

# Moisture Content using the Dew Point Method

10X MORE PRECISE; HALF THE OPERATING COST

**O**ne of the challenges of plastic pellets is knowing when they're dry enough to use. Under-drying causes surface defects and structural weakness. Over-drying is expensive in time and energy costs.

## How Dry is Dry Enough?

In plastic pellets, the difference in moisture content between "too wet" and "too dry" is small. Measuring when the pellets are dry enough requires precision and sensitivity.

## A Fresh Approach

The AquaLab 4TE DUO uses the "Dew point Method" to measure moisture content. The Dew Point Method is a fresh approach to moisture content—high precision in a simple, chemical-free test.

■ Dry Enough? Too much moisture in pellets causes surface defects and structural weakness.

## Half the Cost

The Dew Point method's precision puts it in the same class with high-end moisture methods like Karl Fischer Titration.

But even compared with more common moisture balances, DUO costs less to run. For example, if you run 20 samples a day, you'll spend \$1,598 on supplies (cups and standards) for DUO. At that same rate, you would spend \$4,560 for weighing pans for a moisture meter.

## 10X the Precision

Precision varies with the type of product tested, but for many products dew point moisture content has 10x the precision of a typical moisture meter.

## How It Works

The dew point method doesn't use chemicals or high temperatures.

Using it is as easy as sealing a lid over a sample and waiting for vapor equilibrium. Inside the instrument, an infrared beam focused on a tiny mirror determines the precise dew point temperature of the sample. That dew point temperature is then translated into moisture content and water activity readings.

## Easy to Use

Because the instrument is lightweight, portable, and easy to use, it puts precision moisture content readings in the hands of virtually anyone on the production line or in the supply chain.

## Ask for a Demo

To see if DUO will work for you, call 1-800-755-2751 to request a materials test. ■

DUO'S "DEW POINT" MOISTURE CONTENT METHOD

- Odor-free. No oven.
- Chemical-free.
- Precise—Reduces error by up to 90%.
- Verifiable with independent salt standards.
- Repeatable.
- Green—Uses 95% less energy.
- Portable—the meter weighs just 7 pounds.
- Easy to use—precise measurements with minimal training.
- Secure—offers administrative control over calibration and sample data.
- Complete moisture analysis: both moisture content and water activity.

**AQUA  
LAB**  
BY DECAGON

2365 NE Hopkins Court  
Pullman, Washington 99163  
1-800-755-2751  
Int'l: 509-332-2756

## AquaLab DUO Series 4TE



Free Loaner Service

Free Technical Support

Free Application Support  
over the life of the instrument

## Specifications

### Sensor Types

- Chilled-mirror dewpoint.
- Infrared temperature.

### Accuracy

$\pm 0.003 a_w$

### Range

0.10 to 0.95  $a_w$

### Moisture Content Precision

0.02%

### Agreement to Moisture Content Reference Method

$\pm 0.1\%$  to  $\pm 0.5\%$

### Sample Dish Capacity

7 ml recommended (15 ml full)

### Resolution

Moisture:  $\pm 0.01\%$  mc  
Water Activity:  $\pm 0.0001 a_w$   
Balance: not applicable, none.

### Measurement Speed

Less than 5 minutes.

### Display

128x64 pixel Lcd display  
with backlighting.

### Results Displayed

Percent moisture  
and water activity.

### Temperature Control

15 to 50°C ( $\pm 0.2^\circ\text{C}$ )

### Temperature Stability

User-selectable range, internal  
thermoelectric controlled.

### Test Result Memory

10,000 readings (each reading  
includes water activity, moisture  
content, temperature, time, date,  
operator, and sensor used)

### Program Identification

Alphanumeric; Programmable to  
display product name, lot, or  
product ID number.

### Operating Environment

4 to 50°C (39.2 to 122°F)  
0 to 90% Relative Humidity (non-  
condensing.)

### Universal Power

110 V to 220 V AC, 50/60 Hz  
Less than 0.4 amps.

### Data Interface

RS232A compatible,  
8-data bit ASCII code,  
9600 baud, no parity, 1 stop bit,  
cable included.

### Case Dimensions

26.7 x 17.8 x 12.7 cm  
(11 x 7.1 x 5.1 in)

### Case Material

Machined aluminum frame;  
injection molded plastic cover.

### Weight

3.18 kg (6.9 lb)

### Warranty

Three years, factory parts & labor.

### Certifications

CE; AOAC Approved Method for  
Measurement of Water Activity

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