data.
    To clear the calibration data, tap 🗑.

As an example, the procedures of 2 points calibration using pH4 and pH7 standard solutions are as follows.

3.2.1 Calibration Preparation

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "pH".

2. Tap the CAL key to display the pH CAL screen.

3. Wash the pH electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

4. Open the internal solution filler port of the pH electrode.

5. Immerse the pH electrode into a beaker of pH7 standard solution.

Calibration of the 1st point

1. Tap [START] to start calibration with the 1st point.

   The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

   To stop calibration tap [STOP] while the HOLD indicator blinks.

> **NOTE**
>
> The brinking interval of the HOLD indicator may not be constant depending on the reading stability level.

When the reading stabilizes, the value is held and the progress bar shows that the pH7 calibraion is completed.

2. After the 1st point calibration is completed, tap [STOP] to proceed to the 2nd point calibration.

Calibration of the 2nd point

After the 1st point calibration is completed, perform the 2nd point calibration.

1. Wash the pH electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

2. Immerse the pH electrode into a beaker of pH4 standard solution.

3. Tap [START] to start calibration with the 2nd point.

   When calibration of the 2nd point is complete, the calibration result is displayed on the screen.

4. After checking the calibration result, tap [CLOSE] to return to the CAL screen.

5. To start pH measurement, press the MEAS key.

   To perform calibration again, start the above procedures from the beginning.

> **NOTE**
>
> ・For calibration using multiple standard solutions, continuously perform from one solution to another. If returnnd to the MEAS screen once, you have to go back to the 1st point calibration.
>
> ・When an error occurs in calibration, the screen displays the error. Remove the cause and start the calibration from the beginning.

Calibration Result Indication

When the electrode sensitivity is still low after calibration, or when a malfunction occurs at the preliminary check, the following display appears on the screen.

Display	Sensitivity	Description
Good	90% to 105%	You can use it without any problem.
Electrode check	85% to 90%	Wash the electrode. If the sensitivity does not improve after recalibration, replace the electrode.
Electrode NG	85% or less than	This appears only for calibration data on the DATA screen. (Calibration with 85% or less sensitivity does not apply to measurement, but is recorded on the DATA screen.) Replace the electrode.

3.3 Checking Before Use

When the preliminary check function is ON, you can check repeatability with pH7 standard solution. Use this function to check measurement accuracy by checking repeatability. An operation guide is displayed after the 2nd point calibration is completed. Check the repeatability according to the operation guide.

1. When calibration for all of the points is completed, the repeatability is automatically checked.

2. This repeatability check confirms the deviation from the calibrated value by the standard solution of pH7.

   For example, the sequence for the 2nd point calibration by pH7 and pH4 is as follows.

   pH7 (Calibration of 1st point) --> pH4 (Calibration of 2nd point) --> pH7 (Repeatability check with the calibrated value by 1st point)

Screen display	Repeatability
OK(0)	Within ±0.005 pH
OK(1)	Within ±0.02 pH
OK(2)	Within ±0.05 pH
ERROR	Over ±0.05 pH

NOTE

This preliminary check function is possible only when the standard solution is set to NIST, USA, or China.
When the standard solution is set to CUSTOM, this function can not performed.

3.4 Calibration for Custom selection

When the standard solution for pH calibration is set to CUSTOM, you can use desired standard solutions.
Enter the pH values of the standard solutions in the following procedures and use them for calibration.

3.4.1 Calibration Preparation

1. Press the CAL key to display the pH CAL screen.

2. Wash the pH electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

3. Open the internal solution filler port of the pH electrode.

4. Immerse the pH electrode into a beaker of pH7 standard solution.

Calibration of the 1st Point

1. Tap the pH value at the right of "Set:" to display the numerical-key screen.

2. Enter the pH value of the standard solution to be used for calibration, and tap ENTER .
   The entered pH value applies as the standard solution.

3. Tap START to start the calibration of the 1st point.
   When the 1st point calibration is completed, the HOLD indicator is lit up and the progress bar shows that the 1st point calibraion is completed.

4. After the 1st point calibration is completed, tap STOP to proceed to the 2nd point calibration.
   Perform the 2 point and later point calibraton in the same procedures as above.

3.5 pH Measurement Setting

This section describes the procedures to set the conditions of pH measurement.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "pH".

2. Tap ▦ and tap "CH1 MEAS SET".

3. pH measurement setting items are displayed. You will see the remaining items by dragging.

4. Select items and set the conditions.

The setting procedures for each item are explained below.

3.6 Indicated Resolution of pH Measurement Values Setting
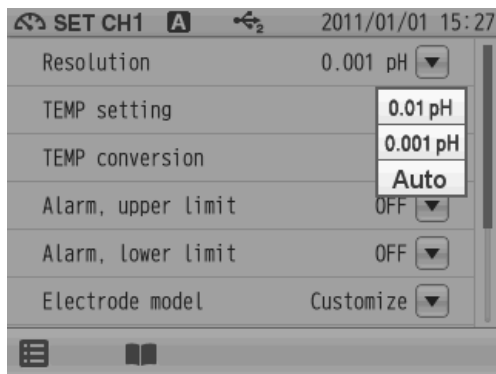
You can switch the resolution for pH measurement values to 0.01 pH, 0.001 pH, or Auto.
If Auto is set, the resolution is switched automatically to 0.001 pH when the variation of pH measurement value is 0.01 pH or less in the latest 10 seconds, to 0.01 pH for the rest.
This is a convenient function to judge the stability of pH measurement values.

3.7 Temperature Compensation Setting
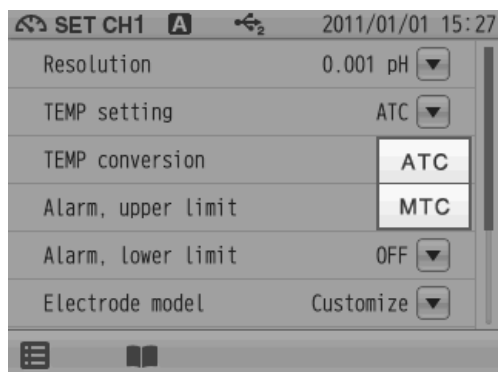
There are two types of temperature compensation for pH measurement; Automatic Temperature Compensation (ATC) and Manual Temperature Compensation (MTC).
In ATC, the instrument detects the solution temperature with the connected temperature sensor, and performs temperature compensation for the pH values of the standard solutions used for calibration.
In MTC, measure the solution temperature and enter the value in advance. The instrument performs temperature compensation using the entered temperature.

NOTE

If the temperature terminals of the instruction and electrode are not connected, temperature compensation is performed in MTC even when ATC is set.

3.7.1 Solution Temperature Entry in MTC (Manual Temperature Compensation)
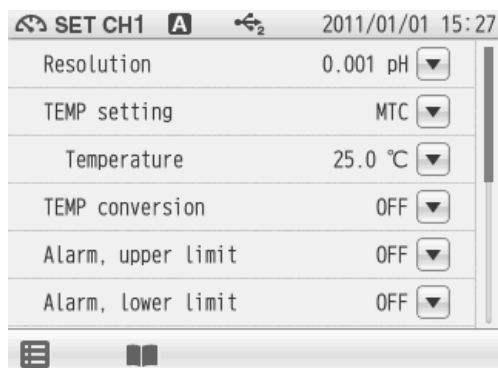
1. When selecting MTC for the TEMP setting item, the Temperature item is displayed.

Tap ▼ on the right of the Temperature item.

2. Enter the sample temperature on the numerical-key screen.

3. Tap ENTER .
The setting applies.

To cancel the settings, tap ✕ .

3.8 Temperature Conversion Function Setting
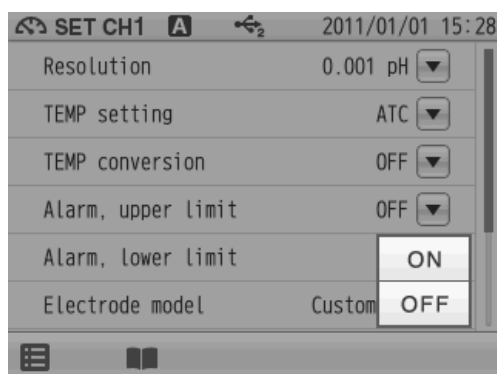
To use the temperature conversion function, set TEMP conversion to ON.

The measured pH value of a sample varies with the temperature. In addition, the change degree with temperature depends on the sample property.

If the change degree (temperature coefficient) of the sample is known, set this item to ON to display pH values converted at a set temperature. If the temperature coefficient is unknown, set this item to OFF.

3.8.1 Temperature Coefficient Setting

Coefficient entry
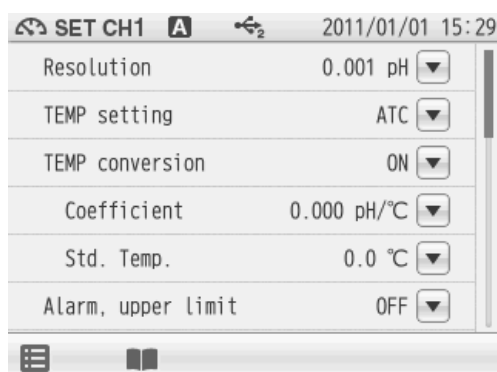
1. When selecting ON for the TEMP conversion item, the Coefficient item is displayed.

   Tap ▼ on the right of the Coefficient item.

2. Enter a coefficient (as pH variation per 1°C) on the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✕ .

Std. Temp. entry
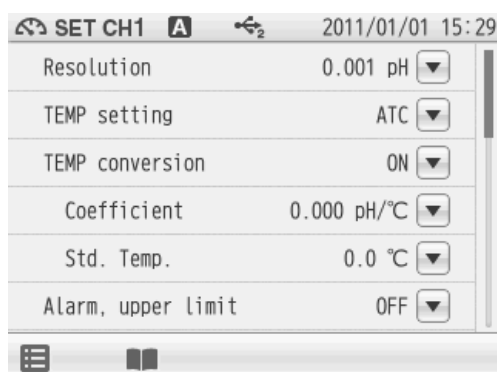
1. When selecting ON for the TEMP conversion item, the Std. Temp. item is displayed.

   Tap ▼ on the right of the Std. Temp. item.

2. Enter a temperature (as the standard temperature for conversion) on the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✕ .

3.9 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.

If the measurement values exceeds the alarm range, tthe color of the pertinent channel "CH" is changes on the MEAS screen.

Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.
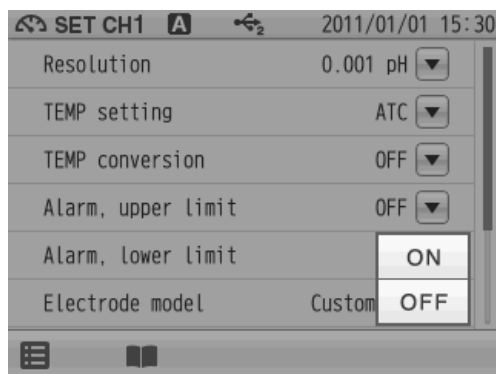
Upper limit value   Lower limit value
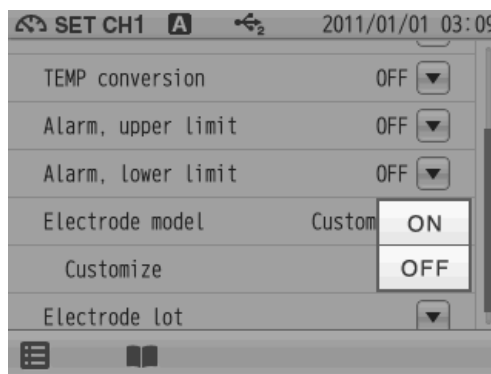
3.9.1 Input Alarm, Upper Limit or Lower Limit

Upper limit value entry
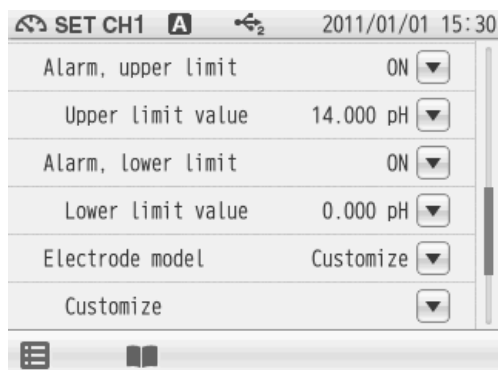
1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER .
   The setting applies.
   To cancel the settings, tap ✕ .

Lower Limit value entry
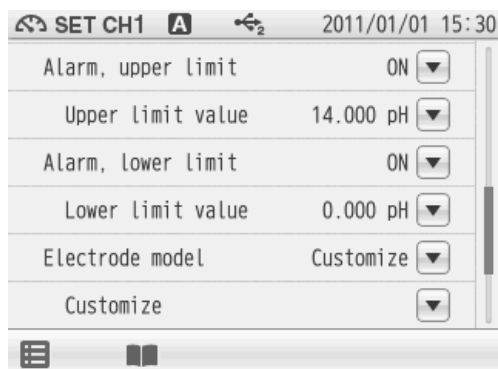
1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter a lower limit value on the numerical-key screen.

3. Tap ENTER .
   The setting applies.
   To cancel the settings, tap ✕ .

3.10 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.
Select the electrode model to be used for measurement.
You can set a desired name with up to 10 characters by selecting the Customize item.

3.10.1 Electrode Model Selection
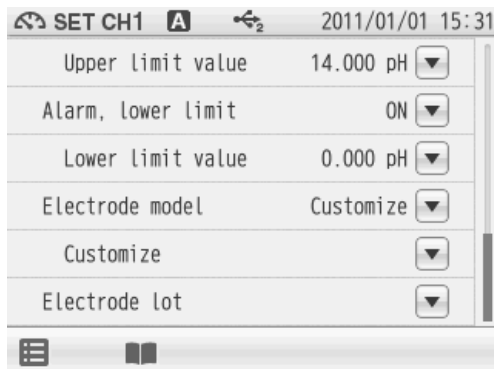
1. Tap ▼ on the right of the Electrode model item. The electrode model selection screen appears.

   Tap ✕ when do not reflect the setting.

2. Select the electrode model to be used.
   Tap an electrode model name, and the selected model applies.

3.10.2 Electrode Model Entry

You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.

2. When selecting Customize for the Electrode model item, the Customize item is displayed.
   Tap ▼ on the right of the Customize item.

3. Enter an electrode model name using the keyboard screen.

   Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in lower-case alphabets.
   Up to 10 characters can be input.

4. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

─ **HINT!** ─────────────────

To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .

3.11 Electrode Lot No. Setting

SET CH1 🅰 ⦅2	2011/01/01 15:31
Upper limit value	14.000 pH ▼
Alarm, lower limit	ON ▼
Lower limit value	0.000 pH ▼
Electrode model	Customize ▼
Customize	▼
Electrode lot	▼

When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap ▼ on the right of the Electrode lot item.
2. Enter the electrode lot No. in the numerical screen.
   Up to 8 digits can be entered.
   To cancel the settings, tap ✕ .

── **HINT!** ─────────────────────────────

To delete a registered electrode lot No., tap ▼ on the right of the electrode lot No., enter nothing, and tap ENTER .

3.12 pH Measurement

This section describes the procedures of pH measurement.

Tapping 🛈 allows you to check the information of the current calibration (operator, calibration date, calibration points).

```
🕬 MEAS    🅰  🔌₂   2011/01/01 08:19
[CH1 ▶]                        25.0℃

[pH ▶]

        4.000

Press START to start measurement.
☰  🛈  📖       📥        📈  [START]
```

1. Wash the electrode with pure water (ion exchange water), and wipe it off either with filter paper or tissue paper.

2. Open the internal solution filler port of the electrode.

During measurement, the filler port should be kept open.

> **NOTE**
>
> The filler port configuration depends on the electrode type.

3. Immerse the electrode into the sample solution deeper than 3 cm from the tip.

Immerse the electrode tip at least 3 cm into the sample solution for an accurate measurement. Refer to the instruction manual of the electrode for more details.

4. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "pH".

5. Tap [START] to start measurement.

The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

To stop calibration tap [STOP] while the HOLD indicator blinks.

When the reading stabilizes, the value is held and HOLD indicator lights up.

During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 📥 on the bottom of the screen.

6. After the measurement is completed, tap [STOP] to proceed to the next measurement.

Chapter 4 ION Measurement

4.1 ION Calibration Setting

This section describes the procedures to set the conditions of ION calibration.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ION".

2. Press the CAL key to display the ION CAL screen.

3. Tap ▦ and tap "CH1 CAL SET".

   Ion calibration setting items are displayed.

4. Select items and set the CONDITIONS.

   The setting procedures for each item are explained below.

4.1.1 Calibration Points Setting
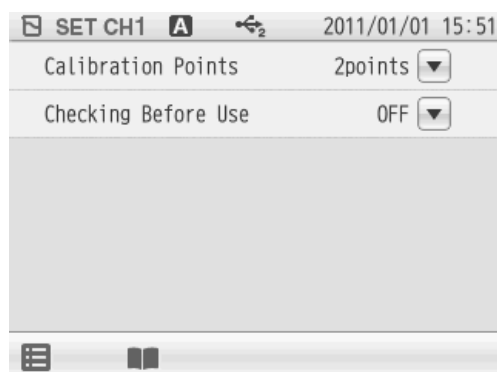
Up to 5 points calibration is possible.
Set the number of the calibration points.

1. Tap ▼ on the right of the Calibration Points item.

2. Tap ⊞ or ⊟ in the Calibration points setting screen to set the calibration points.

3. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ☒ .

4.1.2 Checking Before Use
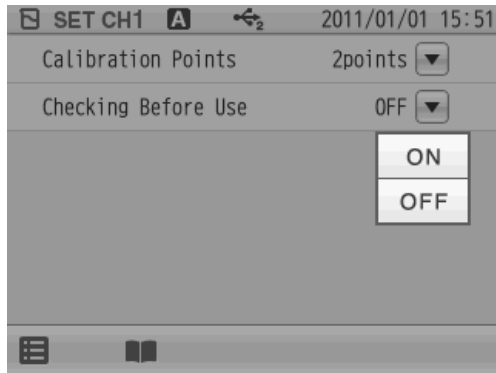
SET CH1			2011/01/01 15:51
Calibration Points			2points ▼
Checking Before Use			OFF ▼
			ON
			OFF

If you set the Checking Before Use setting to ON, it allows you to check repeatability after calibration by comparing the measured value of pH7 standard solution with the calibration result. After the set point calibrations are completed, repeatability is automatically checked using the deviation between the calibrated and measured values at pH7.

For example, the sequence for the 2 points calibration by pH7 and pH4 is as follows.

pH7 (Calibration of 1st point) --> pH4 (Calibration of 2nd point) --> pH7 (Repeatability check with the calibrated value by 1st point)

1. Tap ▼ on the right of the Checking Before Use item to set the preliminary checking.

2. Tap ON .

4.2 ION Calibration

There are two methods to measure ion concentrations using an ion electrode; the calibration curve method and the standard addition method.
In the calibration curve method, you prepare a calibration curve showing the relation between mV and concentration using some standard solutions of different concentrations and use it to measure ion concentration of a sample.
We recommend performing calibration once a day, before measurement.
Refer to the instruction manual of the ion electrode for standard solution preparation.
Perform resolution temperature setting before ION calibration according to the paragraph of "4.4 ION Measurement Setting" (P.55).

NOTE

・The calibration calculation of an ION electrode depends on the unit and ion to be measured. Perform ION measurement setting before starting calibration.

・Tapping 🛈 on the ION CAL screen allows you to check the current calibration data. To clear the calibration data, tap 🗑.

As an example, the procedures of 2 points calibration using standard solutions are as follows.

4.2.1 Calibration Preparation

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ION".

2. Press the CAL key to display the ION CAL screen.

3. Wash the ION electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

4. Open the internal solution filler port of the ION electrode.

5. Immerse the ION electrode into a beaker of the standard solution used for the 1st point calibration.

Calibration of the 1st point

CAL	2011/01/01 15:52
CH 1	25.00°C
STD STD	Set: 1.00 g/L
ION	
1.01	
	g/L
Stability: 0.032	
Press START to start calibration	
	START

1. Tap the ION value at the right of "Set:" to display the numerical-key screen.

2. Tap ⟨g/L▼⟩ (⟨mol/L▼⟩ when the mol/L unit is set) to select the auxiliary unit of standard solution used for calibration.

   Each tapping switches the unit as g/L --> mg/L --> μg/L (mol/L --> mmol/L --> μmol/L for the mol/L unit system).

3. Enter the ION concentration value of the standard solution to be used for calibration.

4. Tap ⟨ENTER⟩.

   The concentration of standard solution to calibrate is reflected.

5. Tap ⟨START⟩ to start the calibration of the 1st point.

   When the 1st point calibration is completed, the HOLD indicator is lit up and the progress bar shows that the 1st point calibraion is completed.

Calibration of the 2nd point

After the 1st point calibration is completed, tap ⟨STOP⟩ to proceed to the 2nd point calibration.

CAL	2011/01/01 15:53
CH 1	25.00°C
STD STD	Set: 10.0 g/L
ION	
10.4	
	g/L
Stability: 0.004	
Press START to start calibration	
	START

1. Wash the ION electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

2. Immerse the ION electrode into a beaker of the standard solution used for the 2nd point calibration.

   The procedures of subsequent calibration is same as 1st point calibration.

3. Tap ⟨START⟩ to start the calibration of the 2nd point.

   When calibration of the 2nd point is complete, the calibration result is displayed on the screen.

4. Tap ⟨CLOSE⟩ after checking the calibration result to return to the CAL screen.

5. To start ION measurement, press the MEAS key.

   To perform calibration again, start the above procedures from the beginning.

NOTE

・For calibration using multiple standard solutions, continuously perform from one solution to another. If returned to the MEAS screen once, you have to go back to the 1st point calibration.
・When an error occurs in calibration, the screen displays the error.
　Remove the cause and start the calibration from the beginning.

4.3 Checking Before Use

When the preliminary check function is ON, you can check repeatability with the standard solution of the 1st point calibration. Use this function to check measurement accuracy by checking repeatability.
An operation guide is displayed after the 2nd point calibration is completed. Check the repeatability according to the operation guide.

After the set point calibrations are completed, repeatability is automatically checked using the deviation between the calibrated and measured values at the 1st point.

4.4 ION Measurement Setting

This section describes the procedures to set the conditions of ION measurement.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ION".

2. Tap [icon] and tap "CH1 MEAS SET".

3. ION measurement setting items are displayed. You will see the remaining items by dragging.

4. Select items and set the CONDITIONS.

   The setting procedures for each item are explained below.

## 4.5 ION Measurement Unit Setting
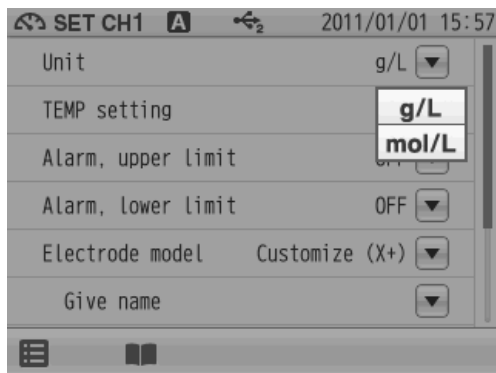
You can select g/L or mol/L as the ION measurement unit.

1. Tap [▼] on the right of the Unit item.

2. Select g/L or mol/L.
   The selected unit applies.

4.6 Temperature Compensation Setting
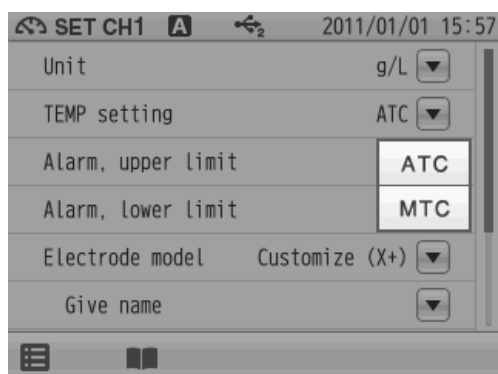
There are two types of temperature compensation for ION measurement; Automatic Temperature Compensation (ATC) and Manual Temperature Compensation (MTC).

In ATC, the instrument detects the solution temperature with the connected temperature sensor, and performs temperature compensation for the ION values of the standard solutions used for calibration.

In MTC, measure the solution temperature and enter the value in advance. The instrument performs temperature compensation using the entered temperature.

NOTE

If the temperature terminals of the instruction and electrode are not connected, temperature setting is performed in MTC even when ATC is set.

4.6.1 Solution Temperature Entry in MTC (Manual Temperature Compensation)
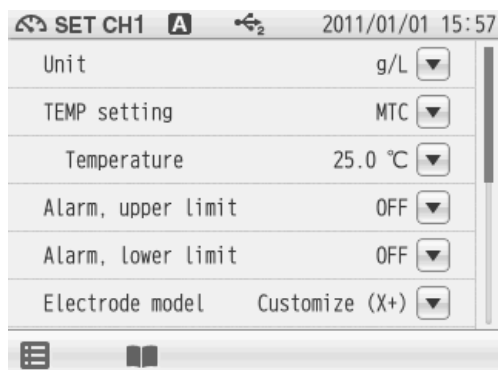
1. When selecting MTC for the TEMP setting item, the Temperature item is displayed.

   Tap ▼ on the right of the Temperature item.

2. Enter the sample temperature on the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ☒ .

4.7 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.

If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.
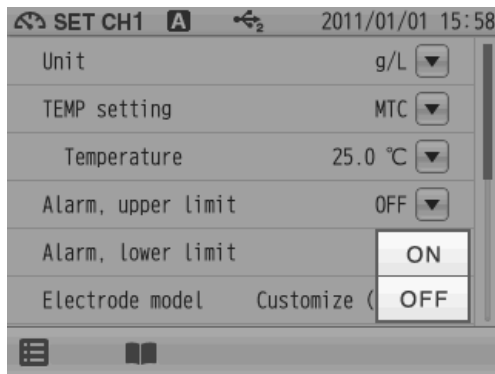
Upper limit value   Lower limit value

4.7.1 Input Upper or Lower Limit Values

Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

   To change the unit (mg/L, μg/L, etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✕ .

Lower Limit value entry

SET CH1 A 2011/01/01 15:59

TEMP setting	MTC ▼
Temperature	25.0 ℃ ▼
Alarm, upper limit	ON ▼
Upper limit value	5.00 g/L ▼
Alarm, lower limit	ON ▼
Lower limit value	0.00 μg/L ▼

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

To change the unit (mg/L, μg/L, etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .

The setting applies.

To cancel the settings, tap ✕ .

NOTE

Even when unit or ion type is changed, the alarm set value will not change.

4.8 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.
Select the electrode model to be used for measurement.
You can set a desired name with up to 10 characters by selecting the Customize item.

4.8.1 Electrode Model Selection

1. Tap ▼ on the right of the Electrode model item. The electrode model selection screen appears.

   Tap ✕ when do not reflect the setting.

2. Select the electrode model to be use.
   Tap an electrode model name, and the selected model applies.

4.8.2 Electrode Model Entry

You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.

2. When selecting Customize for the Electrode model item, the Customize item is displayed.
   Tap ▼ on the right of the Customize item.

3. Enter an electrode model name using the keyboard screen.

   Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in and lower-case alphabets.
   Up to 10 characters can be input.

4. Tap ENTER.
   The setting applies.

   To cancel the settings, tap ✕.

─ **HINT!** ─────────────
To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER.

4.8.3 ION Valency Setting
(For Customized electrode model only)
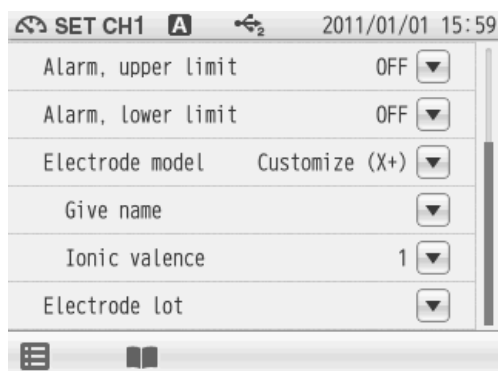
When the Electrode model item is set to Customize, enter the valency of the ion to be measured.

1. Tap ▼ on the right of the ionic valence item.
The check mark is displayed on the left of the selected item.

2. Tap + or − in the ionic valence setting screen to set the ION valency.

3. Tap ENTER .
The setting applies.

To cancel the settings, tap ✕ .

4.9 Electrode Lot No. Setting

When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap ▼ on the right of the Electrode lot item.

2. Enter the electrode lot No. in the numerical-key screen.
Up to 8 digits can be entered.

To cancel the settings, tap ✕ .

HINT!

To delete a registered electrode lot No., tap ▼ on the right of the electrode lot No., enter nothing, and tap ENTER .

4.10 ION Measurement

This section describes the procedures of ION measurement.

1. Wash the electrode with pure water (ion exchange water), and wipe it off either with filter paper or tissue paper.

2. Open the internal solution filler port of the electrode.

During measurement, the filler port should be kept open.

> **NOTE**
>
> The filler port configuration depends on the electrode type.

3. Immerse the electrode into the sample solution deeper than 3 cm from the tip.

Immerse the electrode tip at least 3 cm into the sample solution for an accurate measurement. Refer to the instruction manual of the electrode for more details.

4. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ION".

5. Tap START to start 1st point measurement.

The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

To stop calibration tap STOP while the HOLD indicator blinks.

When the reading stabilizes, the value is held and HOLD indicator lights up.

During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 📥 on the bottom of the screen.

6. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 5 mV Measurement

This section describes the procedures to set the conditions of mV measurement.

5.1 mV Measurement Setting
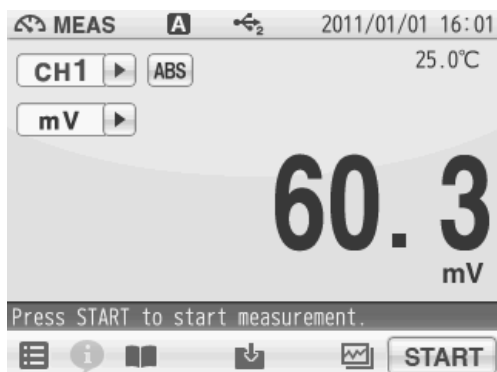
1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "mV".

2. Tap ⊞ and tap "CH1 MEAS SET".

3. mV measurement setting items are displayed. When setting item increased, you will see the remaining items by dragging.

4. Select items and set the conditions.

The setting procedures for each item are explained below.

5.2 Temperature Setting
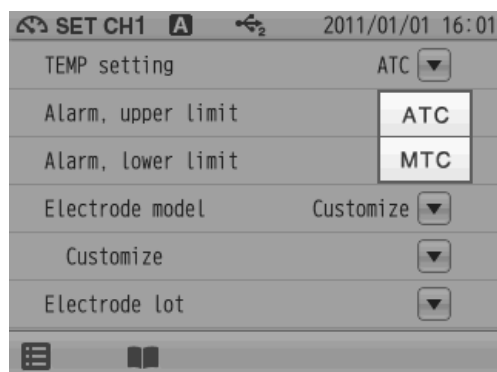
There are two types of temperature setting for mV measurement; Automatic Temperature setting (ATC) and Manual Temperature setting (MTC).
In ATC, the instrument detects the solution temperature with the connected temperature sensor, and displays it on the screen.
In MTC, measure the solution temperature and enter the value in advance. The instrument displays the entered temperature.

NOTE

If the temperature terminals of the instruction and electrode are not connected, temperature setting is performed in MTC even when ATC is set.

5.2.1 Solution Temperature Entry
in MTC (Manual Temperature Setting)
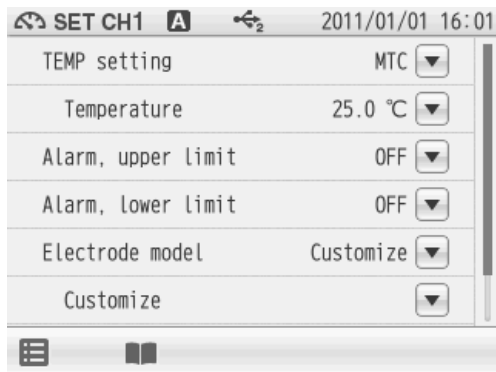
1. Display the Temperature item when select MTC.
   Tap $\boxed{\blacktriangledown}$ on the right of the Temperature item.

2. Enter the solution temperature on the numerical-key screen.

3. Tap $\boxed{\text{ENTER}}$.
   The setting applies.
   To cancel the settings, tap $\boxed{\times}$.

5.3 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.

If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.
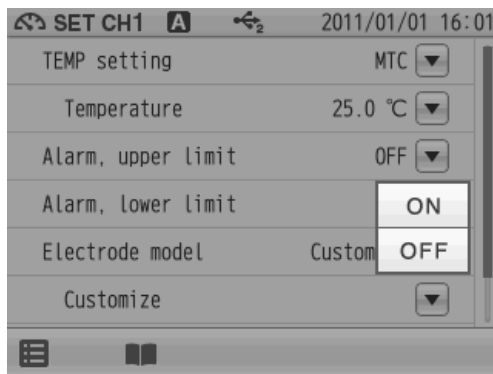
Upper limit value   Lower limit value

5.3.1 Input Upper or Lower Limit Values

Upper limit value entry

SET CH1		2011/01/01 16:02
TEMP setting		MTC ▼
Temperature		25.0 ℃ ▼
Alarm, upper limit		ON ▼
Upper limit value		1999.9 mV ▼
Alarm, lower limit		ON ▼
Lower limit value		-1999.9 mV ▼

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER .
The setting applies.
To cancel the settings, tap ✕ .

Lower limit value entry

SET CH1		2011/01/01 16:02
TEMP setting		MTC ▼
Temperature		25.0 ℃ ▼
Alarm, upper limit		ON ▼
Upper limit value		1999.9 mV ▼
Alarm, lower limit		ON ▼
Lower limit value		-1999.9 mV ▼
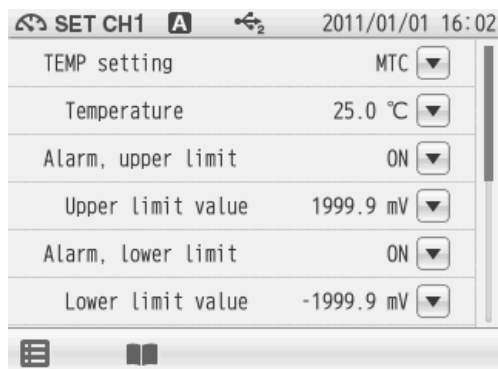
1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER .
The setting applies.
To cancel the settings, tap ✕ .

5.4 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.
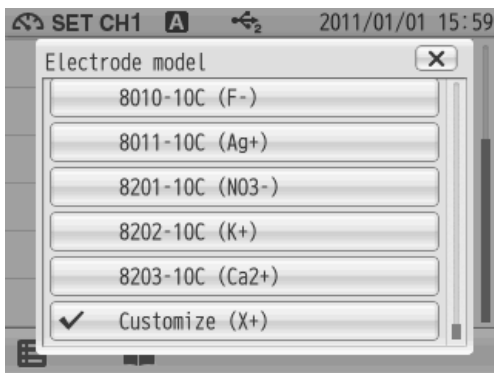Select the electrode model to be used for measurement.
You can set a desired name with up to 10 characters by selecting the Customize item.

5.4.1 Electrode Model Selection

1. Tap ▼ on the right of the Electrode model item.
   The electrode model selection screen appears.

   Tap ✕ when do not reflect the setting.

2. Select the electrode model to be use.
   Tap an electrode model name, and the selected model applies.

5.4.2 Electrode Model Entry

You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.

2. When selecting Customize for the Electrode model item, the Customize item is displayed.
   Tap ▼ on the right of the Customize item.

3. Enter an electrode model name using the keyboard screen.

   Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in and lower-case alphabets.
   Up to 10 characters can be input.

4. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

— **HINT!** —
To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .
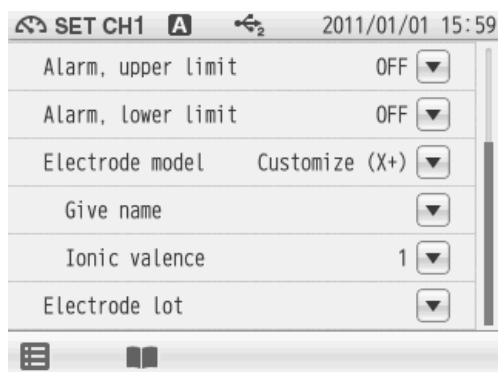
5.5 Electrode Lot No. Setting

When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap ▼ on the right of the Electrode lot item.
2. Enter the electrode lot No. in the numerical-key screen.
   Up to 8 digits can be entered.
   To cancel the settings, tap ✕ .

HINT!

To delete a registered electrode lot No., tap ▼ on the right of the electrode lot No., enter nothing, and tap ENTER .

5.6 mV Measurement

This section describes the procedures of mV measurement.
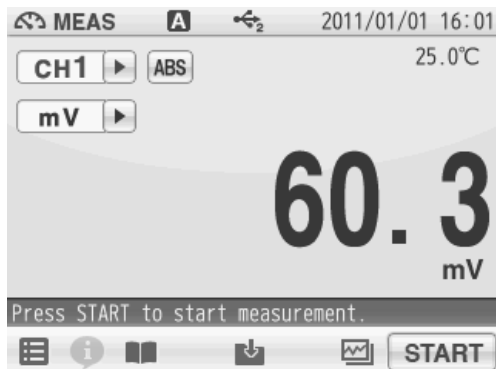
1. Wash the electrode with pure water (ion exchange water), and wipe it off either with filter paper or tissue paper.

2. Open the internal solution filler port of the electrode.

During measurement, the filler port should be kept open.

NOTE

The filler port configuration depends on the electrode type.

3. Immerse the electrode into the sample solution deeper than 3 cm from the tip.

Immerse the electrode tip at least 3 cm into the sample solution for an accurate measurement. Refer to the instruction manual of the electrode for more details.

4. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "mV".

Tap ABS to convert the potential display between ABS (absolute potential) and REL (relative potential).

Tapping ABS shifts the measured potential to zero, and displays the difference in relative potential.

The potential without correction is called "absolute potential."

5. Tap START to start measurement.

The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

To stop calibration tap STOP while the HOLD indicator blinks.

When the reading stabilizes, the value is held and HOLD indicator lights up.

During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 📥 on the bottom of the screen.

6. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 6 ORP Measurement

6.1 ORP Calibration

This section describes the procedures to set the conditions of ORP calibration.

ORP measurement uses platinum or gold-plated metal electrodes. You can correct gaps between measured values and nominal values of the standard solutions, which resulting from shifts of the comparison electrode or contamination on the metal surface of the electrode.

— **HINT!** —

Tapping 🛈 on the ORP CAL screen allows you to check the current calibration data. To clear the calibration data, tap 🗑.
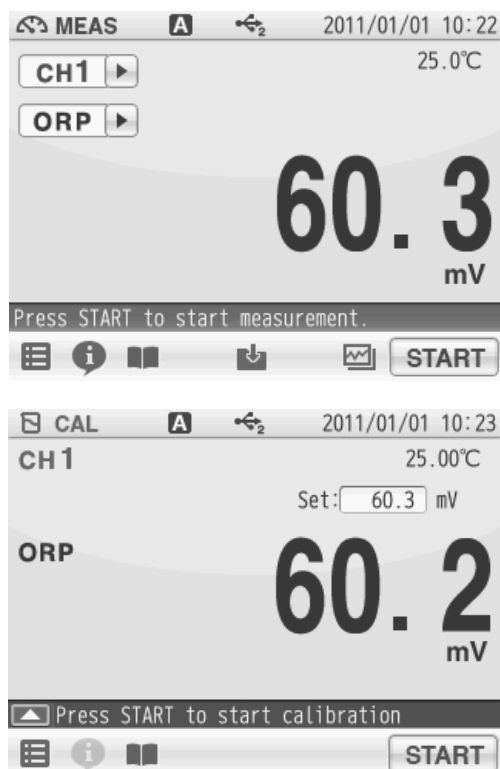
1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ORP".

2. Press the CAL key to display the ORP CAL screen.

3. Wash the ORP electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

4. Open the internal solution filler port of the ORP electrode.

5. Immerse the ORP electrode into a beaker of the standard solution.

6. Tap the mV value at the right of "Set:" to display the numerical-key screen.

7. Enter the mV value of standard solution to calibrate, and tap ENTER .
   The concentration of standard solution to calibrate is reflected.

8. Tap START to start the calibration.

9. When the calibration is completed, the HOLD indicator is lit, displaying the calibration result.

10. Tap CLOSE after checking the calibration result to return to the CAL screen.

11. To start ORP measurement, press the MEAS key.

6.2 ORP Measurement Setting

This section describes the procedures to set the conditions of ORP measurement.
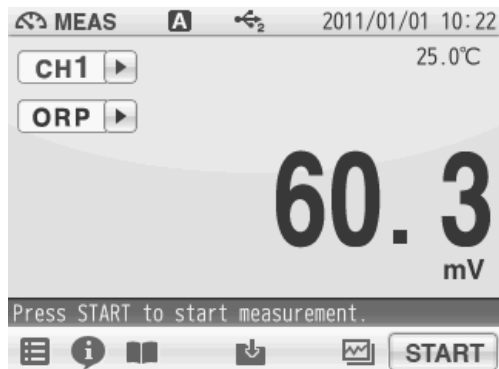
1. Tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ORP".

2. Tap ⊞ and tap "CH1 MEAS SET".

3. ORP measurement setting items are displayed. When setting item increased, you will see the remaining items by dragging.

4. Select items and set the conditions.

The setting procedures for each item are explained below.

6.3 Temperature Setting
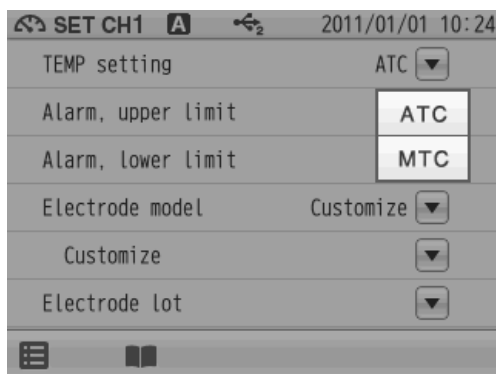
There are two types of temperature setting for ORP measurement; Automatic Temperature setting (ATC) and Manual Temperature setting (MTC).
In ATC, the instrument detects the solution temperature with the connected temperature sensor, and displays it on the screen.
In MTC, measure the solution temperature and enter the value in advance. The instrument displays the entered temperature.

> **NOTE**
>
> If the temperature terminals of the instruction and electrode are not connected, temperature setting is performed in MTC even when ATC is set.

6.3.1 Solution Temperature Entry
in MTC (Manual Temperature Setting)
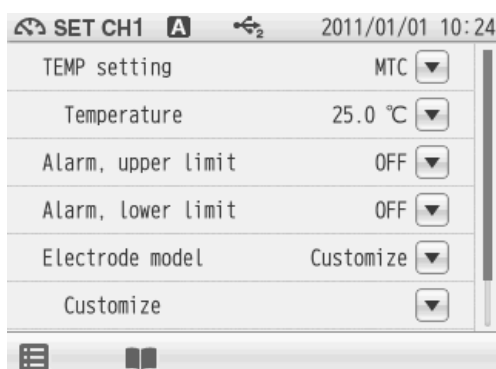
1. Display the Temperature item when select MTC. Tap ▼ on the right of the Temperature item.

2. Enter the solution temperature on the numerical-key screen.

3. Tap ENTER.
   The setting applies.

   To cancel the settings, tap ✕.

6.4 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.
If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.
Set the upper limit alarm to ON for the upper limit control of measurement value.
Set the lower limit alarm to ON for the lower limit control of measurement value.
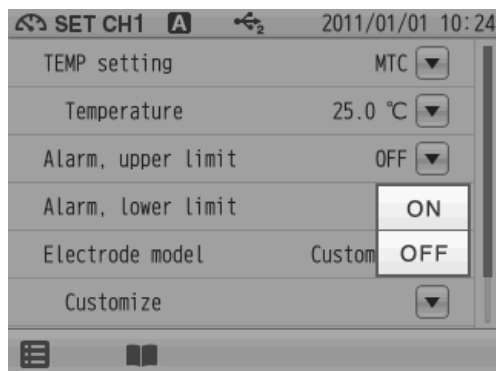
Upper limit value   Lower limit value
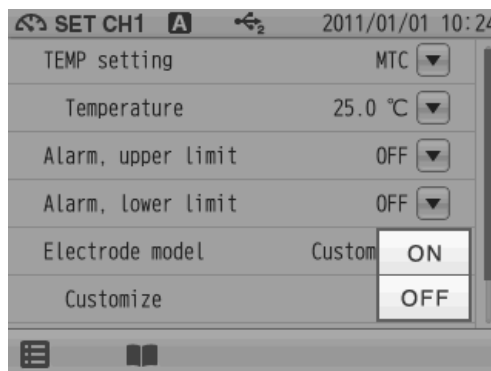
6.4.1 Input Upper or Lower Limit Values
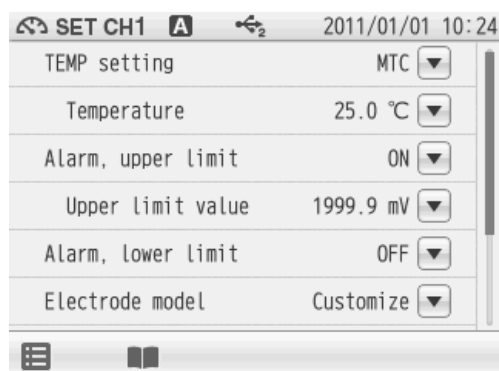
Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER .
   The setting applies.
   To cancel the settings, tap ✕ .

Lower limit value entry

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER .
   The setting applies.
   To cancel the settings, tap ✕ .

6.5 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.
Select the electrode model to be used for measurement.
You can set a desired name with up to 10 characters by selecting the Customize item.

6.5.1 Electrode Model Selection
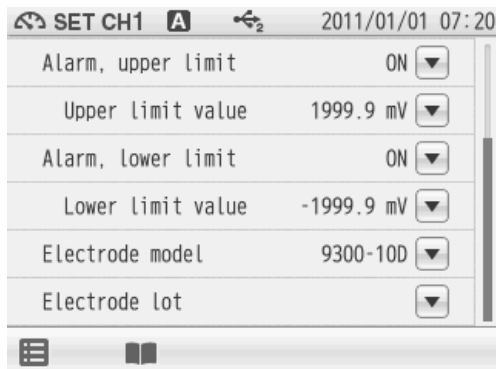
1. Tap ▼ on the right of the Electrode model item. The electrode model selection screen appears.

   Tap ✕ when do not reflect the setting.

2. Select the electrode model to be use.
   Tap an electrode model name, and the selected model applies.

6.5.2 Electrode Model Entry

You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.

2. When selecting Customize for the Electrode model item, the Customize item is displayed.

   Tap ▼ on the right of the Customize item.

3. Enter an electrode model name using the key-board screen.

   Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in and lower-case alphabets.
   Up to 10 characters can be input.

4. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

── **HINT!** ─────────────────────────────────

To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .

6.6 Electrode Lot No. Setting

SET CH1 🅐 ⟵₂	2011/01/01 07:20
Alarm, upper limit	ON ▼
Upper limit value	1999.9 mV ▼
Alarm, lower limit	ON ▼
Lower limit value	-1999.9 mV ▼
Electrode model	9300-10D ▼
Electrode lot	▼

When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap ▼ on the right of the Electrode lot item.
2. Enter the electrode lot No. on the numerical-key screen.
   Up to 8 digits can be entered.
   To cancel the settings, tap ✕ .

HINT!

To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .

6.7 ORP Measurement

This section describes the procedures of ORP measurement.
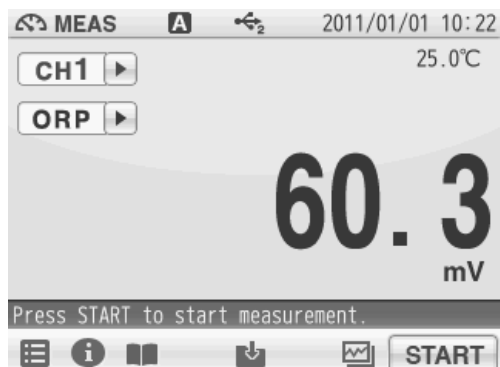
1. Wash the electrode with pure water (ion exchange water), and wipe it off either with filter paper or tissue paper.

2. Open the internal solution filler port of the electrode.

During measurement, the filler port should be kept open.

NOTE

The filler port configuration depends on the electrode type.

3. Immerse the electrode into the sample solution deeper than 3 cm from the tip.

Immerse the electrode tip at least 3 cm into the sample solution for an accurate measurement. Refer to the instruction manual of the electrode for more details.

4. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH1" and "ORP".

5. Tap START to start measurement.

The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

To stop calibration tap STOP while the HOLD indicator blinks.

When the reading stabilizes, the value is held and HOLD indicator lights up.

During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping ⬇ on the bottom of the screen.

6. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 7 COND (conductivity) Measurement

7.1 COND Calibration Setting

This section describes the procedures to set the conditions of COND calibration.
Set the conditions of resolution and temperature compensation before COND calibration according to "7.2 COND Measurement Setting" (P.76).

The cell constants of COND electrodes are different.
Set the cell constant written on the electrode into the instrument before use.

7.1.1 Cell Constant Setting

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".

2. Press the CAL key and tap "Set Cell Constant". The cell constant setting screen is displayed.

3. Tap the left side numerical value to display the numerical screen.

4. Enter the numerical value written on the COND electrode.
   The entered value applies.

5. Tap ▲ or ▼ to enter the digit written on the COND electrode.

6. Tap ENTER .
   Reflect the setting.

   To cancel the settings, tap CANCEL .

NOTE

The unit indication of the cell constant depends on the electrode.
Convert the unit to the one for the meter before input.
$100 \text{ m}^{-1} = 1 \text{ cm}^{-1}$
$1000 \text{ m}^{-1} = 10 \text{ cm}^{-1}$
$10 \text{ m}^{-1} = 0.1 \text{ m}^{-1}$

7.1.2 Calibration of Standard Solution

A verified cell constant is written on a COND electrode label.
However, the actual cell constant may fluctuate depending on the usage circumstances and it is desirable to calibrate the cell constant in that case.
The procedures of cell constant calibration are mentioned below.

NOTE

・Perform "7.1.1 Cell Constant Setting" (P.74), before the following operations.

・Tapping 🛈 on the COND CAL screen allows you to check the current calibration data. To clear the calibration data, tap 🗑.

⏱ MEAS Ⓐ ⟲₂ 2011/01/01 15:39 25.0℃ **CH2** ▶ **COND** ▶ **0.000** mS/m Press START to start measurement. ☰ 🛈 📖 💾 ⊠ START	**1.** Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".
	2. Press the CAL key and tap "Cal. Std. sol". The Select method for COND CAL screen is displayed.
	3. Tap the COND value at the right of "Set:" to display the numerical-key screen.
🔲 CAL Ⓐ ⟲₂ 2011/01/01 15:42 CH2 25.00℃ Set: 0.010 mS/m **COND** **1.000** mS/m △ Press START to start calibration ☰ 🛈 📖 START	**4.** Enter the conductivity value of the standard solution to be used for calibration, and tap ENTER .
	5. Tap mS/m▼ to select the auxiliary unit of standard solution. Each tapping switches the unit S/m --> ms/m.
	6. Tap ENTER . The conductivity value of standard solution used for calibraion applies.
	7. Tap START to start the calibration. When the calibration is completed, the HOLD indicator is lit up and the calibration result is displayed.
	8. After checking the calibration result, tap CLOSE to return to the CAL screen.
	9. To start COND measurement, press the MEAS key.

> **NOTE**
> ・Make sure that the temperatures of the standard solution and electrode are stable before the above operations. If you perform the operations with unstable temperatures, the calibration result may be incorect.
> ・Immerse the electrode into the standard solution at the proper depth and stir it slowly with a stirrer. Do not return the used standard solutions into the original container. Dispose of them.

7.2 COND Measurement Setting

This section describes the procedures to set the conditions of COND measurement.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".

2. Tap ▦ and tap "CH2 MEAS SET".

3. COND measurement setting items are displayed.
   You will see the remaining items by dragging.

4. Select items and set the conditions.

   The setting procedures for each item are explained below.

7.3 COND Measurement Unit Setting
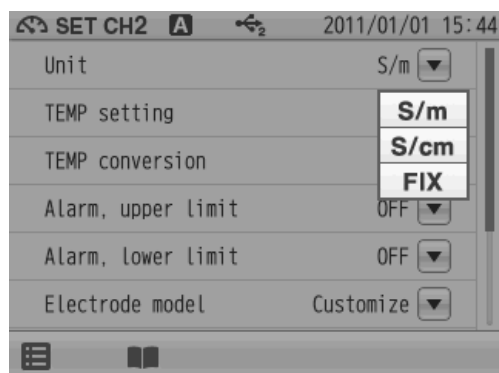
You can select S/m, S/cm or FIX (Unit is fixed at mS/cm as the COND measurement unit.

1. Tap ▼ on the right of the Unit item.

2. Select S/m, S/cm or FIX.
   The selected unit applies.

7.4 Temperature Setting
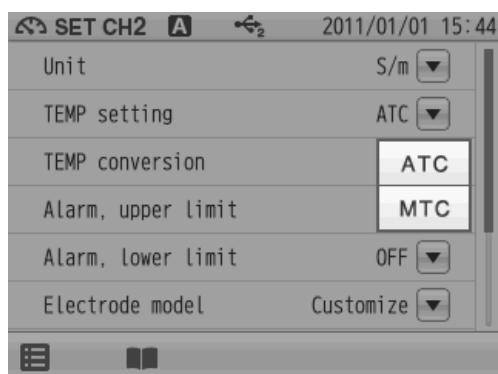
There are two types of temperature setting for COND measurement; Automatic Temperature Compensation (ATC) and Manual Temperature Compensation (MTC).

In ATC, the instrument detects the solution temperature with the connected temperature sensor, and performs temperature compensation for the COND values of the standard solutions used for calibration.

In MTC, measure the solution temperature and enter the value in advance. The instrument performs temperature compensation using the entered temperature.

NOTE

If the temperature terminals of the instruction and electrode are not connected, temperature setting is performed in MTC even when ATC is set.

7.4.1 Solution Temperature Entry in MTC (Manual Temperature Compensation)

1. Display the Temperature item when select MTC.
   Tap ▼ on the right of the Temperature item.

2. Enter the solution temperature on the numerical-key screen.

3. Tap ENTER.
   The setting applies.

   To cancel the settings, tap ✕ .

7.5 Temperature Conversion Function Setting

SET CH2 🅰 ⟜₂	2011/01/01 15:45
Unit	S/m ▼
TEMP setting	MTC ▼
Temperature	25.0 ℃ ▼
TEMP conversion	OFF ▼
Alarm, upper limit	OFF ▼
Alarm, lower limit	OFF ▼
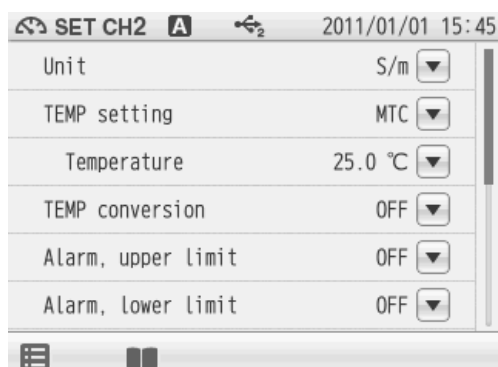
The measured COND value of a sample varies with the temperature. In addition, the change degree with temperature depends on the sample property.
If the change degree (temperature coefficient) of the sample is known, set this item to ON to display COND values converted at 25°C.
If the temperature coefficient is unknown, set this item to OFF.

1. Tap ▼ on the right of the TEMP conversion item.

2. Select the temperature conversion method.

HINT!

When select the pure water mode or the natural water mode, the temperature conversion conforms to the following standards.
Pure water: ASTM D 1125-91 Table3
Natural water: ISO7888:1985 (JIS K0400-13-10:1999)

7.5.1 Input Temperature Conversion Factor

SET CH2 🅰 ⟜₂	2011/01/01 15:45
Unit	S/m ▼
TEMP setting	MTC ▼
Temperature	25.0 ℃ ▼
TEMP conversion	Manual ▼
Coefficient	2.00 %/℃ ▼
Alarm, upper limit	OFF ▼
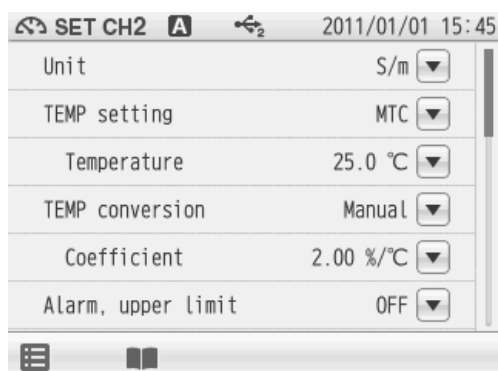
1. Tap ▼ on the right of the TEMP conversion item.

2. Select "Manual" on the TEMP conversion screen.

3. Tap ▼ on the right of the Coefficient item.

4. Enter the temperature conversion factor on the numerical-key screen.

5. Tap ENTER .
The setting applies.

To cancel the settings, tap ✕ .

7.6 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.
If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.
Set the upper limit alarm to ON for the upper limit control of measurement value.
Set the lower limit alarm to ON for the lower limit control of measurement value.
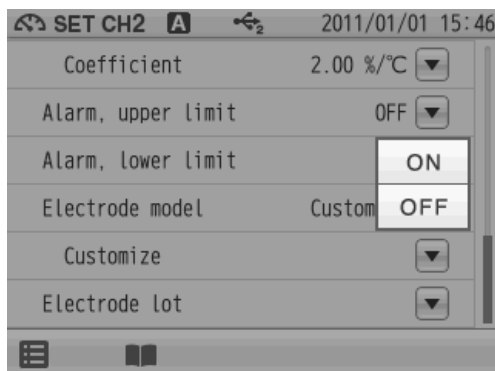
Upper limit value

Lower limit value

7.6.1 Input Upper or Lower Limit Values

Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap $\boxed{\blacktriangledown}$ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.
   To change the unit (mS/m, µS/m, etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap $\boxed{\text{ENTER}}$.
   The setting applies.
   To cancel the settings, tap $\boxed{\times}$.

Lower limit value entry

SET CH2 🄰 ⟲₂	2011/01/01 15:48
Alarm, upper limit	ON ▼
Upper limit value	199.9 S/m ▼
Alarm, lower limit	ON ▼
Lower limit value	0.0 μS/m ▼
Electrode model	Customize ▼
Customize	▼

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

   To change the unit (mS/m, μS/m, etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✕ .

NOTE

Even if changing units (S/m, S/cm, FIX), the alarm set value is not changed.

7.7 Electrode Model Setting

When an electrode model is set, the model name can be displayed on data printouts or recorded in saved data.
Select the electrode model to be used for measurement.
You can set a desired name with up to 10 characters by selecting the Customize item.

7.7.1 Electrode Model Selection
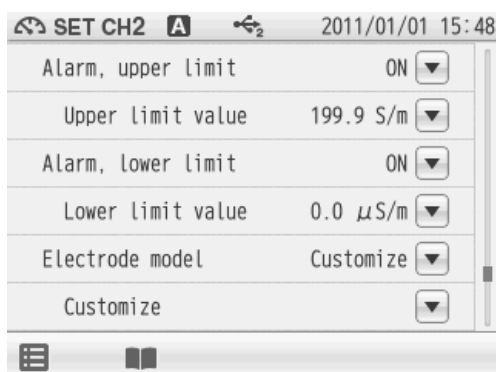
1. Tap ▼ on the right of the Electrode model item. The electrode model selection screen appears.

   To cancel the settings, tap ✗ .

2. Select the electrode model to be use.
   Tap an electrode model name, and the selected model applies.

7.7.2 Electrode Model Entry

You can set a desired name with up to 10 characters.

1. Tap "Customize" in the electrode model selection screen.

2. When selecting Customize for the Electrode model item, the Customize item is displayed.
   Tap ▼ on the right of the Customize item.

3. Enter an electrode model name using the keyboard screen.

   Tap A1 to switch the keyboard entry screen of Alphabet --> Numerical/Symbol. Tap SHIFT to input in lower-case alphabets.
   Up to 10 characters can be input.

4. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✗ .

─ **HINT!** ────────────────────────

To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .

7.8 Electrode Lot No. Setting

⚙ SET CH2 🅰 ⚡₂	2011/01/01 15:48
Alarm, upper limit	ON ▼
Upper limit value	199.9 S/m ▼
Alarm, lower limit	ON ▼
Lower limit value	0.0 μS/m ▼
Electrode model	Customize ▼
Customize	▼
☰ 📖	

When an electrode lot No. is entered, the lot No. can be displayed on data printouts or recorded in saved data.

1. Tap ▼ on the right of the Electrodelot item.

2. Enter the electrode lot No. on the numerical-key screen.

Up to 8 digits can be entered.

To cancel the settings, tap ✖ .

HINT!

To delete a registered electrode model name, tap ▼ on the right of the electrode model name, enter nothing, and tap ENTER .

7.9 COND Measurement

This section describes the procedures of COND measurement.

1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "COND".

2. Tap START to start measurement.
   The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

   To stop calibration tap STOP while the HOLD indicator blinks.

   When the reading stabilizes, the value is held and HOLD indicator lights up.

   During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping ⏬ on the bottom of the screen.

3. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 8 SAL (Salinity) Measurement

8.1 SAL Calibration Setting

This section describes the procedures to set the conditions of SAL calibration.

A SAL (salinity) value is obtained by conversion of a COND (conductivity) value. However, you can perform calibration using standard solutions.
Make sure to perform the calibration at the temperature specified on the standard solution label. The procedures are mentioned below.

NOTE

- Before SAL calibration, do the unit settings of "7.1.1 Cell Constant Setting" (P.74) and "8.2 SAL Measurement Setting" (P.85).
- Tapping 🛈 on the SAL CAL screen allows you to check the current calibration data. To clear the calibration data, tap 🗑.

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".

2. Press the CAL key to display the SAL CAL screen.

3. Wash the COND electrode with pure water (ion exchange water), and wipe it off by filter paper or tissue paper.

4. Open the internal solution filler port of the COND electrode.

5. Immerse the COND electrode into a beaker of the standard solution.

6. Tap the numerical value at the right of "Set:" to display the numerical-key screen.

7. Enter the salinity value of standard solution, and tap ENTER .
The conductivity value of standard solution used for calibraion applies.

8. Tap START to start the calibration.
When the calibration is completed, the HOLD indicator is lit up and the calibration result is displayed.

9. Tap CLOSE after checking the calibration result to return to the CAL screen.
To start SAL measurement, press the MEAS key.

8.2 SAL Measurement Setting

This section describes the procedures to set the conditions of SAL measurement.

Salinity concentration is calculated (Practical Salinity Scale (UNESCO 1978)) from the measured value of conductivity.
Therefore, when the cell constant is set in conductivity measurement, there is no need to input the cell constant. If no cell constant is set, refer to "7.1.1 Cell Constant Setting" (P.74).

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".

2. Tap ⊞ and tap "CH2 MEAS SET".

The SAL measurement setting items are displayed.

3. Select items and set the conditions.

The setting procedures for each item are explained below.

8.3 SAL Measurement Unit Setting
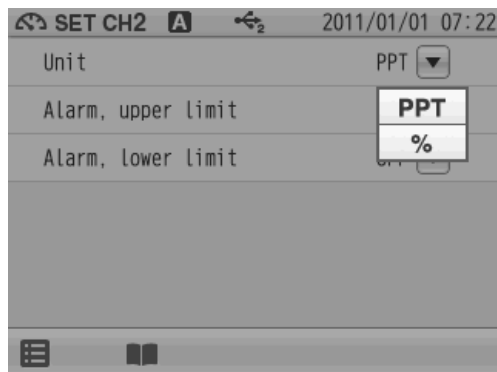
The measurement unit of SAL measurement values select either PPT or %.

1. Tap ▼ on the right of the Unit item.

2. Select PPT or %.
The selected unit applies.

8.4 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for SAL measurement (refer to "7.4 Temperature Setting" (P.77) and "7.5 Temperature Conversion Function Setting" (P.78)).

8.5 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.

If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.
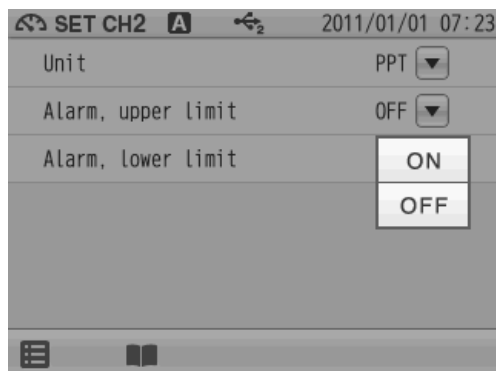
Upper limit value
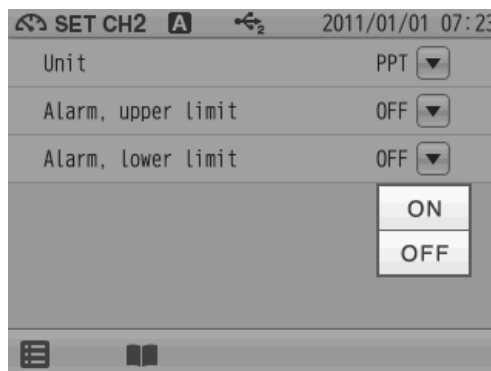
Lower limit value

8.5.1 Input Upper or Lower Limit Values
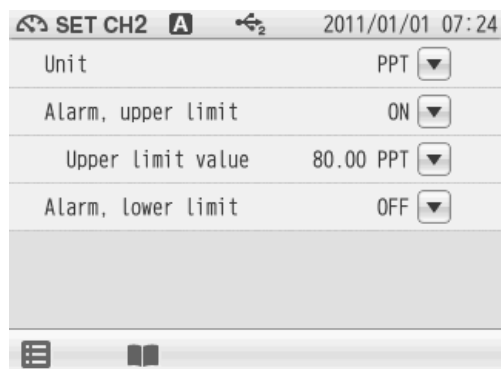
Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER.
The setting applies.
To cancel the settings, tap ✕.

Lower limit value entry

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

3. Tap ENTER.
The setting applies.
To cancel the settings, tap ✕.

8.6 Electrode Model Setting

The electrode model setting in COND measurement applies for SAL measurement (refer to "7.7 Electrode Model Setting" (P.81)).

8.7 SAL Measurement

This section describes the procedures of SAL measurement.

1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "SAL".

2. Tap START to start measurement.
   The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

   To stop calibration tap STOP while the HOLD indicator blinks.

   When the reading stabilizes, the value is held and HOLD indicator lights up.

   During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 🔽 on the bottom of the screen.

3. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 9 Resist (Resistivity) Measurement

This section describes the procedures to set the conditions of Resist measurement.

9.1 Resist Measurement Setting

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "Resist".

2. Tap ▦ and tap "CH2 MEAS SET".

   The Resist measurement setting items are displayed.

3. Select items and set the conditions.

   The setting procedures for each item are explained below.

9.2 Resist Measurement Unit Setting

The measurement units (Ω•m or Ω•cm) of the Resist measurement values are reflecting the setting units (S/m or S/cm) of COND measurement setting ("7.3 COND Measurement Unit Setting" (P.76)).

9.3 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for Resist measurement (refer to "7.4 Temperature Setting" (P.77) and "7.5 Temperature Conversion Function Setting" (P.78)).

9.4 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.

If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.

Set the upper limit alarm to ON for the upper limit control of measurement value.

Set the lower limit alarm to ON for the lower limit control of measurement value.
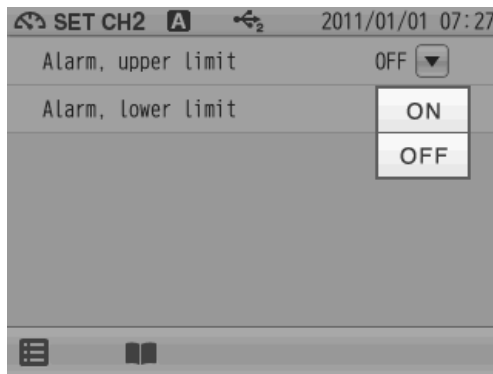
Upper limit value   Lower limit value

9.4.1 Input Upper or Lower Limit Values

Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.

   To change the unit (MΩ•m, kΩ•m etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✕ .

Lower limit value entry

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap $\boxed{\blacktriangledown}$ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

   To change the unit (MΩ•m, kΩ•m etc.), tap on the unit change key on the right of the numerical-key screen.

3. Tap $\boxed{\text{ENTER}}$.

   The setting applies.

   To cancel the settings, tap $\boxed{\times}$.

9.5 Electrode Model Setting

The electrode model setting in COND measurement applies for Resist measurement (refer to "7.7 Electrode Model Setting" (P.81)).

9.6 Resist Measurement

This section describes the procedures of Resist measurement.

1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "Resist".

2. Tap $\boxed{\text{START}}$ to start measurement.

   The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

   To stop calibration tap $\boxed{\text{STOP}}$ while the HOLD indicator blinks.

   When the reading stabilizes, the value is held and HOLD indicator lights up.

   During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 📥 on the bottom of the screen.

Chapter 10 TDS (Total Dissolved Solids) Measurement

This section describes the procedures to set the conditions of TDS measurement.

10.1 TDS Measurement Setting

1. Tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "TDS".

2. Tap ▦ and tap "CH2 MEAS SET".
   The TDS measurement setting items are displayed.

3. Select items and set the conditions.

The setting procedures for each item are explained below.

10.2 TDS Measurement Mode Setting
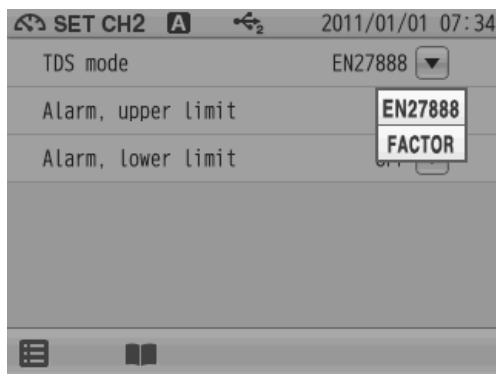
Select a TDS measurement mode (EN27888 compliant or using a set factor).

1. Tap ▼ on the right of the TDS item.

2. Select EN27888 or FACTOR.
   The selected unit applies.

10.2.1 Input TDS Factor Value when Select FACTOR
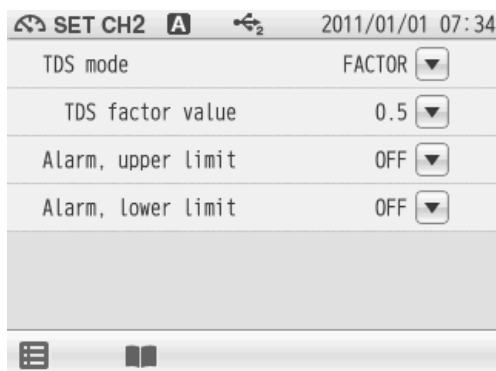
1. Display the TDS mode item when select FACTOR.
   Tap ▼ on the right of the TDS factor value item.

2. Enter the TDS factor value on the numerical-key screen and tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

10.3 Temperature Setting

The settings of temperature compensation and temperature conversion in COND measurement apply for TDS measurement (refer to "7.4 Temperature Setting" (P.77) and "7.5 Temperature Conversion Function Setting" (P.78)).

10.4 Alarm Setting

When the measurement values exceeds the set upper or lower limit, the instrument detects it to display the notice on the screen or to output the signal from the external ouput terminal.
If the measurement values exceeds the alarm range, the color of the pertinent channel "CH" is changes on the MEAS screen.
Set the upper limit alarm to ON for the upper limit control of measurement value.
Set the lower limit alarm to ON for the lower limit control of measurement value.

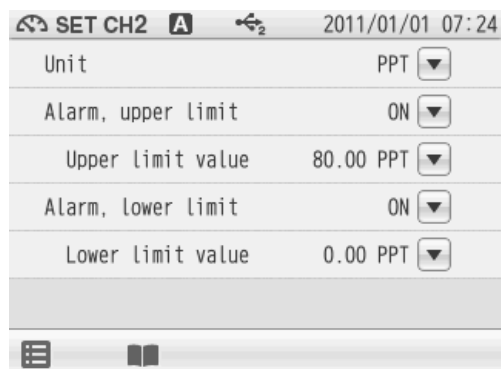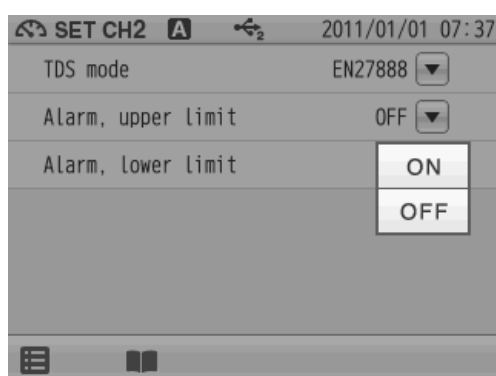Upper limit value   Lower limit value

10.4.1 Input Upper or Lower Limit Values

Upper limit value entry

1. When selecting ON the Alarm, upper limit item, the Upper limit value, tap ▼ on the right of the Upper limit value item.

2. Enter an upper limit value on the numerical-key screen.
   To change the unit, tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .
   The setting applies.

   To cancel the settings, tap ✕ .

Lower limit value entry

1. When selecting ON the Alarm, lower limit item, the Lower limit value, tap ▼ on the right of the Lower limit value item.

2. Enter an upper limit value on the numerical-key screen.

   To change the unit, tap on the unit change key on the right of the numerical-key screen.

3. Tap ENTER .

   The setting applies.

   To cancel the settings, tap ✖ .

10.5 Electrode Model Setting

The electrode model setting in COND measurement applies for TDS measurement (refer to "7.7 Electrode Model Setting" (P.81)).

10.6 TDS Measurement

This section describes the procedures of TDS measurement.

1. Press the MEAS key, and tap the channel setting and the measurement item in the MEAS screen to set "CH2" and "TDS".

2. Tap START to start the measurement.

   The measurement value is displayed, and the HOLD indicator blinks until the reading stabilizes.

   To stop calibration tap STOP while the HOLD indicator blinks.

   When the reading stabilizes, the value is held and HOLD indicator lights up.

   During instantaneous value measurement, or when a measurement value is held, you can store the measurement values by tapping 📥 on the bottom of the screen.

3. After the measurement is completed, tap STOP to proceed to the next measurement.

Chapter 11 Application Mode

The application mode enables the measurement for the ION standard addition method and the pharmaceutical water inspection methods under various Pharmacopeias by conductivity measurement in conformance to specific measurement methods. By simply submerging the electrode to a sample, the instrument will walk you through the process and will determine the result. This chapter explains about the settings and procedures of measurement using the ION standard addition method and the pharmaceutical water inspection methods under various Pharmacopeias by conductivity measurement.

11.1 Standard Addition Method Mode

11.1.1 Measurement Using Standard Addition Method

The standard addition method is classified as the known addition method and the known subtraction method. The sample addition method and the sample subtraction method are available as applied methodology.
These methods are effective when the composition varies depending on the sample and it is difficult to control conditions such as pH and ionic strength.
In the addition method mode, you can save the measurement results only to a USB memory. They can also be printed out. If you need to save or print out the data, "Simultaneously Memory" of "2.6 USB Memory Setting" (P.20) or "Auto Printout" of "2.7 Printer Setting" (P.22) to ON in advance.

> NOTE
>
> Refer to JIS K0122 for standard addition method.

11.1.2 Known Addition Method and Sample Addition Method

● **Known addition method**
For the known addition method, a small amount of standard solution for the target ion species is added to the sample to increase the concentration of the target ion by a certain amount. The original ion concentration is obtained from the change in electric potential when the standard solution is added.

Known addition method (Single)
The standard solution for the target ion species is added only once to the sample solution.

Known addition method (Double)
The standard solution for the target ion species is added twice to the sample solution. This mode is used to obtain the electric potential slope of the electrode used.

● **Sample addition method**
For the sample addition method, a small amount of sample is added to the standard solution for the target ion species, to increase the concentration of the target ion. The original ion concentration is obtained from the change in electric potential when the sample is added.

Sample addition method (Single)
The sample is added only once to the standard solution of the target ion species.
Sample addition method (Double)
The sample is added twice to the standard solution of the target ion species. This mode is used to obtain the electric potential slope of the electrode used.

11.1.3 General Cautions for Standard Addition Method

In order to obtain more accurate and reliable data, pay attention to the following points.
・Avoid coexistence of the ions with low coexisting tolerance limit.
　Refer to instruction manual of Ion electrode for "Effect of coexisting substance".
・Avoid coexistence of interfering ions.
・In the known addition method (Double) and sample addition method (Double), the electric potential slope of the ion electrode are obtained with approximation formulas after the sample or standard solution is added. Therefore, it is not necessary to perform calibration or check the electric potential slope before the measurement. However, the following condition may affect the measurement results.
　-If the linearity of the electrode used is poor
　-If the electric potential slope is greatly different from the theoretical values
　　(Nernst coefficient)
　-If the sample temperature shifted significantly
・After sample or standard solution is added, sufficiently stir the sample.

11.1.4 Standard Addition Method MEAS screen
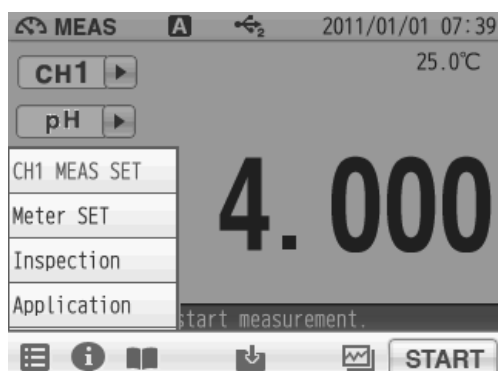
In the known addition method (Single), the targeted ion concentration in a sample solution is obtained from a change in electric potential by adding once a small amount of the target ion solution to the sample solution.

1. Tap ▦ and tap "Application".

2. Tap [>] on the right of the ION std. addition mode item.

3. Tap [▼] on the right of the TEMP setting item and tap ATC or MTC.

> **NOTE**
> The temperature setting in ION standard addition mode is independent from ION measurement. Therefore, the temperature setting set in ION measurement is not applied.

11.1.5 Known Addition Method (Single) Measurement

In the known addition method (Single), the targeted ion concentration in a sample solution is obtained from a change in electric potential by adding once a small amount of the target ion solution to the sample solution.

Measurement condition setting
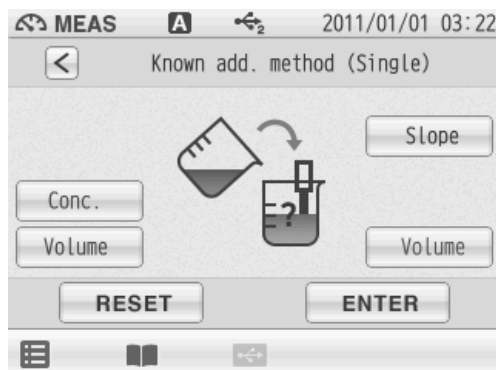
1. Tap $>$ on the right of the known addition method item in the ION standard addition mode screen.

2. Tap $>$ on the right of the Known add. method (Single) item.

3. Set the measurement condition in the Known add. method (Single) screen.
   Enter sample volume, concentration and volume of the standard solution to be added, and electrode slope.

4. Tap ENTER after completing the setting.
   The MEAS screen is displayed.

   To return the set value to default, tap the RESET .
   Setting item and range

   Concentration of the additive standard solution: 0.1 mg/L to 19000.0 mg/L
   Volume of the additive standard solution: 0.01 mL to 1000.00 mL
   Electrode slope: −99.99 mV/dec to +99.99 mV/dec
   Sample volume: 1.0 mL to 19999.9 mL

HINT!

For more accurate measurement:
Normally, the amount of the standard solution to be added should be from 0.1% to 10% of the sample solution. It is desirable that when the standard solution is added to the sample solution, the concentration of the ion species under measurement increase by 1 to 10 times in the sample solution. If the concentration of the added standard solution is too low or if the volume of the added standard volume is larger than that of the sample, a large error may occur in the measurement result.

---

5. Immerse the ion electrode in sample solution and tap START .
   The measurement starts. When the indication stabilizes, the HOLD indicator lights up and the measurement value is determined.

6. Tap STOP to proceed to the next measurement.

7. Immerse the ion electrode in sample solution after the additive standard solution and tap START .

The measurement starts.

When the measurement is completed, concentration of the sample and the measuring condition are displayed as measurement results.

Tap CLOSE to return to the ION standard addition mode screen.

11.1.6 Known Addition Method (Double) Measurement

This mode is used to obtain the concentration of the ion species under measurement by adding a small amount of the target ions to the sample solution twice, thus increasing the ion concentration of the target component, and then measuring the change in electric potential at that time.

Measurement condition setting
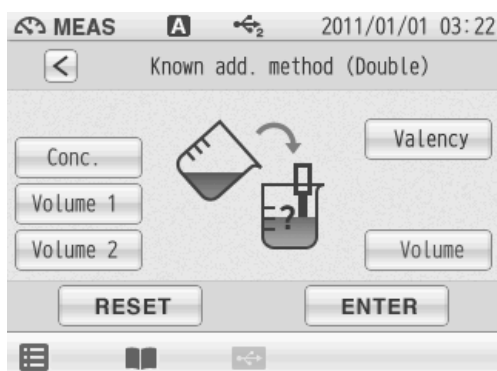
1. Tap > on the right of the Known addition method item in the ION standard addition mode screen.

2. Tap > on the right of the Known add. method (Double) item.

3. Set the measurement condition in the Known add. method (Double) screen.

Enter sample volume, concentration of the additive standard solution, volume of the 1st and 2nd standard solution and ion valency of measurement ion.

4. Tap ENTER after complete setting.

The MEAS screen is displayed.

To return the set value to default, tap the RESET .

Setting item and range

Concentration of the additive standard solution: 0.1 mg/L to 19000.0 mg/L
Volume of the additive standard solution 1, 2:   0.01 mL to 1000.00 mL
Ion valency: +2, +1, −1, −2
Sample volume: 1.0 mL to 19999.9 mL

NOTE

Refer to the instruction manual of the ion electrode for the ion valency.

─── **HINT!** ───

For more accurate measurement:
Normally, the amount of the standard solution to be added should be from 0.1% to 10% of the sample solution. It is desirable that when the standard solution is added to the sample solution, the concentration of the ion species under measurement increase by 1 to 10 times in the sample solution. If the concentration of the added standard solution is too low or if the volume of the added standard volume is larger than that of the sample, a large error may occur in the measurement result.

───

5. Immerse the ion electrode in sample solution and tap $\boxed{\text{START}}$.

The measurement starts. When the indication stabilizes, the HOLD indicator lights up and the measurement value is determined.

6. Tap $\boxed{\text{STOP}}$ to proceed to the next measurement.

7. Immerse the ion electrode in the 1 standard solution and tap $\boxed{\text{START}}$.
The measurement starts.

8. Tap $\boxed{\text{STOP}}$ to proceed to the next measurement.

9. Immerse the ion electrode in the 2 standard solution and tap $\boxed{\text{START}}$.
The measurement starts.

When the measurement is completed, concentration of the sample and the measuring condition are displayed as measurement results.

Tap $\boxed{\text{CLOSE}}$ to return to the ION standard addition mode screen.

11.1.7 Sample Addition Method (Single) Measurement

This mode is used to obtain the ion concentration of the target ion species by adding a small amount of the sample to the standard solution for the ion species to measure once, thus increasing the ion concentration of the target component, and then measuring the change in electric potential which occurs at that time.

Measurement condition setting
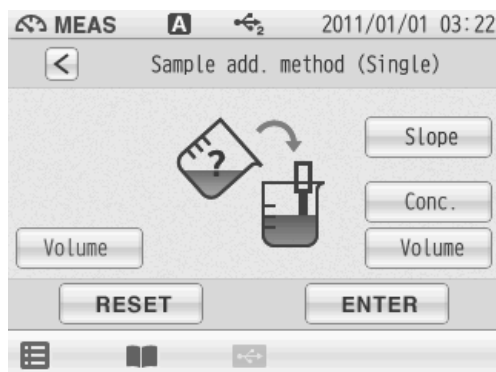
1. Tap $\boxed{>}$ on the right of the Sample addition method item in the ION standard addition mode screen.

2. Tap $\boxed{>}$ on the right of the Sample add. method (Single) item.

3. Set the measurement condition in the Sample add. method (Single) screen.
Enter sample volume, concentration of the additive standard solution, volume of the additive standard solution and electrode slope.

4. Tap ENTER key after complete setting.
The MEAS screen is displayed.

To return the set value to default, tap the RESET .
Setting item and range
Volume of the additive sample solution: 0.01 mL to 1000.00 mL
Electrode slope: −99.99 mV/dec to +99.99 mV/dec
Concentration of the standard solution: 0.1 mg/L to 19000.0 mg/L
Standard solution volume: 1.0 mL to 19999.9 mL

HINT!
For more accurate measurement:
Normally, the amount of the standard solution to be added should be from 0.1% to 10% of the sample solution. It is desirable that when the standard solution is added to the sample solution, the concentration of the ion species under measurement increase by 1 to 10 times in the sample solution. If the concentration of the added standard solution is too low or if the volume of the added standard volume is larger than that of the sample, a large error may occur in the measurement result.

---

5. Immerse the ion electrode in standard solution and tap START .
The measurement starts.
When the measurement is completed, concentration of the sample and the measuring condition are displayed as measurement results.

Tap CLOSE to return to the ION standard addition mode screen.

11.1.8 Sample Addition Method (Double) Measurement

This mode is used to obtain the concentration of the ion species under measurement by adding a small amount of sample to standard solution for the ion species to measure twice, thus increasing the ion concentration of the target component, and then measuring the change in electric potential at that time.

Measurement condition setting
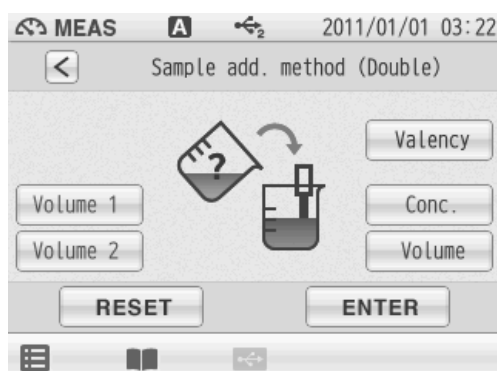
1. Tap > on the right of the Sample addition method item in the ION standard addition mode screen.

2. Tap > on the right of the Sample add. method (Double) item.

3. Set the measurement condition in the Sample add. method (Double) screen.

Enter the 1 and 2 volume of the additive sample, concentration of the standard solution, volume of the standard solution and ion valency of measurement ion.

4. Tap ENTER after complete setting.

The MEAS screen is displayed.

To return the set value to default, tap the RESET .

Setting item and range

Volume of the additive sample 1, 2:	0.01 mL to 1000.00 mL
Ion valency:	+2, +1, −1, −2
Concentration of the standard solution:	0.1 mg/L to 19000.0 mg/L
Standard solution volume:	1.0 mL to 19999.9 mL

--- **HINT!** ---

For more accurate measurement:

Normally, the amount of the standard solution to be added should be from 0.1% to 10% of the sample solution. It is desirable that when the standard solution is added to the sample solution, the concentration of the ion species under measurement increase by 1 to 10 times in the sample solution. If the concentration of the added standard solution is too low or if the volume of the added standard volume is larger than that of the sample, a large error may occur in the measurement result.

5. Immerse the ion electrode in sample solution and tap START .

The measurement starts. When the indication stabilizes, the HOLD indicator lights up and the measurement value is determined.

6. Tap STOP to proceed to the next measurement.

7. Immerse the ion electrode in the 1 sample solution and tap START .

The measurement starts.

8. Tap STOP to proceed to the next measurement.

9. Immerse the ion electrode in the 2 sample solution and tap START .

The measurement starts.

When the measurement is completed, concentration of the sample and the measuring condition are displayed as measurement results.

Tap CLOSE to return to the ION standard addition mode screen.

11.2 Pharmacopeia Mode

In this mode, evaluation of pharmaceutical water (purified water and injection syringe water) in conformity with US Pharmacopeia (USP), European Pharmacopeia (EP), Japanese Pharmacopeia (JP), and Pharmacopoeia of the People's Republic of China (PPRC) can be evaluated. This mode enables evaluation of pharmaceutical water that is measured based on the standards in accordance with the Pharmacopeia regulations in each country.

This mode has the function to indicate "Exceeded Limit" which shows that the sample does not conform to the specifications when a measurement value does not satisfy the Pharmacopeia regulations during measurement. When a measurement value is out of the specification after the measurement, the non-conformity is indicated in the measurement results. This applies for printouts.

This mode, you can save the measurement results only into a USB memory and print out them. If you need to save or print out the data, turn ON the "Simultaneously Memory" of "2.6 USB Memory Setting" (P.20) or "Auto Printout" of "2.7 Printer Setting" (P.22) in advance.

11.2.1 Shift to Pharmacopeia Mode
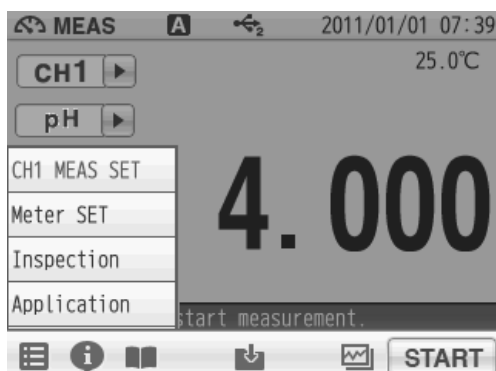
1. Tap 🔲 and tap "Application".

2. Tap ⟩ on the right of the COND pharmacopeia mode item and select a desired Pharmacopoeia from USP, EP, JP, and PPRC.

11.2.2 Measured by USP (Stage 1)
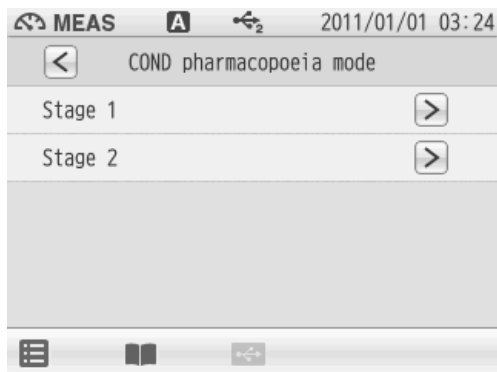
```
[MEAS]    [A]    ⬌₂        2011/01/01 03:24
 [<]      COND pharmacopoeia mode
 Stage 1                              [>]
 Stage 2                              [>]

 [☰]         [📖]        [⬌]
```

Evaluation is conducted based on the "11.2.10 Temperature and Conductivity Requirements" (P.110).
If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the USP in the COND pharmacopeia mode screen.

2. Tap ⟩ on the right of the Stage 1 item.

3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by USP, and the setting of the unit is automatically changed to S/cm.
   The changed settings are applied.

4. Tap OK to proceed to next the procedure.

5. Immerse the COND electrode in sample solution and tap START to start the measurement.
   When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

   Tap CLOSE to return to the COND pharmacopeia mode screen.

11.2.3 Measured by USP (Stage 2)

In this mode the value when the measured temperature is at 25°C ±1°C and the conductivity change for 5 minutes is 0.1 μS/cm or less is to measured whether the target is at the evaluation standard, 2.1 μS/cm or less.

1. Select the USP in the COND pharmacopeia mode screen.

2. Tap $>$ on the right of the Stage 2 item.

3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by USP, and the setting of the unit is automatically changed to S/cm.
   The changed settings are applied.

4. Tap OK to proceed to the next procedure.

5. Immerse the COND electrode in sample solution and tap START to start the measurement.
   When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

   Tap CLOSE to return to the COND pharmacopeia mode screen.

11.2.4 Measured by EP
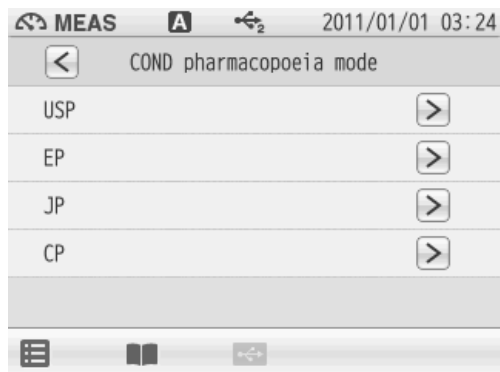
Evaluation is conducted based on the "11.2.10 Temperature and Conductivity Requirements" (P.110).
If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the EP in the COND pharmacopeia mode screen.

2. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by EP, and the setting of the unit is automatically changed to S/cm.
The changed settings are applied.

3. Tap OK to proceed to the next procedure.

4. Immerse the COND electrode in sample solution and tap START to start the measurement.
When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

Tap CLOSE to return to the COND pharmacopeia mode screen.

11.2.5 Measured by JP (OFF-LINE)
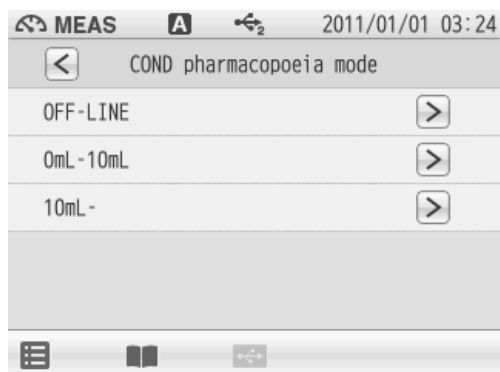
MEAS 🄰 ⟵	2011/01/01 03:24
⟨ COND pharmacopoeia mode	
OFF-LINE	⟩
0mL-10mL	⟩
10mL-	⟩

> In this mode the value when the measured temperature is at 25°C ±1°C and the conductivity change for 5 minutes is 0.1 μS/cm or less is the measured whether the target is at the evaluation standard, 2.1 μS/cm or less.

1. Select the JP in the COND pharmacopeia mode screen.

2. Tap $\boxed{>}$ on the right of the OFF-LINE item.

3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by JP, and the setting of the unit is automatically changed to S/cm.
The changed settings are applied.

4. Tap $\boxed{OK}$ to proceed to the next procedure.

5. Immerse the COND electrode in sample solution and tap $\boxed{START}$ to start the measurement.
When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

Tap $\boxed{CLOSE}$ to return to the COND pharmacopeia mode screen.

11.2.6 Measured by JP (0mL-10mL (in container))
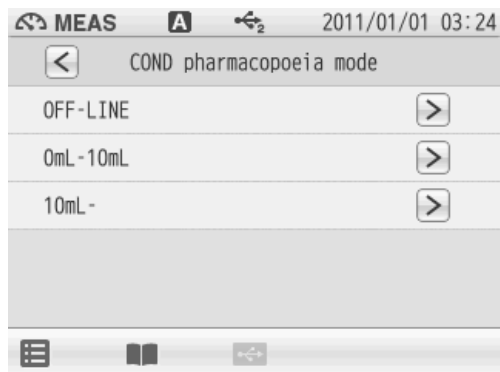
This is the test procedure for purified water, sterile purified water or water for injection contained in a container of 10 mL or less. The value when the measured temperature is at 25°C ±1°C and the conductivity change for 5 minutes is 0.1 μS/cm or less is measured whether the target is at the evaluation standard, 2.1 μS/cm or less.

1. Select the JP in the COND pharmacopeia mode screen.

2. Tap $\boxed{>}$ on the right of the 0mL-10mL item. The changed settings are applied.

3. Tap $\boxed{OK}$ to proceed to the next procedure.

4. Immerse the COND electrode in sample solution and tap $\boxed{START}$ to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

Tap $\boxed{CLOSE}$ to return to the COND pharmacopeia mode screen.

11.2.7 Measured by JP (10mL- (in container))
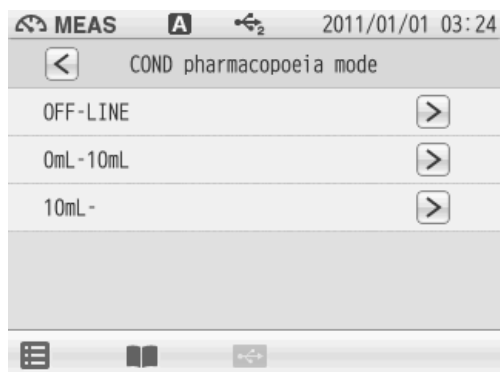
This is the test procedure for purified water, sterile purified water or water for injection contained in a container of 10 mL or more. The value when the measured temperature is at 25°C ±1°C and the conductivity change for 5 minutes is 0.1 μS/cm or less is measured whether the target is at the evaluation standard, 2.1 μS/cm or less.

1. Select the JP in the COND pharmacopeia mode screen.

2. Tap ⟩ on the right of the 10mL- item.
   The changed settings are applied.

3. Tap OK to proceed to the next procedure.

4. Immerse the COND electrode in sample solution and tap START to start the measurement.
   When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

   Tap CLOSE to return to the COND pharmacopeia mode screen.

11.2.8 Measured by PPRC (CP) (Stage 1)
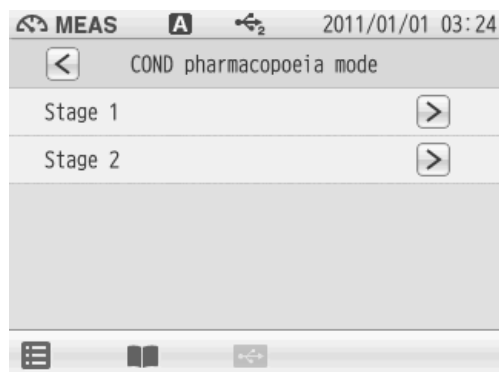
Evaluation is conducted based on the "11.2.10 Temperature and Conductivity Requirements" (P.110).
If the measured temperature is between the indicated temperatures, the value at temperature lower than the measured temperature is applied as the permissible conductivity.

1. Select the CP in the COND pharmacopeia mode screen.

2. Tap $\boxed{>}$ on the right of the Stage 1 item.

3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by PPRC, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.

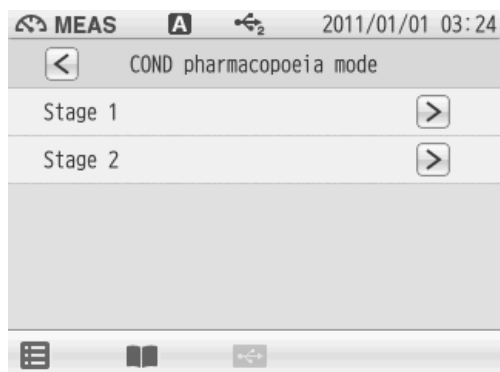**4.** Tap $\boxed{\text{OK}}$ to proceed to next procedure.

5. Immerse the COND electrode in sample solution and tap $\boxed{\text{START}}$ to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

Tap $\boxed{\text{CLOSE}}$ to return to the COND pharmacopeia mode screen.

HORIBA

11.2.9 Measured by PPRC (CP) (Stage 2)
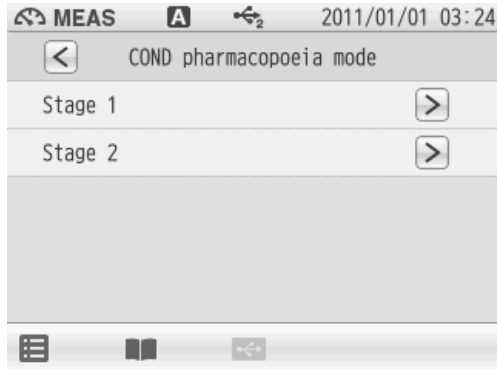
In this mode the value when the measured temperature is at 25°C ±1°C and the conductivity change for 5 minutes is 0.1 μS/cm or less is measured whether the target is at the evaluation standard, 2.1 μS/cm or less.

1. Select the CP in the COND pharmacopeia mode screen.

2. Tap $>$ on the right of the Stage 2 item.

3. Before measurement, set the temperature conversion to OFF in accordance with the regulation prescribed by CCRP, and the setting of the unit is automatically changed to S/cm. The changed settings are applied.

4. Tap OK to proceed to the next procedure.

5. Immerse the COND electrode in sample solution and tap START to start the measurement. When measurement is completed, the conductivity of the sample solution and the measurement condition are displayed as a measurement result.

Tap CLOSE to return to the COND pharmacopeia mode screen.

11.2.10 Temperature and Conductivity Requirements

(for non-temperature compensated conductivity measurement)

Temperature (°C)	Required maximum (μS/cm)
0	0.6
5	0.8
10	0.9
15	1.0
20	1.1
25	1.3
30	1.4
35	1.5
40	1.7
45	1.8
50	1.9
55	2.1
60	2.2
65	2.4
70	2.5
75	2.7
80	2.7
85	2.7
90	2.7
95	2.9
100	3.1

Corresponding to USP (Stage1), EP, PPRC (CP) (Stage 1).

Chapter 12 Periodic Inspection Mode

This chapter explains about the function to periodically check performance of the instrument and the electrode in pH, ION, and COND measurements using.
We recommend that you perform the check once every 3 months. Setting conditions are described individually in each pH, ION, and COD measurement item.

12.1 pH Periodic Inspection Mode Setting

There are three modes for the pH periodical check: JIS mode, Pharmacopoeia mode, or Simulator (X-51) mode.

JIS mode
This mode according to the JIS (Z8802-1984).
Using the combination of electrode and the the instrument, you can check the coincident format of the JIS by standard solutions of pH7, pH4 and pH9 .

Pharmacopoeia mode
This mode according to the Japanese Pharmacopoeia 16th edition.
After measurement by standard solutions of pH7 and pH4, the measurement of the solution of pH7 is given five times, and the repeatability is confirmed.

Simulator (X-51) mode
Optional pH simulator (X-51) checks the meter only (electrode check is not included).

NOTE

・The JIS and Pharmacopoeia modes are based on the corresponding regulations, but not fully compliant with the regulations. Note that the modes may not follow the regulations if the regulations are revised or amended.
・Set the indicated resolution to 0.001 pH in "3.6 Indicated Resolution of pH Measurement Values Setting" (P.43).

12.1.1 Settings
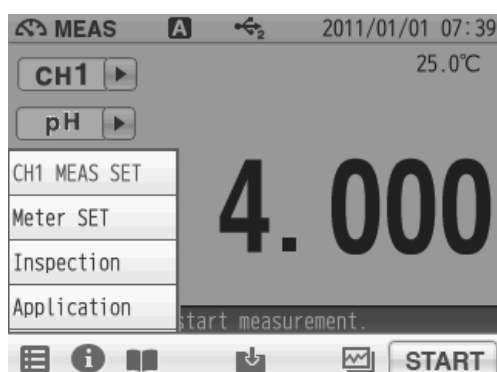
1. Tap [icon], and tap "Inspection".

2. Tap [icon] when displayed the preiodic inspection select screen, and tap "CH1 CAL SET".
   Display the pH preiodic inspection item.

3. Tap [▼] on the right of the pH preiodic inspection item, and tap the pH preiodic inspection method.
   The setting applies.
   The check mark on the current setting item is displayed.
   To cancel the settings, tap [✕] .

The setting of pH periodic inspection mode is completed.
Hereinafter, how to set each pH periodical inspection item is described.

12.1.2 JIS Mode

According to JIS regulation, the measurement with a solution of pH9 is given three times after measurement by standard solutions of pH7 and pH4. The result is displayed on the screen. When the periodic inspection mode starts, the operation guide is shown on the screen.

Perform measurement by the standard solutions in the following order.

(1) pH6.865
(2) pH4.008
(3) pH9.180
(4) pH9.180
(5) pH9.180
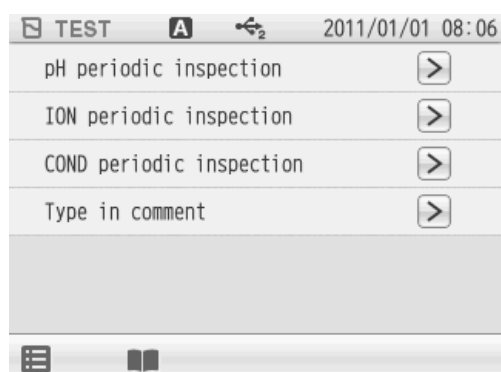
1. Immerse the pH electrode in the standard solution, and tap START to start measurement.

2. Perform measurement of each standard solution in accordance with the content displayed on the bottom of the screen.

NOTE

Cautionary points

・Wash the electrode with pure water before each measurement.
・Keep the temperature gap during the measurement within 0.2°C.
・The measurement values during the periodical check are displayed according to those when the calibration is cleared.

When the measurement and check is completed, the result data is displayed.

Result data output

(1) Judgment

OK: The result data satisfies the regulation

CHECK: The result data does not satisfy the regulation

TEMP: The temperature gap is over 0.2°C

(2) Calibrated value

Calibrated value for each standard solution of pH7, 4, and 9, potential, and temperature.

(3) Average value for pH9

Average of the three-time measurement with standard solution of pH9.

(4) Asymmetric potential

Within regulated values ±30 mV

(5) Sensitivity

pH4 to pH7 (90% to 105% of regulated value)

pH7 to pH9 (90% to 105% of regulated value)

(6) Repeatability

The repeatability shows the difference between maximum and minimum of the indication given by three times of measurements using the standard solution of pH9 (see the values (3), (4), and (5) above).

OK (0)	Within ±0.005 pH	Equivalent to 0 in JIS
OK (1)	Within ±0.02 pH	Equivalent to I in JIS
OK (2)	Within ±0.05 pH	Equivalent to II in JIS
NG	Over ±0.05 pH	-

(7) Linearity

Regulation (Within ±0.03 pH)

This is equivalent to "0" and "I" in JIS.

The difference between pH9 theoretical value, which was obtained from measurement values of pH7 and pH4, and the average of 3 pH9 measurements, is indicated.

● **For accurate measurement**

The regulation equivalent to "0" in JIS is quite strict, accordingly it requires strict measurement condition to meet this regulation.

To insure accuracy in the measurement:

・Use Type 1 for the pH standard solution.
・Keep the temperature within ±0.2°C by a temperature controlled bath.
・Set the temperature in the temperature controlled bath to room temperature (25°C) or equivalent.
・Perform light stirring using the electrode stand and a stirrer.
・Press HOLD after the measured values completely stabilizes.

—— **HINT!** ——

Typical time interval for the measurement values to become stabilized is 3 to 10 minutes while the electrode is immersed into the standard solution.

● **When electrodes are defective**

When the above measurement does not solve the defective conditions, perform the followings.

・Clean the electrode.
・Confirm the right standard solution is used.
・Check if the electrode is deteriorated, and replace it to new one if necessary.

12.1.3 Pharmacopoeia Mode

After measurement with the standard solutions of pH7 and pH4 (or pH9), the measurement using the standard solution of pH7 is repeated 5 times, and the result is displayed. This check procedures conform to the regulation of the Japanese Pharmacopoeia (JP).

1. Immerse the pH electrode in the standard solution, and tap $\boxed{\text{START}}$ to start measurement.

2. Perform measurement of each standard solution in accordance with the content displayed on the bottom of the screen.

NOTE

Cautionary points
  ・Wash the electrode with pure water before each measurement.
  ・Keep the temperature gap during the measurement within 0.2°C.
  ・The measurement values during the periodical check are displayed according to those when the calibration is cleared. The result values are displayed according to those in the periodic inspection mode.

Perform measurement by the standard solutions in the following order.
(1) pH6.865
(2) pH4.008 (or pH9.180)
(3) pH6.865
(4) pH6.865
(5) pH6.865
(6) pH6.865
(7) pH6.865

  ・Wash the electrode with pure water before each measurement.
  ・The measured values during periodical check are based on the values when the calibration is cleared.

When the calibration range error occurs either at step (1) and/or (2), the screen displays the error and the check procedures automatically stop.

When the measurement and check is completed, the result data is displayed.

Result data output
When all the check is completed, the result is automatically output.
● OK/CHECK judge
Electrode: OK (satisfies regulation requirements)
CHECK (does not satisfy regulation requirements)
● Calibrated value for each standard solution of pH7, 4, or 9, potential, and temperature.
● Asymmetric potential (within regulated value ±30 mV)
● Sensitivity pH4 to 7 (90% to 105% of regulated value)
pH7 to 9 (90% to 105% of regulated value)
● Repeatability (within regulated value ±0.05pH)
The repeatability shows the difference between maximum and minimum results given by 5 measurements using the standard solution of pH7.

To insure accuracy in the measurement.
・Use Type 1 for the pH standard solution.
・Keep the temperature within ±0.2°C using a temperature controlled bath.
・Set the temperature in the temperature controlled bath to room temperature (25°C) or equivalent.
・Perform light stirring use the electrode stand and a stirrer to stir samples lightly.
・Hold a measured value after it completely stabilizes.

--- **HINT!** ---
It takes 3 to 10 minutes for measurement values to stabilze since the electrode is immersed into the standard solution.

● **When an electrode is defective**
If the check result is wrong even in the above operations, try following countermeasures.
・Clean the electrode.
・Check the used standard solutions are right.
・Check if the electrode is deteriorated, and replace with new one if necessary.

12.1.4 Simulator (X-51) Mode

Input the results given by the optional pH checker, X-51 to the meter, and perform functional check.
For detailed operation, refer to the instruction manual for the pH checker X-51.

1. Set the resolution to 0.001 pH in the pH SETUP screen.

2. Set the temperature compensation to ATC.

3. According to the operation guide, perform functional check as calibration by the standard solutions of pH7, pH4 in the following order.
(1) Calibration by standard solutions
pH6.865
pH4.008

(2) Linearity check
   pH0.000
   pH4.000
   pH7.000
   pH10.000
   pH14.000
(3) Indication check by inputting high impedance
   Input pH0.000
   Input pH14.000
(4) Temperature indication check
   The displayed pH values at this time have nothing to do with the check result.
   0.0°C
   30.0°C
   60.0°C
   100.0°C

When the measurement and check is completed, the result data is displayed.

Result data output
● OK/CHECK
   OK (satisfies regulation requirements)
   CHECK (does not satisfy regulation requirements)
● Calibration
● Asymmetric potential (within regulated value ±3 mV)
● Sensitivity (99% to 101% of regulated value)
● Linearity
   Indication error at each input (regulated value ±0.010 pH ±1 digit)
● High impedance
   Indication error at each input (regulated value ±0.030 pH ±1 digit)
● Temperature Indication error at each input (regulated value ±0.4°C)

When the judgment of "CHECK" is displayed, check the connection and repeat the check.
When the error repeatedly occurs, call the customer service.

12.2 ION Periodic Inspection Mode Setting

In the ION periodical check mode, the instrument operations are checked by inputting the output of the optional checker X-51 into the instrument.
Refer also to the instruction manual of the checker X-51 before the operation.
Set the measurement unit for ion to mol/L before starting the check operation.
After the setting change, the settings apply.
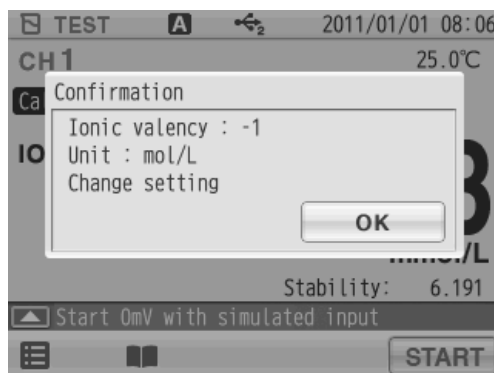
Follow the guidance to calibrate the instrument by simulated input of 0 mV and 120 mV in the order below and check the following operation.

Simulated calibration check
| 0 mV | 1.00 mol/L |
| 120 mV | 10.0 mmol/L |

Simulated linearity check
240 mV	100 μmol/L
120 mV	10.0 mmol/L
0 mV	1.00 mol/L
-120 mV	100 mol/L

Simulated temperature check
0.0°C
30.0°C
60.0°C
100.0°C

When all the check is completed, the result is outputted automatically.

12.3 COND Periodic Inspection Mode Setting

There are two modes for the COND periodical check: Pharmacopoeia mode, or Checker (X-52) mode.

Pharmacopoeia mode
This mode according to the Japanese Pharmacopoeia 16th edition.
You can check the cell constant and assess the conformity of the instrument.

Checker (X52) mode
Only the instrument check can be performed using the optional COND checker (X-52).

NOTE

The Pharmacopoeia mode is based on the corresponding regulations, but not fully compliant with the regulations. Note that the modes may not follow the regulations if the regulations are revised or amended.

12.3.1 Pharmacopoeia Mode

You can perform the inspection compliant with the 16th edition of the Japanese Pharmacopoeia; checking the cell constant (within 5% difference between the actual cell constant and the valure written on the COND electrode), measuring standard solutions 3 to 5 times to check the error (within 5%) from the standard values and relative standard deviation (within 2%).
Before the operation, set the cell constant written on the COND electrode referring to "7.1.1 Cell Constant Setting" (P.74).
In this mode, the settings are changed as follows automatically.
Unit: S/cm
Temperature conversion: OFF
Temperature setting: MTC, 20.0°C

```
☐ TEST    A    ⟵₂    2011/01/01 03:26
  <  COND test (Pharmacopoeia) set

  Std. sol.    [ 133.0 ]  μS/cm
  Meas. number [   3   ]  time(s)
  Cell const.  1.065 * 0.1 cm-1
  Change a cell const. if this cell
  const. is different from it of COND EL.

    [  RESET  ]        [  ENTER  ]

  ☰    ▮▮
```
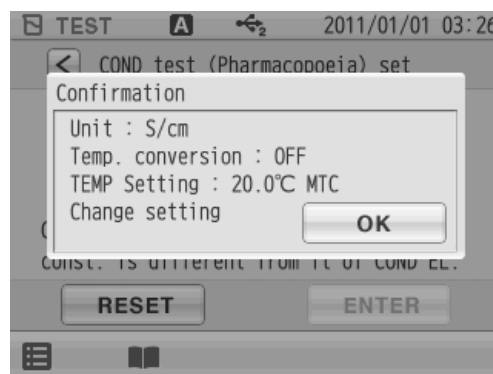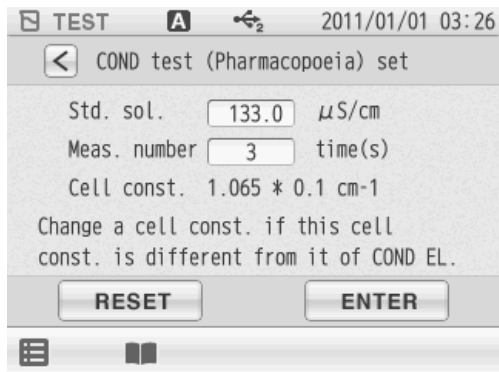
1. Select COND periodic inspection in the check mode screen.

2. Tap $>$ on the right of the COND periodic inspection.

3. Tap the Std. sol. value to display the numerical-key screen, and enter value of the standard solution used for the inspection.

4. Tap the Meas. number value, and use $\blacktriangle$ and $\blacktriangledown$ to select measurement times (3 to 5 times) for checking relative standard deviation.

5. After the setting is completed, tap ENTER .

   To return the set value to default, tap RESET .

According to the operation guide, perform the check.
When the measurement and check is completed, the result data is displayed.

Result data output
- Measurement values
- Cell constant (calculated from the measred standard solution values)
- Error (difference between the cell constant written on the electrode and the calculated cell constant (regulated value: within 5%))
- Repeated measurement average
- Error (difference between the setting standard solution value and the repeated measurement average (regulated value: within 5%))
- Relative standard deviation (relative standard deviation at the repeated measurement (regulated value: within 2%))

NOTE

An accurate thermometer is required for the measurement. Prepare an accurate thermometer and perform the measurement at 20°C ±0.1°C.
The cell constant calculated in this check does not apply for cell constant calibration.

12.3.2 COND Checker (X-52) Mode

In this mode, the instrument operations are checked by using the optional checker X-52. Refer also to the instruction manual of the checker X-52 before the operation.

When the COND periodical check mode (X-52) starts, the following items are set automatically as follows.

· Unit: S/m
· Cell constant: 1.000×100 m^{-1}
· Temperature setting: ATC
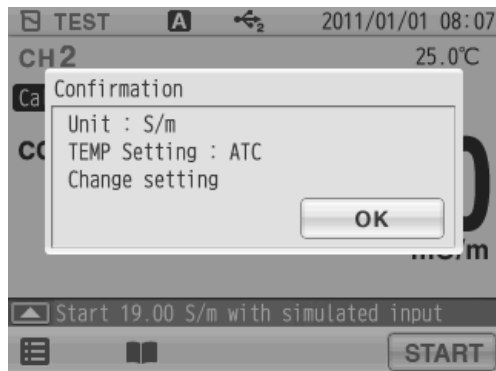
Follow the guidance to check.

Span check
  19.00 S/m
  1.900 S/m
  190.0 mS/m
  19.00 mS/m
  1.900 mS/m
Linearity check
  10.00 S/m
  1.000 S/m
  100.0 mS/m
  10.00 mS/m
  1.000 mS/m
  0.000 mS/m
Temperature check
  0.0°C
  30.0°C
  60.0°C
  100.0°C

NOTE

The conductivity measurement values displayed during in the above operations are not concerned with measurement.
When all the check is completed, the result is displayed automatically.

Span check result
Criteria: ±0.5% ±1digit of the full scale
±1.5% ±1digit of the full scale only when 19.00 S/m is entered.

Linearity check result
Criteria: ±0.5% ±1digit of the full scale
±1.5% ±1digit of the full scale only when 10.00 S/m is entered.

Temperature check result
Indication error for each entry (regulated value ±0.4°C).

12.4 Comment Input

A comment can be entered up to 100 characters. Use this fuction to record periodical checks, etc.

Tap INPUT to use the function.

To delete the content input previously, tap ALL DEL .

Chapter 13 Data

The DATA screen allows you to check and delete saved measurement data, check the calibration data, save data into a USB memory, and delete all measurement and calibration data.
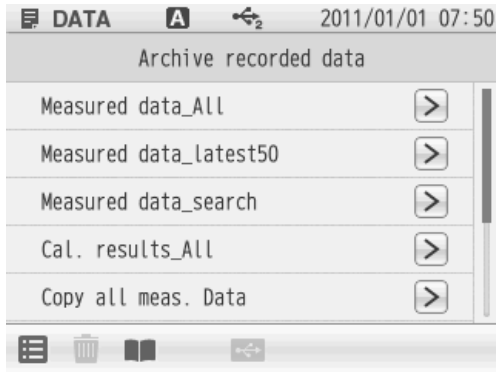
> You can search saved data by measurement item, operator, or sample name.

1. Press the DATA key to display the DATA screen.

13.1 Measurement data_All
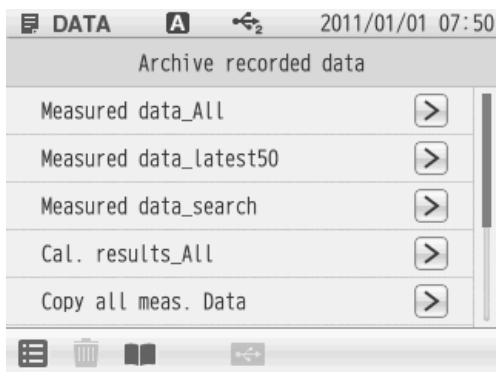
1. Tap > on the right of the Measured data_All item.
One item of measured data is displayed in one line. Data can be checked by dragging the item in order. 100 items of data can be viewed on 1 page.

2. Tap ◀ ▶ to check other pages.
The next 100 items are displayed.

3. Tap > of the each data to check details of the data.

4. Flick on a detailed data screen, and the previous/next detailed data screen is displayed.

13.2 Deleting Saved Data
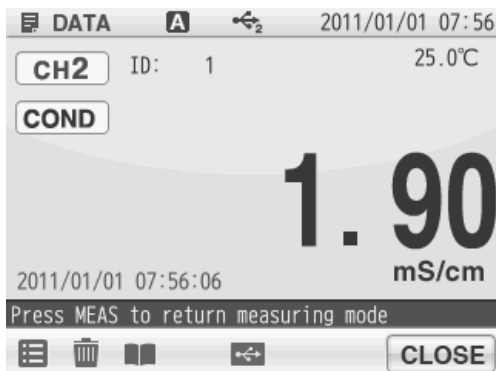
> Data can be deleted selectively.

1. Tap 🗑 on a detailed data screen.
"DELETE" is displayed under the ID number.

2. Tap CLOSE to return the Measured data_All screen.
"del" is indicated as the ID of the data to be deleted.

3. After that, tap < to execute deletion.
To execute, tap YES . Not to execute, tap NO .

HORIBA

13.3 Measurement data_latest50

> You can check just the latest 50 data.
> The data are sorted in descending order of measurement data.

13.4 Measured data_Search

You can search saved data by one of measurement item, operator, or sample name. (You can not use mutiple seach conditions at a time.)

1. Tap $\boxed{>}$ on the right of the Measured data_search item.

2. Search by measurement date
Enter measurement date in the measurement date search screen, and tap $\boxed{\text{ENTER}}$.
Search by measurement item
Tap $\boxed{>}$ on the right of each measured items.
Search by operator name
Enter operator name in input screen, and tap $\boxed{\text{ENTER}}$ ·
Search by sample ID
Enter sample name in input screen, and tap $\boxed{\text{ENTER}}$ ·

3. When you select Measured on, enter the measurement date and tap $\boxed{\text{ENTER}}$ on the next screen.
When you select Measuring mode, tap $\boxed{>}$ on a measurement item on the next screen.
When you select User name, enter operator name and tap $\boxed{\text{ENTER}}$ on the next screen.
When you select Sample ID, enter sample name and tap $\boxed{\text{ENTER}}$ item on the next screen.
Search is performed and the result is displayed.

13.5 Cal. results_All
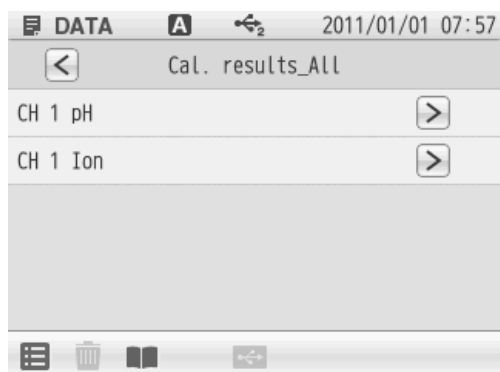
You can check the latest 20 data of pH and ION calibration.
The data are sorted in descending order of calibration data.

1. Tap ⟩ on the right of the Cal. results_All.
2. Tap ⟩ on the right of each measured items.
3. Tap ⟩ on the right of the data to be checked.
4. After the check is completed, tap CLOSE to return the Cal. Result_All screen.

NOTE

All calibration data, including the ones not used actually because of an error during calibration, are displayed on this screen.

13.6 Copy all Meas. Data
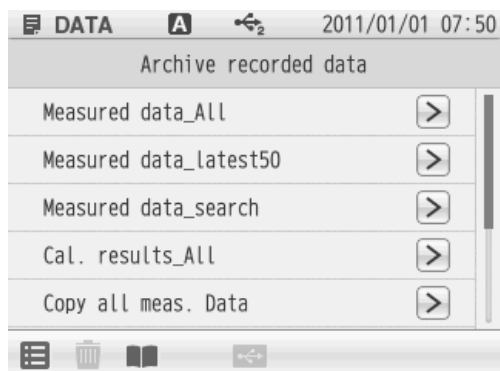
You can save the copy of the measurement data saved in the instrument into a USB memory. To execute the copy, connect a USB memory to the instrument.

1. Tap ⟩ on the right of the Copy all meas. Data.
2. Tap YES to copy the all measurement data. To cancel the operation, tap NO.
3. Tap OK in the Copy all meas. Data completion screen.

NOTE

Before copying data, make sure that sufficient capacity is available in the USB memory. If the copy stops in the middle, turn OFF the power and reboot the instrument, and then execute the copy again.

13.7 Delete all meas. Data

DATA	A		2011/10/12 17:06

Archive recorded data

Measured data_search	>
Cal. results_All	>
Copy all meas. Data	>
Delete all meas. Data	>
Delete all cal. data	>
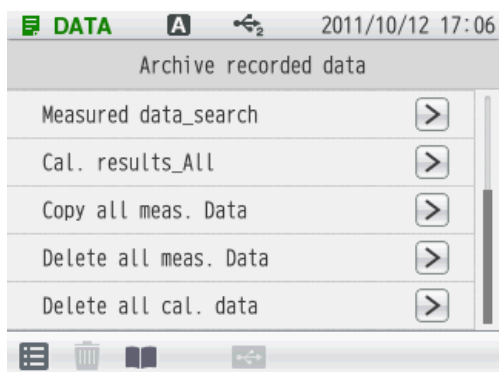
You can delete all measurement data saved in the instrument.

1. Tap $>$ on the right of the Delete all meas. Data
2. Tap YES to delete the all measurement data. To cancel the operation, tap NO .
3. Tap OK in the Delete all meas. DATA screen.

13.8 Delete all cal. data

DATA	A		2011/10/12 17:06

Archive recorded data

Measured data_search	>
Cal. results_All	>
Copy all meas. Data	>
Delete all meas. Data	>
Delete all cal. data	>
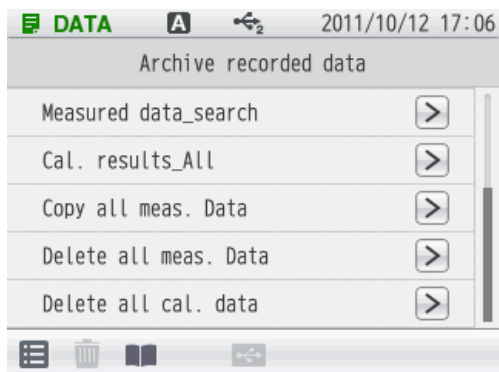
You can delete all calibration history data saved in the instrument.
If you want to delete the latest calibration data, tap 🛈 on the calibration screen of each measurement item.

1. Tap $>$ on the right of the Delete all cal. data.
2. Tap YES to delete the all calibration history data. To cancel the operation, tap NO .
3. Tap OK on the Delete all cal. data completion screen.

Chapter 14 Specifications

14.1 Specifications

Measuring object	Item	Description
pH	Measuring principle	Glass electrode
	Display range	pH−2.000 to pH20.000
	Measuring range	pH0.000 to pH14.000
	Resolution	0.01/0.001 pH
	Repeatability	±0.001 pH ±1 digit
Temperature	Measuring principle	Thermistor method
	Display range	−30.0°C to 130.0°C
	Measuring range	0.0°C to 100.0°C
	Resolution	0.1°C
	Repeatability	±0.1°C ±1 digit
mV (ORP)	Measuring range	±1999.9 mV
	Resolution	0.1 mV
	Repeatability	±0.1 mV ±1 digit
ION	Measuring principle	Ion electrode
	Measuring range	0.00 μg/L to 999 g/L (mol/L)
	Resolution	Valid numbers 3 digits
	Repeatability	±0.5% ±1 digit of full scale
Conductivity (COND)	Measuring principle	2 AC bipolar method
	Measuring range	Cell constant 100 m^{-1}: 0.000 mS/m to 19.99 S/m
		Cell constant 10 m^{-1}: 0.0 μS/m to 1.999 S/m
		Cell constant 1000 m^{-1}: 0.00 mS/m to 199.9 S/m
	Resolution	0.05% of full scale
	Repeatability	±0.5% ±1 digit of full scale
Resistivity (Resist)	Measuring principle	Conversion from conductivity value
	Measuring range	Cell constant 100 m^{-1}: 0.00 Ω•m to 199.9 kΩ•m
		Cell constant 10 m^{-1}: 0.0 Ω•m to 1.999 MΩ•m
		Cell constant 1000 m^{-1}: 0.000 Ω•m to 19.99 kΩ•m
	Resolution	0.05% of full scale
	Repeatability	±0.5% ±1 digit of full scale

Measuring object	Item	Description
Salinity (SAL)	Measuring principle	Conversion from conductivity value
	Measuring range	0.00 PPT to 80.00 PPT (0.000% to 8.000%)
	Resolution	0.01 PPT (0.001%)
TDS	Measuring principle	Conversion from conductivity value
	Measuring range	0.01 mg/L to 1000 g/L
	Resolution	0.01 mg/L

14.2 Default Settings

14.2.1 Meter Default Settings

Item		Selection item/Setting range	Default values
Security	Security management function	Enable/Disable	Disable
Hold condition	Hold setting mode	EXACT/NORMAL/BRIEF/ TIME/CUSTOM/OFF (Manual)	NORMAL
In selecting "TIME"	Time setting value	2 seconds to 999 seconds	10 seconds
In selecting "CUSTOM"	Time setting value	2 seconds to 60 seconds	10 seconds
	pH variation width	0.001 pH to 0.100 pH	0.005 pH
	mV variation width	0.1 mV to 60.0 mV	0.3 mV
	ORP variation width	0.1 mV to 60.0 mV	0.3 mV
	Ion variation width	0.1 mV to 60.0 mV	0.3 mV
	Conductivity variation width	1 to 100 digit	1 digit
	Salinity variation width	0.10 PPT to 10.00 PPT	0.30 PPT
	Resistivity variation width	1 to 100 digit	1 digit
	TDS variation width	0.1 mg/L to 100.0 mg/L	100.0 mg/L
Interval memory	Interval memory function	Enable/Disable	Disable
	Time setting value	1 second to 999 seconds	30 seconds

14.2.2 Measurement Condition Default Settings
(Can be set per operator)

Item			Selection item/ Setting range	Default values
pH measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.000 pH to 14.000 pH	14.000 pH
		Lower limit value	0.000 pH to 14.000 pH	0.000 pH
	Resolution		0.01/0.001/AUTO	0.001
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation)/ MTC (Manual temperature compensation)	ATC
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C	25.0°C
	Temperature conversion	Temperature conversion function	Enable/Disable	Disable
		Temperature conversion coefficient	±0.100 pH/°C	0.000 pH/°C
		Standard temperature	0.0°C to 100.0°C	0.0°C
	Electrode data	Model		None
		lot No.		None
pH calibration condition	Standard solution		NIST/USA/Custom/China	NIST
	Calibration points		1 to 5 points	2 points
	Calibration interval setting		Enable/Disable	Disable
	Calibration interval		1 to 999 days	3 days
	Preliminary check		Enable/Disable	Disable
	Periodical check		JIS/Pharmacopeia/ X-51 (Digital simulator)	X-51

Item			Selection item/ Setting range	Default values
ORP measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	±1999.9 mV	1999.9 mV
		Lower limit value	±1999.9 mV	−1999.9 mV
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation)/ MTC (Manual temperature compensation)	ATC
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C	25.0°C
	Electrode data	Model		None
		lot No.		None
mV measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	±1999.9 mV	1999.9 mV
		Lower limit value	±1999.9 mV	−1999.9 mV
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation)/ MTC (Manual temperature compensation)	ATC
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C	25.0°C
	Electrode data	Model		None
		lot No.		None

Item			Selection item/ Setting range	Default values
Ion measurement condition (For ion type)	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.00 μg/L to 999.0 g/L	999.0 g/L
		Lower limit value	0.00 μg/L to 999.0 g/L	0.00 μg/L
	Measurement value unit		g/L/mol/L	g/L
	Ion valency		+2/+1/−1/−2	+1
	Ion type		+1 Na/K/NH$_4$/Ag/X −1 CN/Cl/I/Br/SCN/F/NO$_3$ +2 Cu/Cd/Pb/Ca/X$_2$ −2 S$_2$/X$_2$	X
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation)/ MTC (Manual temperature compensation)	ATC
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C	25.0°C
	Electrode data	Model		None
		lot No.		None
Ion calibration condition	Calibration points		1 to 5 points	2 points
	Preliminary check		Enable/Disable	Disable

Item			Selection item/ Setting range	Default values
Conductivity measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.3 μS/m to 199.9 S/m	199.9 S/m
		Lower limit value	0.3 μS/m to 199.9 S/m	0.3 μS/m
	Measurement value unit		S/m, S/cm, FIX	S/m
	Temperature setting	Temperature setting	ATC (Automatic temperature compensation)/ MTC (Manual temperature compensation)	ATC
		Temperature input value in selecting "MTC"	0.0°C to 100.0°C	25.0°C
	Temperature conversion	Temperature conversion function	Pure water, Natural water, Manual, Disable	Manual
		Temperature conversion coefficient	0.00%/°C to 10.00%/°C	2.00%/°C
	Electrode data	Model		None
		lot No.		None
Salinity measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.00 PPT to 80.00 PPT (0.000% to 8.000%)	80.00 PPT
		Lower limit value	0.00 PPT to 80.00 PPT (0.000% to 8.000%)	0.00 PPT
	Measurement value unit		PPT, %	PPT
Resistivity measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.0 Ω•m to 199.9 MΩ•m	199.9 Ω•m
		Lower limit value	0.0 Ω•m to 199.9 MΩ•m	0.0 Ω•m

Item			Selection item/ Setting range	Default values
TDS measurement condition	Alarm condition	Upper limit value setting	Enable/Disable	Disable
		Lower limit value setting	Enable/Disable	Disable
		Upper limit value	0.00 mg/L to 1000.0 g/L	1.00 g/L
		Lower limit value	0.00 mg/L to 1000.0 g/L	0.00 mg/L
	TDS measurement mode		EN27888/FACTOR	EN27888
	TDS FACTOR value		0.4 to 1.0	0.5
Sample ID				None
Interface condition	Language		Japanese/English/ Chinese/Korean	English
	Screen setting	Screen theme	STANDARD, COOL, MONOTONE, KYOTO	STANDARD
		Brightness	1 to 10	5
		Power saving mode	Enable/Disable	Disable
		Back light off time	1 to 999 minutes	60 minutes
	Sound setting	Volume	0 to 9	5
		Sound theme	STANDARD1, STANDARD2, AQUA, KYOTO	STANDARD1
	Printer setting	Automatic printing	Enable/Disable	Disable
		Printing format	BRIEF/NORMAL/GLP/ CUSTOMIZE	NORMAL
	USB memory	Simultaneous memory	Enable/Disable	Disable

14.3 Options

This section lists spare and optional parts for the pH meter.These parts are possible through HORIBA distributors. Place an order specifying their name, model, and part number.

Part name		Part number	Remarks
AC adapter	AC adapter, Cable (UL, 120 V)	3014031951	
	AC adapter, Cable (EU, 230 V)	3014031952	
Plain paper printer	Printer (USA, 120 V)	3014030146	Printer cable sold separately
	Printer (EU, 230 V)	3014030147	
	Printer cable	3014030148	1.5 m
	Roll paper	3014030149	20 rolls/set
	Ink ribbon	3014030150	5 pcs/set
USB cable		3200373941	1 m
Serial cable		3014030151	
Analog (alarm) output cable		3014030152	
Electrode stand (Standard type)		3200382557	
Electrode stand (Long type)		3200382560	
Stand arm		3200373991	
Sensor holder		3200373961	
X-51 Digital Simulator		—	For pH, mV, ION, and DO
X-52 Digital Simulator		—	For COND

For any question regarding this product,
please contact your local agency,
or inquire from the Customer Registration website
(http://www.horiba.com/register)

HORIBA,Ltd.